

Simplicity[®]

PARTS MANUAL

CORONET SERIES

8.5 HP Gear

Mfg. No. 1692380
Mfg. No. 1692387

12 HP Gear

Mfg. No. 1692382
Mfg. No. 1692389

12 HP Hydro

Mfg. No. 1692515
Mfg. No. 1692517

13 HP Hydro

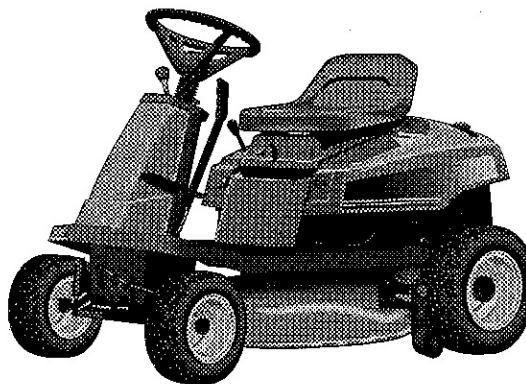
Mfg. No. 1692385
Mfg. No. 1692392

30" Mower Deck

Mfg. No. 1692126
Mfg. No. 1692543

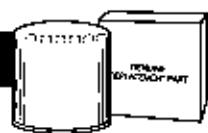
34" Mower Deck

Mfg. No. 1692128
Mfg. No. 1692545



Extend Equipment Life - Use Only Genuine **Simplicity** Parts & Accessories

Available at Your Local Simplicity Dealer



Simplicity Brand Products

ENGINE OILS

SAE 5W-30 SP/CD COLD WEATHER ENGINE OIL for use in all four cycle and diesel engines at 30° temp. and below.

Case of 12 quarts.....1685576

SAE 30W SG/CC DETERGENT ENGINE OIL for use in four cycle lawn and garden engines at operating temp. of 32° and above. Also recommended for use in hydrostatic transmissions where 30W oil is specified.

Case of 12 quarts.....1685659

PREMIUM 2-CYCLE ENGINE OIL for use with 2-Cycle engines. One 2.5 Oz. bottle mixed in one gallon of gasoline=50-1 Ratio.

Case of (48) 2.5 Oz. Plastic Bottles.....1685745

Six Pack of 2.5 Oz. Plastic Bottles.....1685746

SPECIAL OILS

COLD WEATHER WORM GEAR OIL for snowblowers with worm gear drive for protection of brass gears and mating parts.

8 Oz. Bottle.....1704636

Case of 12-8 Oz. Bottles.....1685406

MULTI-PURPOSE HYDRAULIC/TRANSMISSION OIL for use in most hydraulic applications, and hydrostatic transmissions. Specific Simplicity applications: most hydrostatic transmissions, all bevel gear cases.

Case of 12 Quarts.....1685516

2-1/2 Gallon Container.....1685539

MAINTENANCE ITEMS

DEGREASER, DEGRIMMER, PARTS CLEANER removes grease, oil, dirt and grime without harming paint or decals.



1 Quart w/Trigger Spry.....1685619

Case of 12 Quarts.....1685620

1 Gallon Bottle.....1685621

Case of 4-1 Gallon Bottles.....1685622

Extension Sprayer for Gallon Bottle.....1685623



GAS STABILIZER keeps gas fresh, prevents carb gum-up and has a unique neck measuring device.

One Ounce Treats 2-1/2 Gallons of Gas.

12 Oz. Bottle.....1685748

Case of 12-12 Oz. Bottles.....1685747



"ONE STEP" CLEANER/POLISH/SEALANT PROTECTANT helps prevent and remove minor scratches and scuffs & utilizes a clear polyethylene and resin to give a "Non-Stick" surface.

8 Oz. Bottle.....1685696

Case of 12-8 Oz. Bottles.....1685697

PNEUMATIC TIRE SEAL seals all leaks including bead leaks and punctures up to 3/16 inch diameter. Prevents flats for tread life of tire.

Case of 12-11 Oz. Tubes.....1685537

Case of 24-11 Oz. Tubes.....1685525

5 Gallon Pail.....1685527

Pump for 5 Gallon Pail.....1685528



TOUCH-UP PAINT

Touch-up Paint keeps equipment in showroom condition.

DEEP ORANGE

13 Oz. Can.....1685611

Case of 12-13 Oz. Cans.....1685614

Quart.....1685612

GLOSS BLACK

13 Oz. Can.....1685639

Case of 12-13 Oz. Cans.....1685640

Quart.....1685641

WHITE

13 Oz. Can.....103049

Case of 12-13 Oz. Cans.....1685178

Quart.....1685032

METALLIC GREY

13 Oz. Can.....1685718

Case of 12-13 Oz. Cans.....1685717

Consult decal on equipment for proper color.

Available Accessories:



HOUR METER KIT can be dash or console mounted to record the total hours of operation.

Hour Meter Kit.....1685535



GREASE GUN KIT has 12" flexible hose to get into tight spots with ease. Grease Gun Kit contains gun & 1-8 Oz. tube of grease.

Grease Gun Kit.....1685510

8 Oz. tube of grease.....103077



CHROME "MOON" HUBCAPS fits most lawn & garden equipment.

4" Rim.....163114

6" Rim.....156210

8" Rim.....156211

10" Rim.....1667782

12" Rim.....154505

DESIGNER SEAT COVERS with pocket, are double stitched, easy care vinyl. Keeps new seats new, makes worn seats look new.

Small. Fits Rear Engine Riders, FC, Regent Series Tractors.....1685540

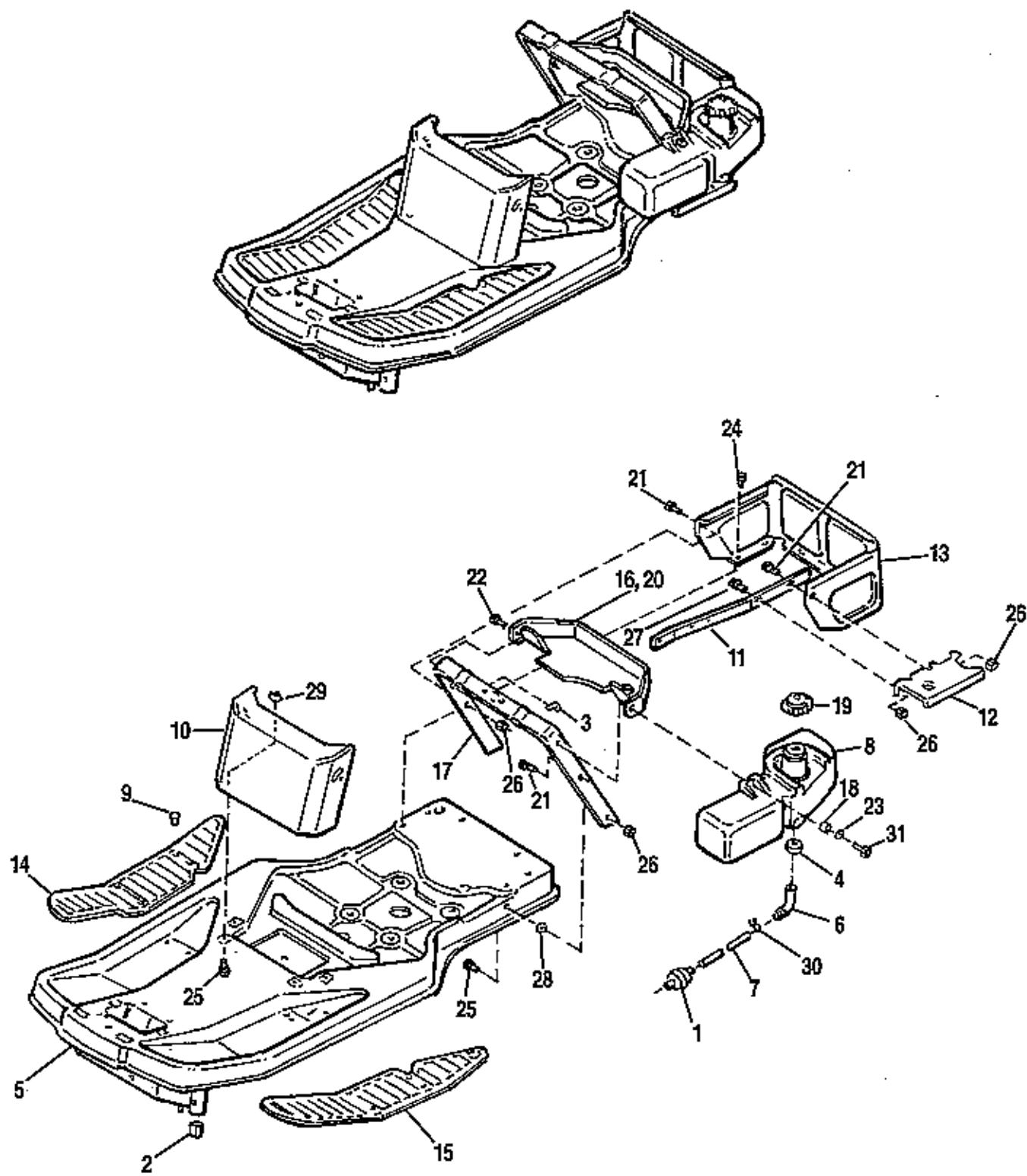
Medium. Fits 12.5, 16 LT, Broadmoor, Landlord Series Tractors.....1685541

Large. Fits SunStar, 18 & 20 GT Series Tractors.....1685577



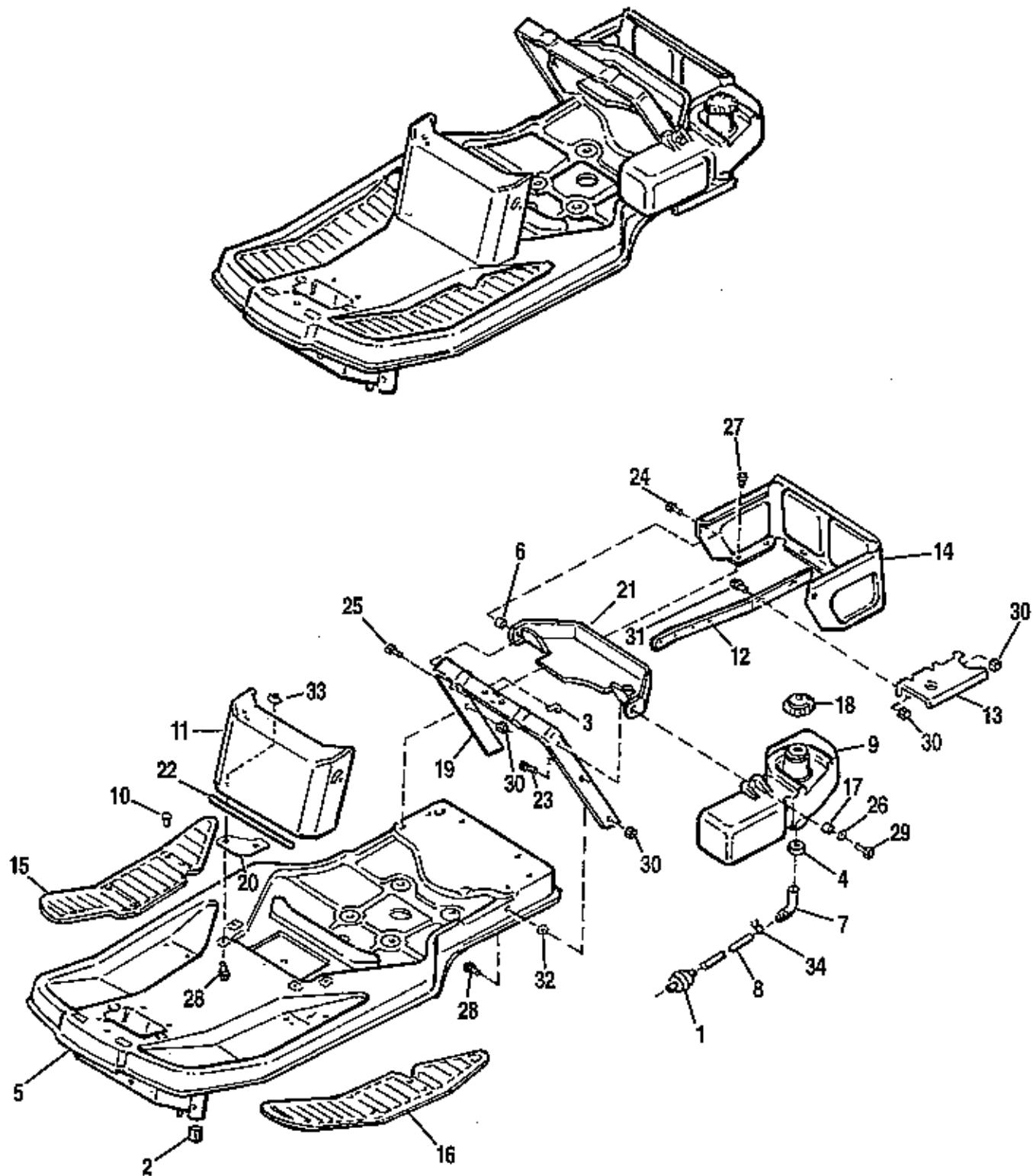
Table of Contents

| | |
|---|----|
| FRAME & FUEL SYSTEM | |
| All models except 13 HP Hydro | 2 |
| 13 HP Hydro Only | 4 |
| STEERING & LIFT | 6 |
| FRONT COLUMN & DASH | 8 |
| SEAT & DECK | 10 |
| ENGINE & ELECTRIC CLUTCH (PTO) | |
| 8.5, 10 & 12 HP Briggs & Stratton | 12 |
| 12 HP Tecumseh | 14 |
| 13 HP Kohler | 16 |
| GEAR TRANSMISSION - Peerless Model 915-016B | |
| Transmission & Carrier | 18 |
| Controls | 20 |
| Service Parts | 22 |
| HYDRO TRANSMISSION - Hydro Gear Model 311-0500 | |
| Transmission & Carrier | 26 |
| Controls | 28 |
| Service Parts | 30 |
| ELECTRICAL | 32 |
| FRONT WHEELS & TIRES | 34 |
| REAR WHEELS & TIRES | 36 |
| 30" MOWER DECK | |
| Drive & Arbor - Mfg. Nos. 1692126 & 1692172 | 38 |
| Drive & Arbor - Mfg. Nos. 1692543 & 1692544 | 40 |
| Housing, Hitch & Height Adjustment | 42 |
| Deflector | 44 |
| 34" MOWER DECK | |
| Drive & Arbor - Mfg. Nos. 1692128 & 1692174 | 46 |
| Drive & Arbor - Mfg. Nos. 1692545 & 1692546 | 48 |
| Housing, Hitch & Deflector | 50 |
| Height Adjustment | 52 |
| DECALS | |
| Simplicity | 54 |
| AGCO-Allis | 56 |
| Massey Ferguson | 58 |
| 30" TWIN BAG GRASS CATCHER - Mfg. No. 1692149 | |
| Adapter, Blade & Tube Group | 60 |
| Cover & Bag Group | 64 |
| Hitch Group | 66 |
| 34" TWIN BAG GRASS CATCHER - Mfg. No. 1692150 | |
| Adapter, Blades & Tube Group | 62 |
| Cover & Bag Group | 64 |
| Hitch Group | 66 |
| 34" GRASS MULCHER - Mfg. No. 1692470 | 68 |
| STANDARD HARDWARE TORQUE SPECIFICATIONS | 69 |
| PART NUMBER INDEX | A1 |



Frame & Fuel System

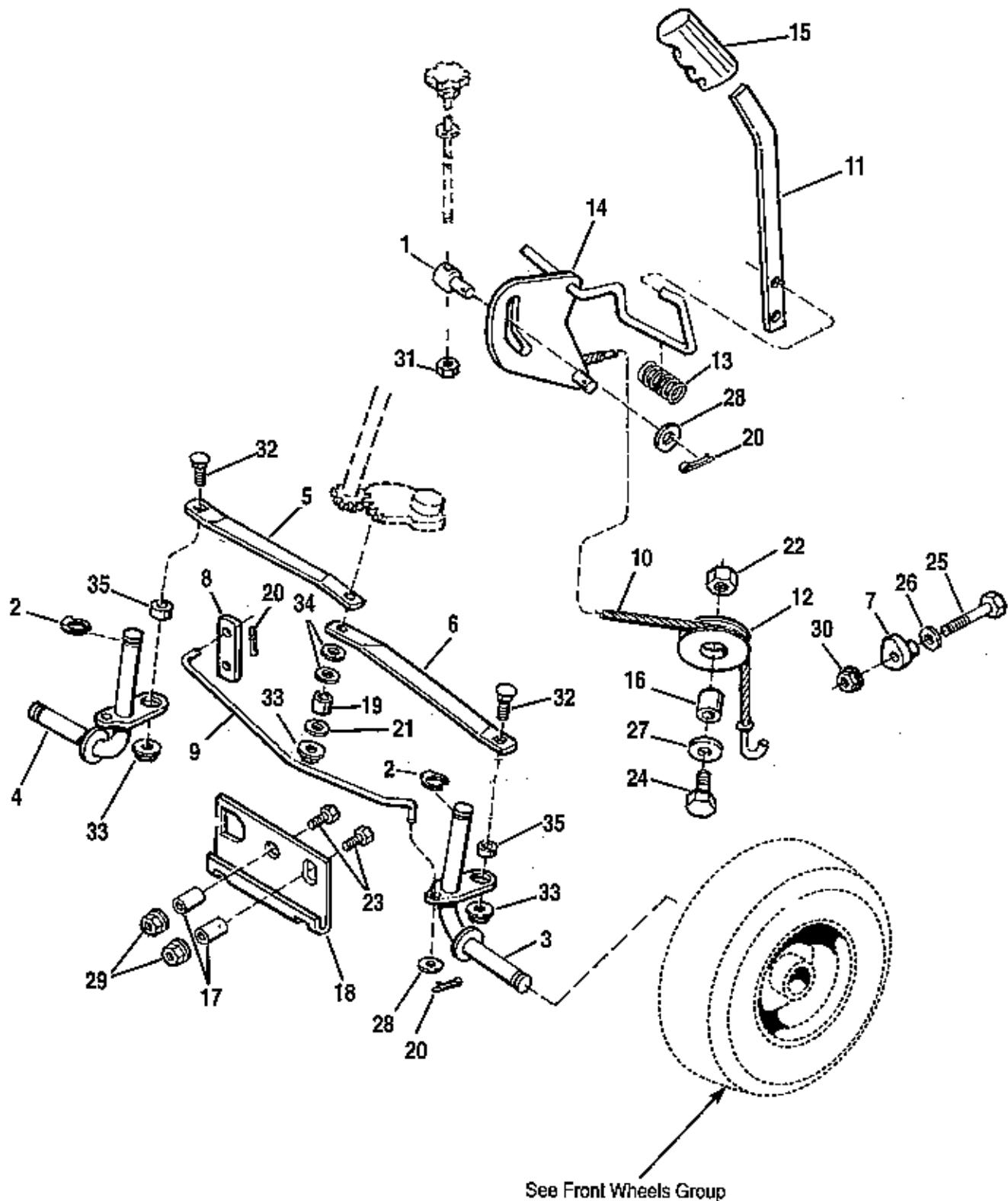
| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 173206 | 1 | FUEL FILTER |
| 2 | 176440 | 4 | BUSHING |
| 3 | 934683 | 1 | CLIP |
| 4 | 1654930 | 1 | BUSHING, Rubber |
| 5 | 1660007 | 1 | FRAME ASSY. (Incl. Ref. No. 2) |
| 6 | 1674231 | 1 | ELBOW |
| 7 | 1676861 | 1 | HOSE, Fuel Tank |
| 8 | 1685483 | 1 | FUEL TANK (Incl. Ref. Nos. 1, 4, 6 & 30) |
| 9 | 1704351 | 14 | FASTENER |
| 10 | 1708253 | 1 | PANEL, Front |
| 11 | 1708362 | 1 | STRAP, Fuel Tank, Brace |
| 12 | 1708363 | 1 | SUPPORT, Fuel Tank |
| 13 | 1708470 | 1 | SHROUD, Rear |
| 14 | 1708524 | 1 | PAD, Foot Rest, RH |
| 15 | 1708525 | 1 | PAD, Foot Rest, LH |
| 16 | 1708725 | 1 | DUCT, Air Inlet (Gear model only) |
| 17 | 1709269 | 1 | "U" SUPPORT, Seat Deck |
| 18 | 1710437 | 1 | SPACER, 21/64 x 1/2 x 21/64 |
| 19 | 1714020 | 1 | CAP, Fuel Tank, Vented |
| 20 | 1714447 | 1 | DUCT, Air Inlet (Hydro model only) |
| 21 | 1921333 | 2 | CAPSCREW, Hex Hd., 5/16-18 x 1 |
| 22 | 1924856 | 1 | SCREW, Hex Hd., TapTite, 5/16 x 1/2 |
| 23 | 1924940 | 1 | WASHER, Plain, 13/32 x 7/8 x 5/64 |
| 24 | 1925003 | 6 | SCREW, Hex Hd., TapTite, 1/4-20 x 1/2 |
| 25 | 1930591 | 2 | CAPSCREW, Hex Hd., Whizlock, 5/16-18 x 3/4 |
| 26 | 1931277 | 5 | NUT, Hex, Flange, Whizlock, 5/16-18 |
| 27 | 1931333 | 1 | CARRIAGE BOLT, 5/16-18 x 3/4 |
| 28 | 1933988 | 2 | PAL NUT, 5/16 |
| 29 | 1935255 | 4 | PAL NUT, 5/16-18 |
| 30 | 1960112 | 2 | CLAMP, Hose |
| 31 | 1960373 | 1 | SCREW, TapTite, 5/16-18 x 1 |



NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

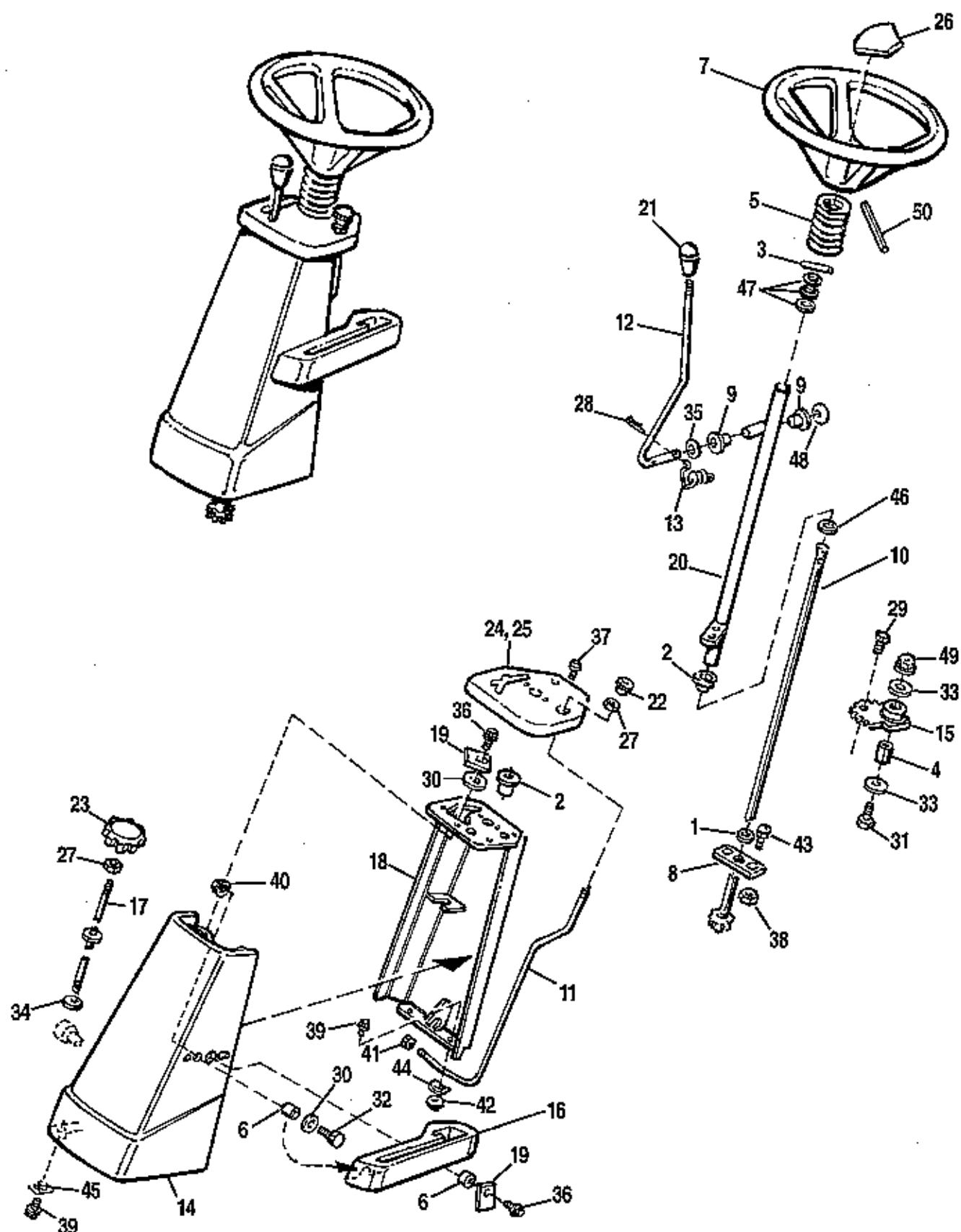
Frame & Fuel System

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 173206 | 1 | FUEL FILTER |
| 2 | 176440 | 4 | BUSHING |
| 3 | 934683 | 1 | CLIP |
| 4 | 1654930 | 1 | BUSHING, Rubber |
| 5 | 1660007 | 1 | FRAME ASSY. (Incl. Ref. No. 2) |
| 6 | 1673796 | 1 | SPACER |
| 7 | 1674231 | 1 | ELBOW |
| 8 | 1676861 | 1 | HOSE, Fuel Tank |
| 9 | 1685483 | 1 | FUEL TANK (Incl. Ref. No. 1, 4, 7 & 34) |
| 10 | 1704351 | 14 | FASTENER |
| 11 | 1708253 | 1 | PANEL, Front |
| 12 | 1708362 | 1 | STRAP, Fuel Tank, Brace |
| 13 | 1708363 | 1 | SUPPORT, Fuel Tank |
| 14 | 1708470 | 1 | SHROUD, Rear |
| 15 | 1708524 | 1 | PAD, Foot Rest, RH |
| 16 | 1708525 | 1 | PAD, Foot Rest, LH |
| 17 | 1710437 | 1 | SPACER, 21/64 x 1/2 x 21/64 |
| 18 | 1714020 | 1 | CAP, Fuel Tank, Vented |
| 19 | 1714064 | 1 | "U" SUPPORT, Seat Deck |
| 20 | 1714077 | 2 | PLATE, Front Panel |
| 21 | 1714078 | 1 | DUCT, Air Inlet |
| 22 | 1714103 | 1 | SEAL, Front Plate |
| 23 | 1921977 | 2 | CAPSCREW, Hex Hd., 5/16-18 x 1-1/4 |
| 24 | 1922127 | 1 | CAPSCREW, Hex Hd., 5/16-18 x 1-3/4 |
| 25 | 1923341 | 1 | CAPSCREW, Hex Hd., 1/4-20 x 3/4 |
| 26 | 1924940 | 1 | WASHER, Plain, 13/32 x 7/8 x 5/64 |
| 27 | 1925003 | 6 | SCREW, Hex Hd., Taptite, 1/4-20 x 1/2 |
| 28 | 1930591 | 2 | CAPSCREW, Hex Hd., Whizlock, 5/16-18 x 3/4 |
| 29 | 1931202 | 1 | SCREW, Hex, Taptite, 5/16-18 x 1-1/4 |
| 30 | 1931277 | 4 | NUT, Hex, Flange, Whizlock, 5/16-18 |
| 31 | 1931333 | 1 | CARRIAGE BOLT, 5/16-18 x 3/4 |
| 32 | 1933988 | 2 | PAL NUT, 5/16 |
| 33 | 1935255 | 4 | PAL NUT, 5/16-18 |
| 34 | 1960112 | 2 | CLAMP, Hose |



All Models**Steering & Lift**

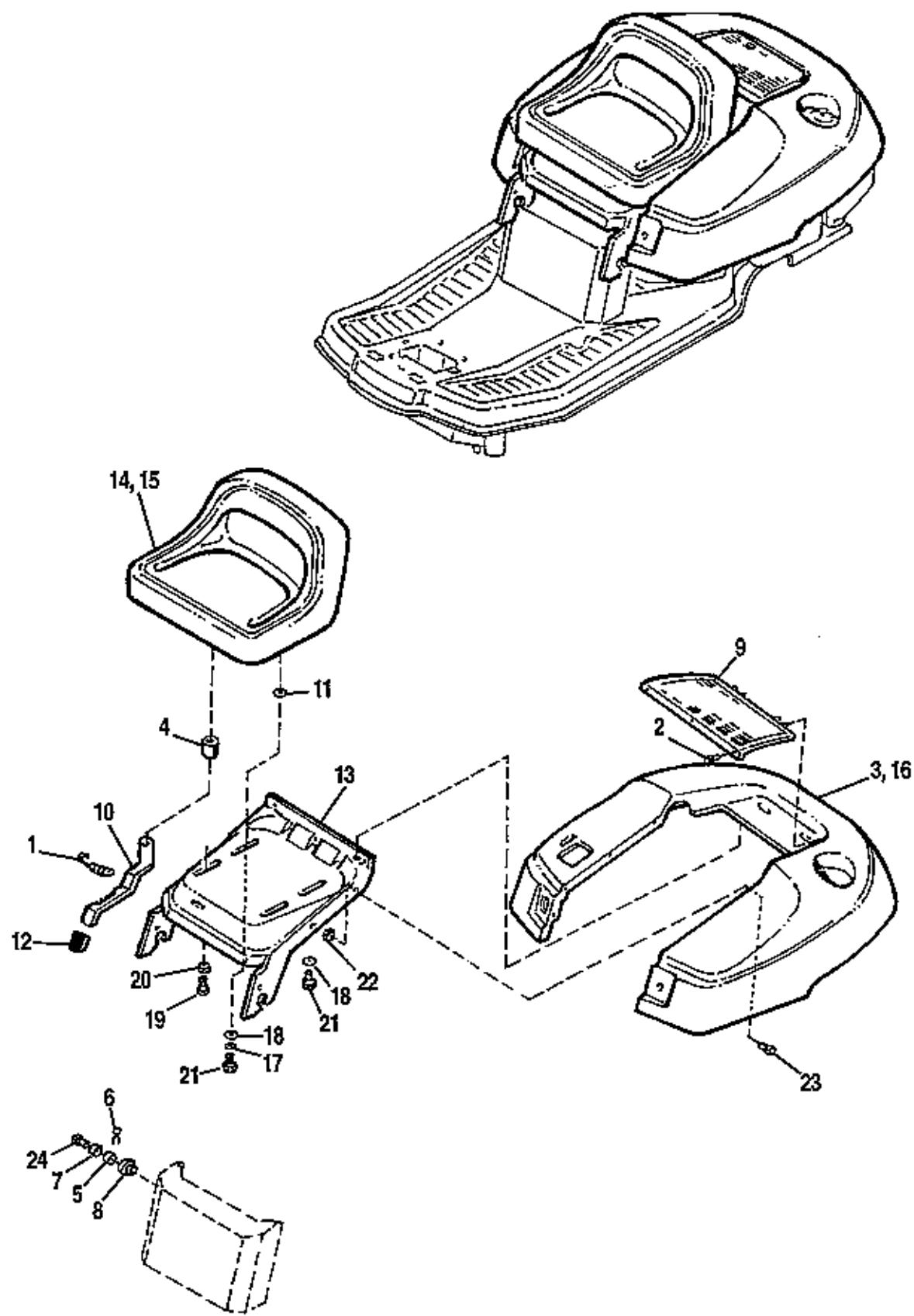
| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|------------------------------------|
| 1 | 108512 | 1 | PIVOT |
| 2 | 1704420 | 2 | KLIP RING |
| 3 | 1706011 | 1 | SPINDLE ASSY., LH |
| 4 | 1706019 | 1 | SPINDLE ASSY., RH |
| 5 | 1708500 | 1 | TIE ROD, RH |
| 6 | 1708501 | 1 | TIE ROD, LH |
| 7 | 1708514 | 1 | ECCENTRIC |
| 8 | 1708516 | 1 | LEVER |
| 9 | 1708521 | 1 | ROD, Hitch |
| 10 | 1708556 | 1 | CABLE ASSY., Lift |
| 11 | 1708557 | 1 | LEVER, Lift |
| 12 | 1708559 | 1 | PULLEY, Lift |
| 13 | 1708884 | 1 | SPRING, Compression |
| 14 | 1708955 | 1 | ARM ASSY., Lift |
| 15 | 1708966 | 1 | GRIP, Lever |
| 16 | 1708973 | 1 | BUSHING |
| 17 | 1709235 | 2 | BUSHING |
| 18 | 1709237 | 1 | HITCH, Hook |
| 19 | 1710703 | 1 | SPACER, 21/64 x 1/2 x 5/8 |
| 20 | 1918447 | 3 | COTTER PIN, 3/32 x 3/4 |
| 21 | 1919381 | 1 | WASHER, Plain, 11/32 x 1 x 1/8 |
| 22 | 1919439 | 1 | NUT, Hex, Esna Lock, 3/8-16 |
| 23 | 1920328 | 2 | CAPSCREW, Hex Hd., 1/2-13 x 1-1/2 |
| 24 | 1921969 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 1-1/2 |
| 25 | 1921971 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 1-3/4 |
| 26 | 1922755 | 1 | WASHER, Plain, 13/32 x 7/8 x 1/8 |
| 27 | 1924356 | 1 | WASHER, Plain, 13/32 x 1-1/2 x 1/8 |
| 28 | 1924940 | 3 | WASHER, Plain, 13/32 x 7/8 x 5/64 |
| 29 | 1930644 | 2 | NUT, Hex, Flange Lock, 1/2-13 |
| 30 | 1930645 | 1 | NUT, Hex, Flange Lock, 3/8-16 |
| 31 | 1930651 | 1 | NUT, Hex, 3/8-16 |
| 32 | 1931335 | 2 | CARRIAGE BOLT, 3/8-16 x 1 |
| 33 | 1935048 | 3 | NUT, Hex, Flange Lock, 5/16-18 |
| 34 | 1960170 | 2 | WASHER, Plain |
| 35 | 1960236 | 2 | SPACER |



NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

All Models**Front Column & Dash**

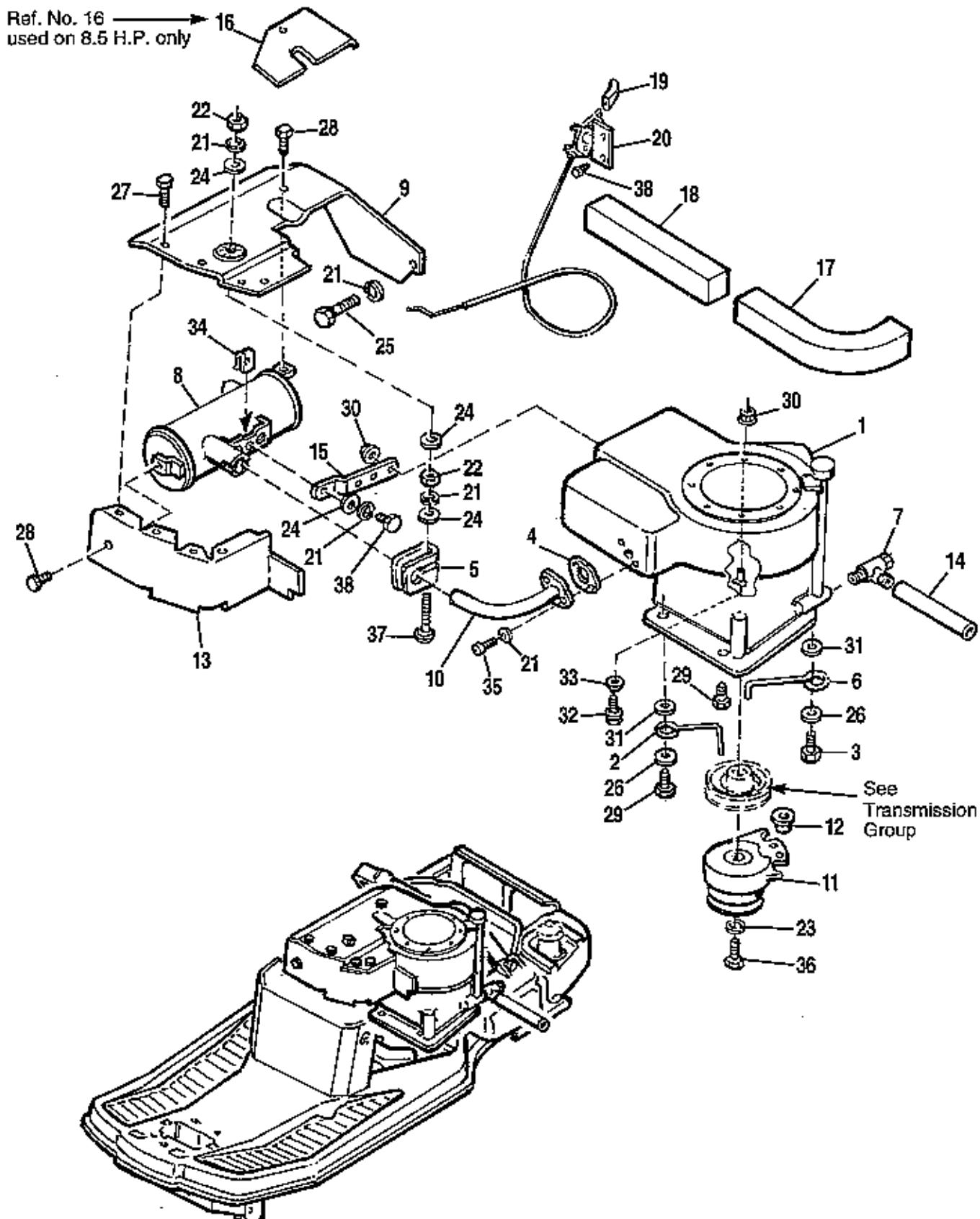
| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 173668 | 1 | WASHER, Plain |
| 2 | 176440 | 2 | BUSHING |
| 3 | 916001 | 1 | PIN |
| 4 | 1666332 | 1 | SPACER |
| 5 | 1678381 | 1 | TUBE, Steering |
| 6 | 1678392 | 3 | SPACER, 17/64 x 3/8 x 21/64 |
| 7 | 1686651 | 1 | STEERING WHEEL ASSY. (Incl. Ref. Nos. 26 & 50) |
| 8 | 1703508 | 1 | PLATE, Steering Mounting |
| 9 | 1704428 | 2 | BUSHING |
| 10 | 1706014 | 1 | SHAFT ASSY., Steering |
| 11 | 1707057 | 1 | ROD, Parking Brake |
| 12 | 1707375 | 1 | ROD, Shift |
| 13 | 1707424 | 1 | SPRING, Torsion |
| 14 | 1708267 | 1 | SHROUD, Front (Orange) |
| | 41708267 | 1 | SHROUD, Front (Red) |
| 15 | 1708426 | 1 | GEAR, Steering |
| 16 | 1708965 | 1 | QUADRANT, Lift |
| 17 | 1708971 | 1 | ROD, Lift Height |
| 18 | 1708990 | 1 | SUPPORT, Steering |
| 19 | 1709075 | 2 | CLAMP |
| 20 | 1709229 | 1 | TUBE ASSY., Shift |
| 21 | 1713843 | 1 | KNOB, Rod, Shift |
| 22 | 1713855 | 1 | KNOB, Rod, Parking Brake |
| 23 | 1713857 | 1 | KNOB, Rod, Lift Height |
| 24 | 1714081 | 1 | DASH, Hydro |
| 25 | 1714082 | 1 | DASH, Gear |
| 26 | 1714097 | 1 | CAP, Steering Wheel |
| 27 | 1917421 | 2 | NUT, Hex, Jam, 1/4-20 |
| 28 | 1918447 | 2 | COTTER PIN |
| 29 | 1921221 | 1 | CAPSCREW, Hex Hd., 5/16-18 x 1-1/2 |
| 30 | 1921319 | 2 | WASHER, Plain, 1/4 |
| 31 | 1923701 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 2 |
| 32 | 1924009 | 2 | CAPSCREW, Hex, 1/4-20 x 7/8 |
| 33 | 1924356 | 2 | WASHER, Plain, 13/32 x 1-1/2 x 1/8 |
| 34 | 1924356 | 1 | WASHER, 13/32 x 1-1/2 x 1/8 |
| 35 | 1924361 | 1 | WASHER, Plain, 17/32 x 1-1/4 x 7/64 |
| 36 | 1925003 | 3 | SCREW, Hex, Flange, Taptite, 1/4-20 x 1/2 |
| 37 | 1925592 | 3 | SCREW, Hex, Flange, Taptite, 1/4-20 x 3/4 |
| 38 | 1928352 | 2 | NUT, Hex, 3/8-16 |
| 39 | 1930591 | 6 | SCREW, Hex, Whizlock, 5/16-18 x 3/4 |
| 40 | 1930641 | 2 | NUT, Hex, Flange, Whizlock, 1/4-20 |
| 41 | 1930642 | 1 | NUT, Hex, Flange, 1/4-20 |
| 42 | 1931277 | 2 | NUT, Hex, Flange, Whizlock, 5/16-18 |
| 43 | 1931350 | 2 | CARRIAGE BOLT, 3/8-16 x 1 |
| 44 | 1933988 | 2 | PUSH NUT, 5/16 |
| 45 | 1935255 | 4 | PAL NUT, 5/16-18 |
| 46 | 1960114 | 1 | WASHER, Plain, 11/32 x 1 x 1/8 |
| 47 | 1960160 | 3 | WASHER, Plain, 49/64 x 1-1/16 x 5/64 |
| 48 | 1960170 | 1 | WASHER, Plain |
| 49 | 1960339 | 1 | NUT, Hex, Flange Lock, 3/8-16 |
| 50 | 1960540 | 1 | ROLL PIN, 5/16 x 2 |



NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

All Models**Seat & Deck**

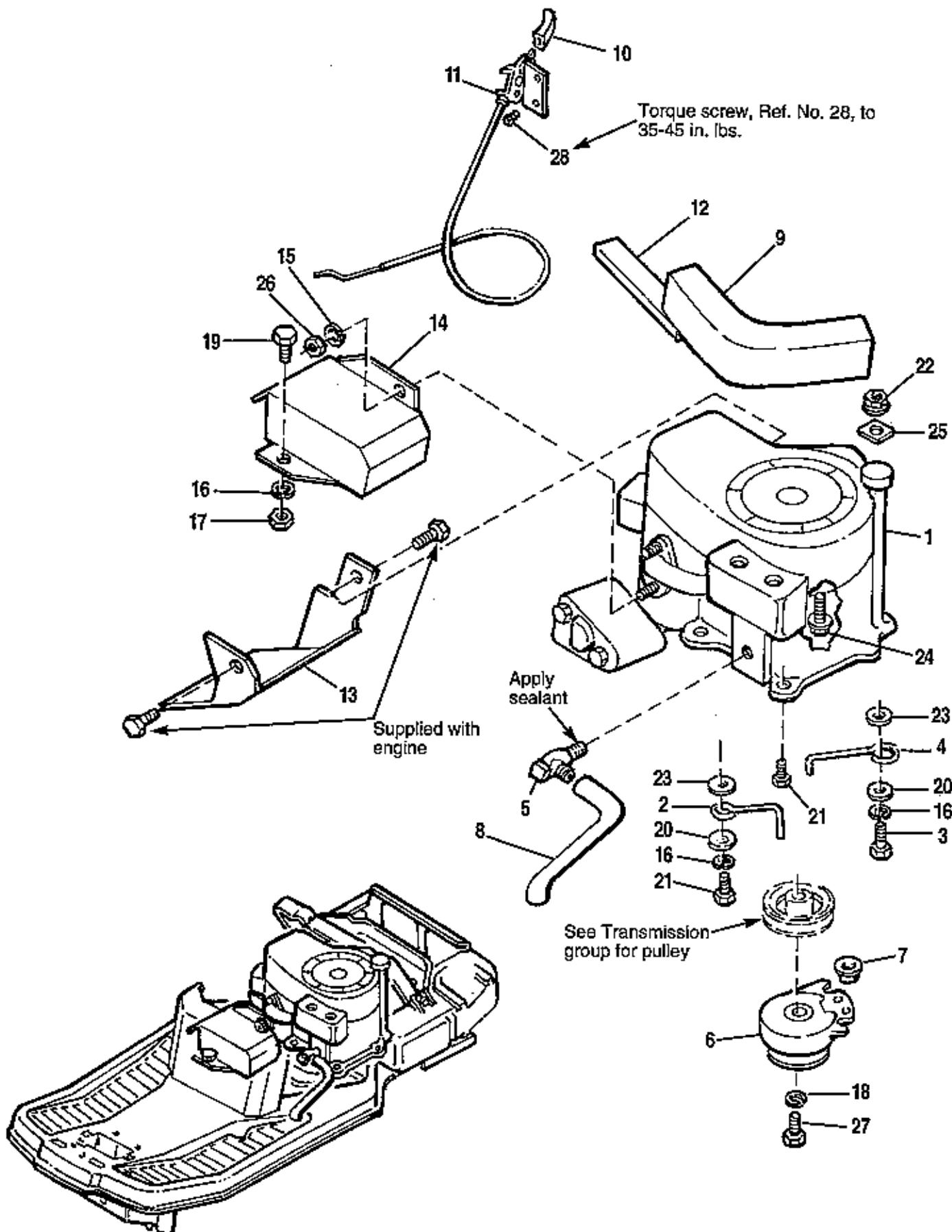
| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 1667286 | 1 | SPRING |
| 2 | 1673320 | 3 | RIVET |
| 3 | 1686638 | 1 | DECK, Seat (Orange) |
| 4 | 1703900 | 1 | SPACER |
| 5 | 1704626 | 2 | SPACER, Hood |
| 6 | 1704628 | 2 | CLIP, Hairpin |
| 7 | 1705248 | 2 | PIVOT, Hood |
| 8 | 1705249 | 2 | SPACER |
| 9 | 1708504 | 1 | SCREEN |
| 10 | 1708509 | 1 | ADJUSTER, Seat |
| 11 | 1708511 | 4 | SPACER, Seat Side |
| 12 | 1708881 | 1 | CAP, Vinyl, Black |
| 13 | 1713556 | 1 | SUPPORT, Seat |
| 14 | 1713839 | 1 | SEAT ASSY. (Includes Ref. No. 15) |
| 15 | 1714482 | 1 | COVER, Seat |
| 16 | 1714625 | 1 | DECK, Seat (Red) |
| 17 | 1917356 | 1 | LOCKWASHER, 5/16 |
| 18 | 1919381 | 3 | WASHER, Plain, 11/32 x 1 x 1/8 |
| 19 | 1921977 | 2 | CAPSCREW, Hex Hd., 5/16-18 x 1-1/4 |
| 20 | 1927557 | 1 | NUT, Hex, 5/16-18 |
| 21 | 1930591 | 4 | CAPSCREW, Hex Hd., Whizlock, 5/16-18 x 3/4 |
| 22 | 1930642 | 8 | NUT, Hex, Flange Lock, 1/4-20 |
| 23 | 1960295 | 8 | CAPSCREW, Hex Hd., 1/4-20 x 5/8 |
| 24 | 1960373 | 2 | SCREW, Taptite, 5/16-18 x 1 |



Engine & Electric Clutch (PTO) - 8.5, 10 & 12 HP Briggs & Stratton

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | * | 1 | ENGINE, 8.5, 10 & 12 HP (Briggs & Stratton) |
| 2 | 158499 | 1 | BELT STOP |
| 3 | 960361 | 1 | SCREW, Hex, Washer Hd., Taptite, 3/8-16 x 2 |
| 4 | 1650670 | 1 | GASKET, Muffler |
| 5 | 1676183 | 1 | CLAMP, Muffler |
| 6 | 1704419 | 1 | BELT STOP |
| 7 | 1708405 | 2 | DRAIN VALVE, Oil |
| 8 | 1708416 | 1 | MUFFLER ASSY. |
| 9 | 1708420 | 1 | DUCT, Top, RH |
| 10 | 1708421 | 1 | PIPE, Exhaust |
| 11 | 1708536 | 1 | ELECTRIC CLUTCH |
| 12 | 1708537 | 1 | SLEEVE, Clutch Anchor |
| 13 | 1708581 | 1 | DUCT, Top, LH |
| 14 | 1708645 | 1 | HOSE, Oil Drain |
| 15 | 1708715 | 1 | SUPPORT, Muffler |
| 16 | 1708716 | 1 | DUCT, Top, Muffler, 8.5 HP |
| 17 | 1709055 | 1 | SEAL, Air Inlet |
| 18 | 1709056 | 1 | SEAL, Air Inlet |
| 19 | 1713846 | 1 | KNOB, Throttle Control |
| 20 | 1714040 | 1 | THROTTLE CONTROL ASSY. |
| 21 | 1917356 | 5 | LOCKWASHER, 5/16 |
| 22 | 1917372 | 2 | NUT, Hex, 5/16-18 |
| 23 | 1918199 | 1 | LOCKWASHER, 7/16 |
| 24 | 1919326 | 4 | WASHER, 11/32 |
| 25 | 1921332 | 1 | CAPSCREW, Hex Hd., 5/16-18 x 3/4 |
| 26 | 1922755 | 2 | WASHER, Plain, 3/8 |
| 27 | 1923735 | 4 | SCREW, Hex Hd., 10-16 x 3/8 |
| 28 | 1924856 | 2 | SCREW, Hex, Flange, Taptite, 5/16-18 x 1/2 |
| 29 | 1930598 | 2 | SCREW, Taptite, 3/8-16 x 1-1/2 |
| 30 | 1931277 | 3 | NUT, Hex, Flange, Whizlock, 5/16-18 |
| 31 | 1933263 | 2 | WASHER, Plain |
| 32 | 1933689 | 1 | SCREW, Hex, Flange, Whizlock, 5/16-18 x 1-1/2 |
| 33 | 1933988 | 1 | PUSH NUT |
| 34 | 1935255 | 1 | NUT, Speed, 5/16-18 |
| 35 | 1936228 | 2 | CAPSCREW, Socket Hd., 5/16-18 x 3/4 |
| 36 | 1960370 | 1 | CAPSCREW, Hex Hd., 7/16-20 x 2-1/2 |
| 37 | 1960483 | 1 | CARRIAGE BOLT, 5/16-3 x 1-1/4 |
| 38 | 1960536 | 2 | SCREW, Hex, Taptite, 1/4-20 x 1/2 |

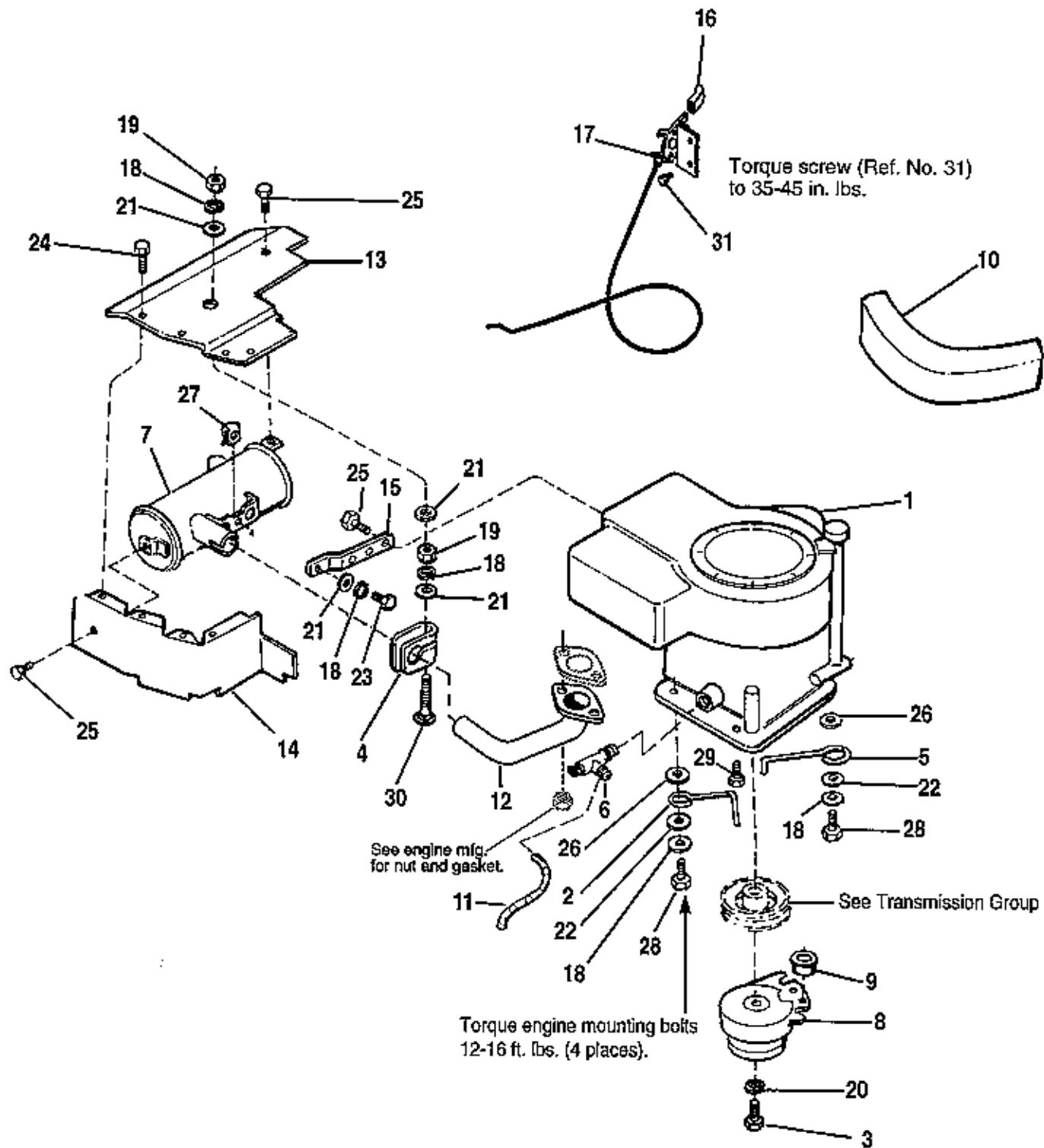
* See your local Briggs & Stratton dealer for parts and service.



Engine & Electric Clutch (PTO) - 12 HP Tecumseh

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | * | 1 | ENGINE, 12 HP (Tecumseh) |
| 2 | 158499 | 1 | BELT STOP |
| 3 | 960361 | 1 | SCREW, Taptite, 3/8-16 x 2 |
| 4 | 1704419 | 1 | BELT STOP |
| 5 | 1708405 | 1 | VALVE, Oil Drain |
| 6 | 1708536 | 1 | CLUTCH, Electric |
| 7 | 1708537 | 1 | SLEEVE, Clutch Anchor |
| 8 | 1708645 | 1 | HOSE, Oil Drain |
| 9 | 1709055 | 1 | SEAL, Air Inlet |
| 10 | 1713846 | 1 | KNOB, Throttle Control |
| 11 | 1714040 | 1 | THROTTLE CONTROL ASSY. |
| 12 | 1714103 | 1 | SEAL, Air |
| 13 | 1714442 | 1 | DEFLECTOR, Air, Lower |
| 14 | 1714443 | 1 | SHIELD, Muffler |
| 15 | 1916964 | 1 | LOCKWASHER, 1/4 |
| 16 | 1917356 | 3 | LOCKWASHER, 5/16 |
| 17 | 1917372 | 1 | NUT, Hex, 5/16-18 |
| 18 | 1918199 | 1 | LOCKWASHER, 7/16 |
| 19 | 1921332 | 1 | CAPSCREW, Hex, 5/16-18 x 3/4 |
| 20 | 1922755 | 2 | WASHER, Plain, 3/8 |
| 21 | 1930598 | 2 | SCREW, Taptite, 3/8-16 x 1-1/2 |
| 22 | 1931277 | 1 | NUT, Hex, Flange, Whizlock, 5/16-18 |
| 23 | 1933263 | 2 | WASHER, Plain |
| 24 | 1933689 | 1 | SCREW, Hex, Flange, Whizlock, 5/16-18 x 1-1/2 |
| 25 | 1933988 | 1 | PUSH NUT, 5/16 |
| 26 | 1960262 | 1 | NUT, Hex, 1/4-28 |
| 27 | 1960370 | 1 | CAPSCREW, Hex, 7/16-20 x 2-1/2 |
| 28 | 1960536 | 2 | SCREW, Plastite, 1/4-10 x 1/2 |

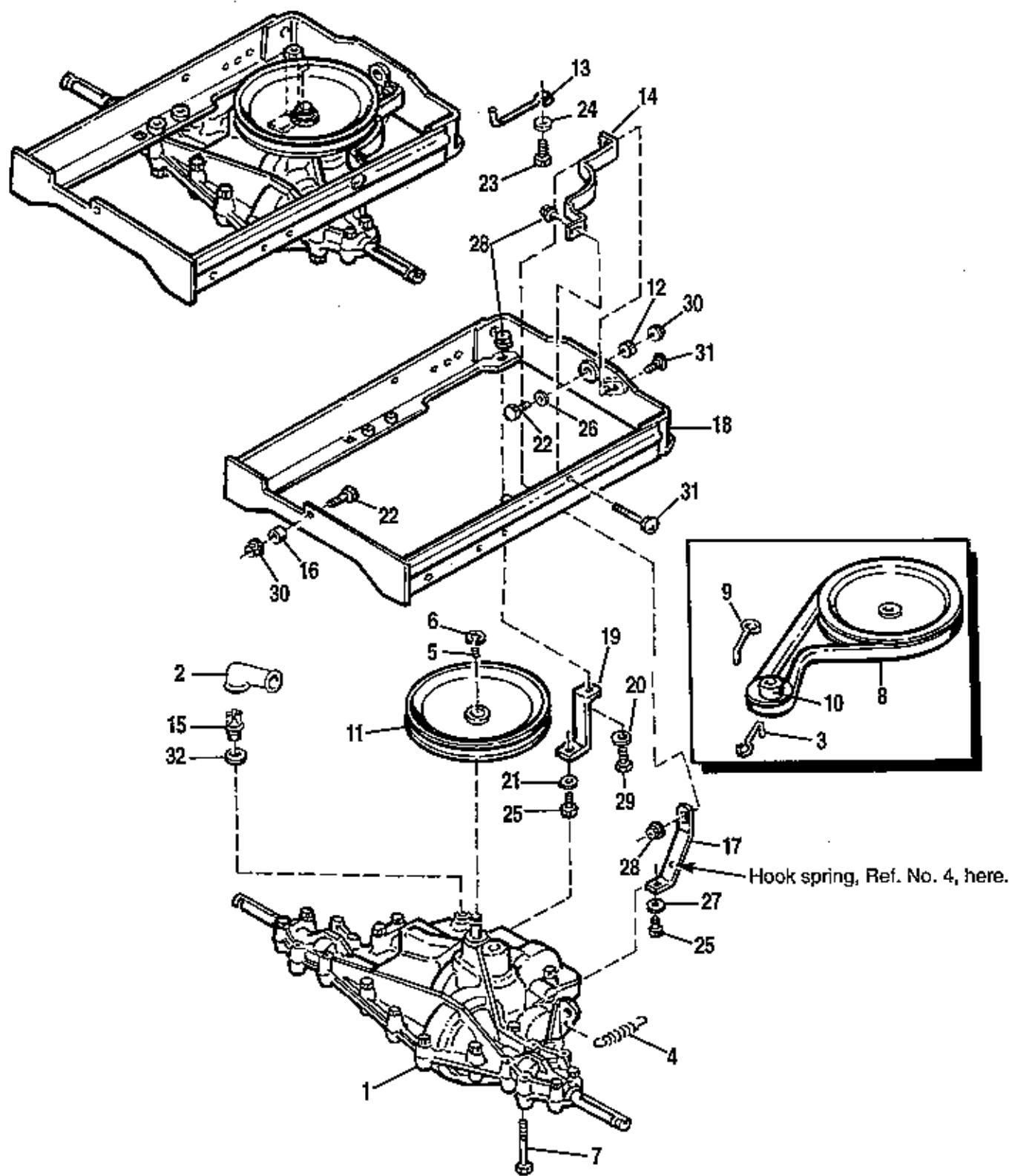
* See your local Tecumseh dealer for parts and service.



Engine & Electric Clutch (PTO) - 13 HP Kohler

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | * | 1 | ENGINE, 13 HP (Kohler) |
| 2 | 158499 | 1 | BELT STOP |
| 3 | 960479 | 1 | CAPSCREW, Hex Hd., M10-1-1/2 x 60mm |
| 4 | 1676183 | 1 | CLAMP, Muffler |
| 5 | 1704419 | 1 | BELT STOP |
| 6 | 1708405 | 1 | VALVE, Oil Drain |
| 7 | 1708416 | 1 | MUFFLER ASSY. |
| 8 | 1708536 | 1 | ELECTRIC CLUTCH |
| 9 | 1708537 | 1 | SLEEVE, Clutch Anchor |
| 10 | 1709055 | 1 | SEAL, Air Inlet |
| 11 | 1708645 | 1 | HOSE, Oil Drain |
| 12 | 1713502 | 1 | PIPE, Exhaust |
| 13 | 1713554 | 1 | SHIELD, Muffler |
| 14 | 1713555 | 1 | DUCT, Bottom |
| 15 | 1713557 | 1 | SUPPORT, Muffler |
| 16 | 1713846 | 1 | KNOB, Throttle Control |
| 17 | 1714040 | 1 | THROTTLE CONTROL ASSY. |
| 18 | 1917356 | 8 | LOCKWASHER, 5/16 |
| 19 | 1917372 | 2 | NUT, Hex, 5/16-18 |
| 20 | 1918199 | 1 | LOCKWASHER, 7/16 |
| 21 | 1919326 | 5 | WASHER, 11/32 |
| 22 | 1919381 | 4 | WASHER, Plain, 3/8 |
| 23 | 1921333 | 2 | CAPSCREW, Hex Hd., 5/16-18 x 1 |
| 24 | 1923735 | 4 | SCREW, Hex Hd., 10-16 x 3/8 |
| 25 | 1924856 | 3 | SCREW, Hex, Flange, Taptite, 5/16-18 x 1/2 |
| 26 | 1933263 | 2 | WASHER, Plain |
| 27 | 1935255 | 1 | NUT, Speed, 5/16-18 |
| 28 | 1950021 | 2 | CAPSCREW, Hex Hd., M8 x 1-1/4 x 40mm |
| 29 | 1960405 | 2 | SCREW, Hex, #8-1-1/4 x 30mm |
| 30 | 1960483 | 1 | CARRIAGE BOLT, 5/16-3 x 1-1/4 |
| 31 | 1960536 | 2 | SCREW, Plastite, 1/4-10 x 1/2 |

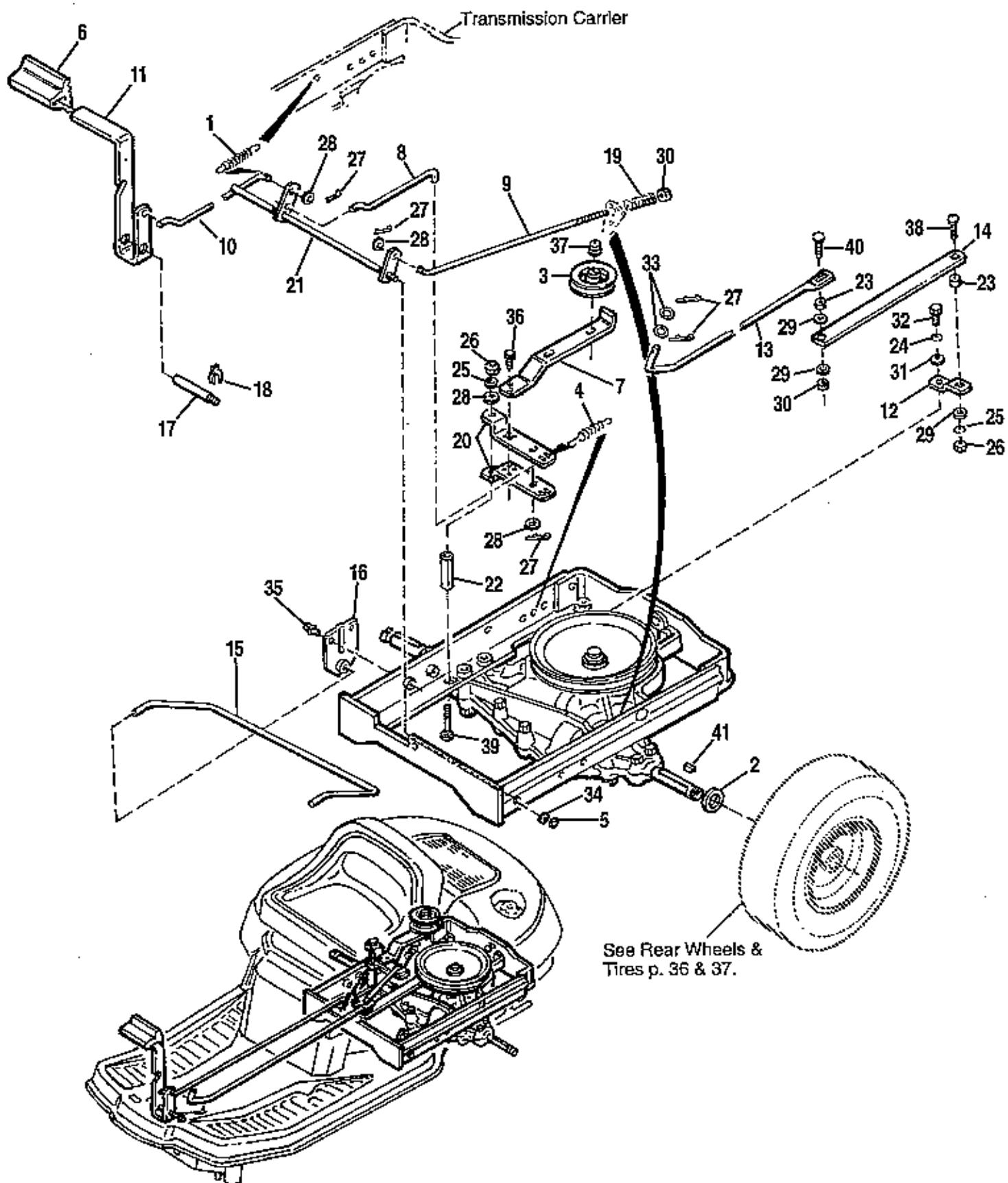
* See your local Kohler dealer for parts and service.



Peerless Transaxle Model 915-016B - Transmission & Carrier

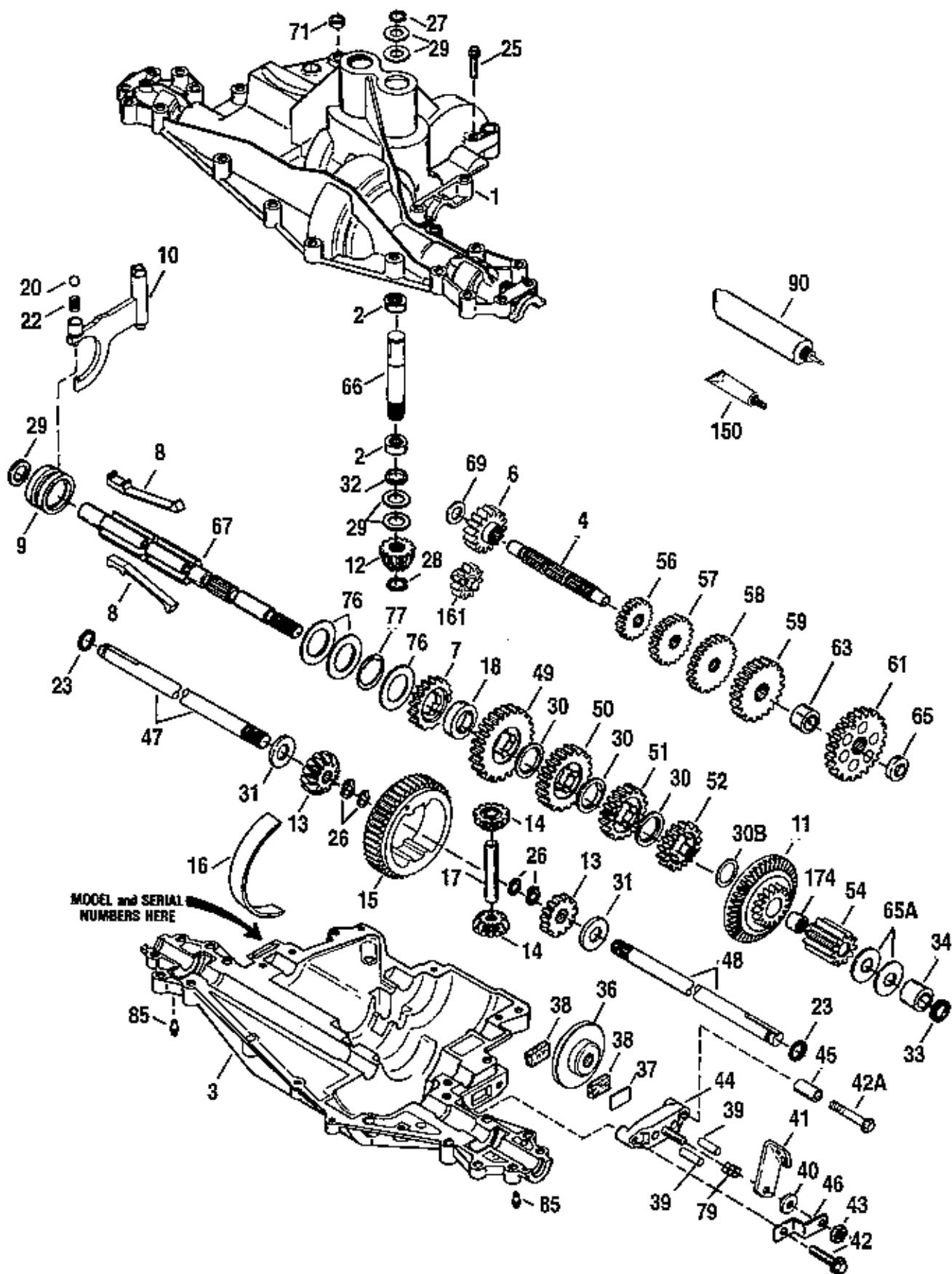
| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | * | 1 | TRANSMISSION, 5-Speed (Gear) |
| 2 | 122023 | 1 | COVER, Terminal |
| 3 | 158499 | 1 | BELT STOP |
| 4 | 159106 | 1 | SPRING, Return |
| 5 | 905123 | 1 | KEY, Woodruff, #9 |
| 6 | 927103 | 1 | RING, Retaining |
| 7 | 960478 | 4 | SCREW, Hex Hd., 5/16-18 x 2-1/4 |
| 8 | 1676460 | 1 | V-BELT |
| 9 | 1704419 | 1 | BELT STOP |
| 10 | 1706450 | 1 | PULLEY ASSY., Drive, Engine |
| 11 | 1706454 | 1 | PULLEY ASSY., Driven, Transmission |
| 12 | 1707433 | 1 | BUSHING, Rear |
| 13 | 1707589 | 1 | BELT STOP |
| 14 | 1708410 | 1 | GUIDE, Belt, Transmission |
| 15 | 1708558 | 1 | SWITCH, Ball |
| 16 | 1709089 | 1 | BUSHING, Front |
| 17 | 1709216 | 1 | STRAP, Torque |
| 18 | 1709232 | 1 | CARRIER ASSY. |
| 19 | 1713742 | 1 | STRAP, Torque |
| 20 | 1919381 | 1 | WASHER, Plain, 5/16 |
| 21 | 1919384 | 1 | WASHER, Plain, 7/16 x 1-1/4 x 1/8 |
| 22 | 1921176 | 2 | CAPSCREW, Hex Hd., 1/2-13 x 1-1/4 |
| 23 | 1921971 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 1-3/4 |
| 24 | 1922755 | 1 | WASHER, Plain, 13/32 x 1 x 1/8 |
| 25 | 1923683 | 2 | SCREW, Hex Hd., Taptite, 3/8-18 x 5/8 |
| 26 | 1924361 | 1 | WASHER |
| 27 | 1924940 | 1 | WASHER, Plain, 13/32 x 7/8 x 5/64 |
| 28 | 1927557 | 3 | NUT, Hex, Flange, Whizlock, 5/16-18 |
| 29 | 1930591 | 1 | SCREW, Hex, Flange, Whizlock, 5/16-18 x 3/4 |
| 30 | 1930644 | 2 | NUT, Hex, Flange Lock, 1/2 x 13 |
| 31 | 1931332 | 2 | CARRIAGE BOLT, 5/16-18 x 5/8 |
| 32 | 1960020 | 1 | WASHER, Plain, 21/32 x 1-1/4 x 1/16 |

* Service parts are listed on pages 22 - 25. Obtain repair parts from your authorized Peerless/Tecumseh Distributor.



Peerless Transaxle Model 915-016B - Controls

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 159106 | 1 | SPRING, Return |
| 2 | 960202 | A/R | WASHER, 3/4 |
| 3 | 1668827 | 1 | PULLEY, Idler |
| 4 | 1669837 | 1 | SPRING, Idler |
| 5 | 1703805 | 1 | KLIPRING, 1/2 |
| 6 | 1704849 | 1 | PAD, Pedal |
| 7 | 1706252 | 1 | LEVER, Idler, Pulley |
| 8 | 1706255 | 1 | ROD, Clutch, Rear |
| 9 | 1706256 | 1 | ROD, Brake |
| 10 | 1706260 | 1 | ROD, Clutch, Front |
| 11 | 1706264 | 1 | LEVER, Clutch |
| 12 | 1706388 | 1 | BRACKET, Shift |
| 13 | 1707209 | 1 | ROD, Shift, Front |
| 14 | 1707210 | 1 | BAR, Shift, Rear |
| 15 | 1708366 | 1 | TORSION BAR |
| 16 | 1708367 | 2 | BRACKET, Torsion Bar |
| 17 | 1708409 | 1 | PIVOT, Brake |
| 18 | 1708554 | 1 | KLIP RING, 3/8 |
| 19 | 1709097 | 1 | SPRING, Compression |
| 20 | 1709221 | 2 | CLEVIS, Idler, Bracket |
| 21 | 1709231 | 1 | PIVOT SHAFT ASSY. |
| 22 | 1709345 | 1 | SPACER, Pivot |
| 23 | 1710437 | 2 | SPACER |
| 24 | 1916964 | 1 | LOCKWASHER, 1/4 |
| 25 | 1917356 | 2 | LOCKWASHER, 5/16 |
| 26 | 1917372 | 2 | NUT, Hex, 5/16-18 |
| 27 | 1918447 | 6 | COTTER PIN, 3/32 x 3/4 |
| 28 | 1919326 | 4 | WASHER, Plain |
| 29 | 1919381 | 3 | WASHER, Plain, 5/16 |
| 30 | 1919438 | 2 | NUT, Hex, Nylon Lock, 5/16-18 |
| 31 | 1921319 | 1 | WASHER, Plain, 17/64 x 5/8 x 3/64 |
| 32 | 1922234 | 1 | SCREW, Hex Hd., 1/4-28 x 5/8 |
| 33 | 1924359 | 2 | WASHER |
| 34 | 1924361 | 2 | WASHER, Plain, 1/2 |
| 35 | 1924856 | 4 | SCREW, Hex Hd., Flange, Taptite, 5/16-18 x 1/2 |
| 36 | 1927429 | 1 | SCREW, Hex Hd., Flange, Taptite, 1/4-20 x 5/8 |
| 37 | 1930645 | 1 | NUT, Hex, Flange Lock, 3/8-16 |
| 38 | 1931335 | 1 | CARRIAGE BOLT, 5/16-18 x 1 |
| 39 | 1931342 | 1 | CARRIAGE BOLT, 5/16-18 x 2-3/4 |
| 40 | 1960223 | 1 | CARRIAGE BOLT, 5/16-18 X 1-1/4 |
| 41 | 8221042 | 2 | KEY |

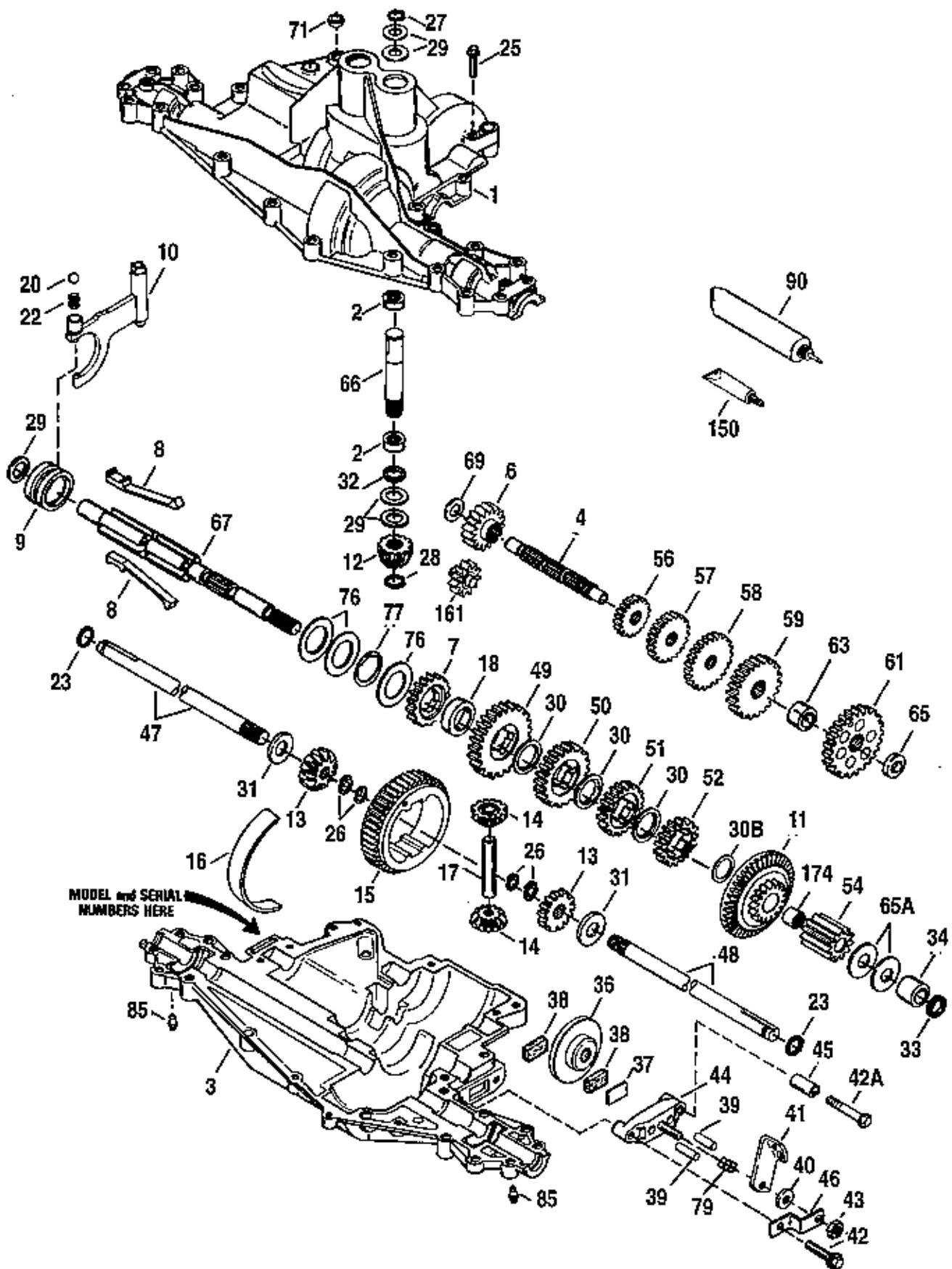


Peerless Transaxle Model 915-016B - Service Parts

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | 772117 | 1 | COVER, Transaxle |
| 2 | 780086 | 2 | BEARING, Needle |
| 3 | 770114 | 1 | CASE, Transaxle |
| 4 | 776300 | 1 | COUNTERSHAFT, (4-7/8" Long) |
| 6 | 778281 | 1 | GEAR, Spur (16 Teeth) |
| 7 | 778278 | 1 | GEAR, Spur (22 Teeth) |
| 8 | 792160 | 4 | KEY |
| 9 | 784373 | 1 | COLLAR, Shifter |
| 10 | 784365 | 1 | ROD & FORK ASSY., Shift |
| 11 | 778290A | 1 | GEAR, Bevel (44 & 16 Teeth) (Incl. Ref. No. 174) |
| 12 | 778262 | 1 | BEVEL PINION, Input |
| 13 | 778221 | 2 | GEAR, Bevel |
| 14 | 778068 | 2 | GEAR, Bevel Pinion |
| 15 | 778260 | 1 | RING GEAR |
| 16 | 786150 | 1 | STRIP, Bearing |
| 17 | 786139 | 1 | PIN, Drive |
| 18 | 786157 | 1 | SPACER, Neutral (1-3/8" O.D. x 1-1/8" I.D. x 15/32" Thick) |
| 20 | 792139 | 1 | BALL, Steel |
| 22 | 792142 | 1 | SPRING |
| 23 | 788061 | 2 | SEAL RING |
| 25 | 792073 | 17 | SCREW, Hex Hd., Flange, Threadforming, 1/4-20 x 1-1/4 |
| 26 | 792125 | 4 | RING, Retaining, (Pkg. of 2) |
| 27 | 792035 | 1 | RING, Retaining |
| 28 | 788040 | 1 | RING, Retaining |
| 29 | 780072 | 5 | WASHER, Thrust |
| 30 | 780108 | 3 | WASHER, Thrust |
| 30B | 780178 | 1 | WASHER, Thrust |
| 31 | 780001 | 2 | WASHER |
| 32 | 792001 | 1 | "O" RING |
| 33 | 788076 | 1 | SEAL, Square Cut |
| 34 | 780159 | 1 | BUSHING |
| 36 | 790071 | 1 | DISK, Brake |
| 37 | 790007 | 1 | PLATE, Brake Pad |
| 38 | 799021 | 2 | PAD, Brake (Pkg. of 2) |
| 39 | 786026 | 2 | PIN, Dowel |
| 40 | 792076A | 1 | WASHER, Flat |
| 41 | 790047 | 1 | LEVER, Brake |
| 42 | 792073 | 1 | SCREW, Hex Hd., Flange, Threadforming, 1/4-20 x 1-1/4 |

Ref. Nos. 42A - 174 are on the following page.

Obtain repair parts from your authorized Peerless/Tecumseh Distributor.

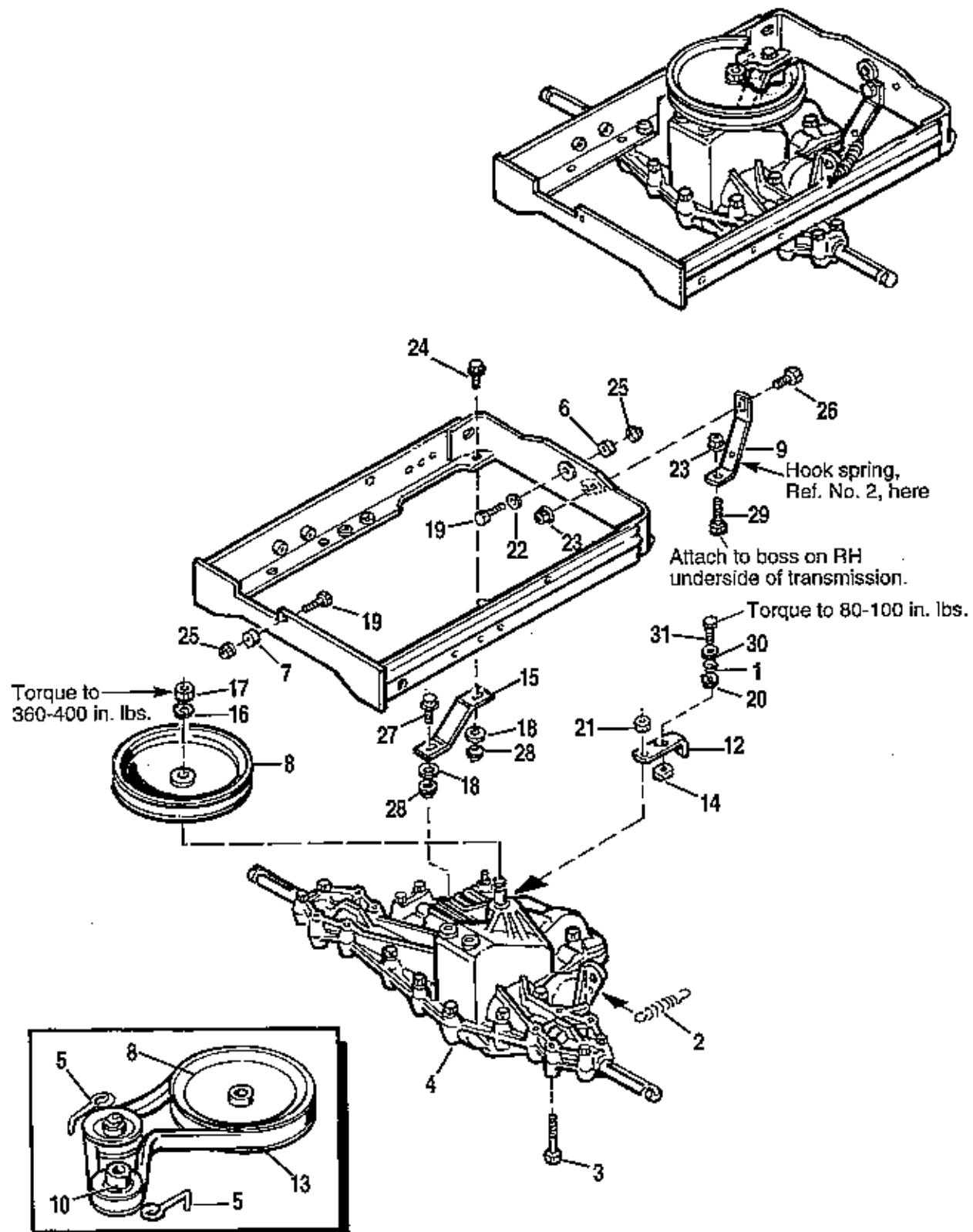


Peerless Transaxle Model 915-016B - Service Parts

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 42A | 792085 | 1 | SCREW, Hex Hd., Flange, Threadforming, 1/4-20 x 2-1/4 |
| 43 | 792075 | 1 | NUT, Lock, 5/16-24 |
| 44 | 790025 | 1 | HOLDER, Brake Pad |
| 45 | 786066 | 1 | SPACER |
| 46 | 786086 | 1 | BRACKET, Brake Lever |
| 47 | 774869 | 1 | AXLE, (16-7/8" Long) |
| 48 | 774688 | 1 | AXLE, (11-5/8" Long) (Incl. Ref. No. 26, Qty. 2) |
| 49 | 778125 | 1 | GEAR, Spur (35 Teeth) |
| 50 | 778250 | 1 | GEAR, Spur (27 Teeth) |
| 51 | 778122A | 1 | GEAR, Spur (22 Teeth) |
| 52 | 778321 | 1 | GEAR, Spur (19 Teeth) |
| 54 | 778263 | 1 | GEAR, Spur (11 Teeth) |
| 56 | 778151 | 1 | GEAR, Spur (15 Teeth) |
| 57 | 778249 | 1 | GEAR, Spur (23 Teeth) |
| 58 | 778128A | 1 | GEAR, Spur (28 Teeth) |
| 59 | 778129A | 1 | GEAR, Spur (30 Teeth) |
| 61 | 778265 | 1 | GEAR, Spur (34 Teeth) |
| 63 | 786155A | 1 | SPACER |
| 65 | 780162 | 1 | WASHER, Thrust |
| 65A | 780160 | 2 | WASHER, Thrust |
| 66 | 776299 | 1 | SHAFT, Input (3-5/16" Long) |
| 67 | 776352 | 1 | SHAFT, Brake (4 Keyed) |
| 69 | 780161 | 1 | WASHER, Thrust |
| 71 | 788069 | 1 | SEAL, Square Cut |
| 76 | 780090 | 3 | WASHER |
| 77 | 788078A | 1 | RING, Retaining, Inverted |
| 79 | 792144 | 1 | SPRING, Brake |
| 85 | 792137 | 2 | FITTING, Lubrication |
| 90 | 788067B | 1 | GREASE, 32 Oz. Bottle |
| 150 | 510334 | 1 | GASKET ELIMINATOR (Loctite #515) |
| 161 | 776302 | 1 | IDLER ASSY., Reverse |
| 174 | 780085 | 1 | BEARING, Needle |

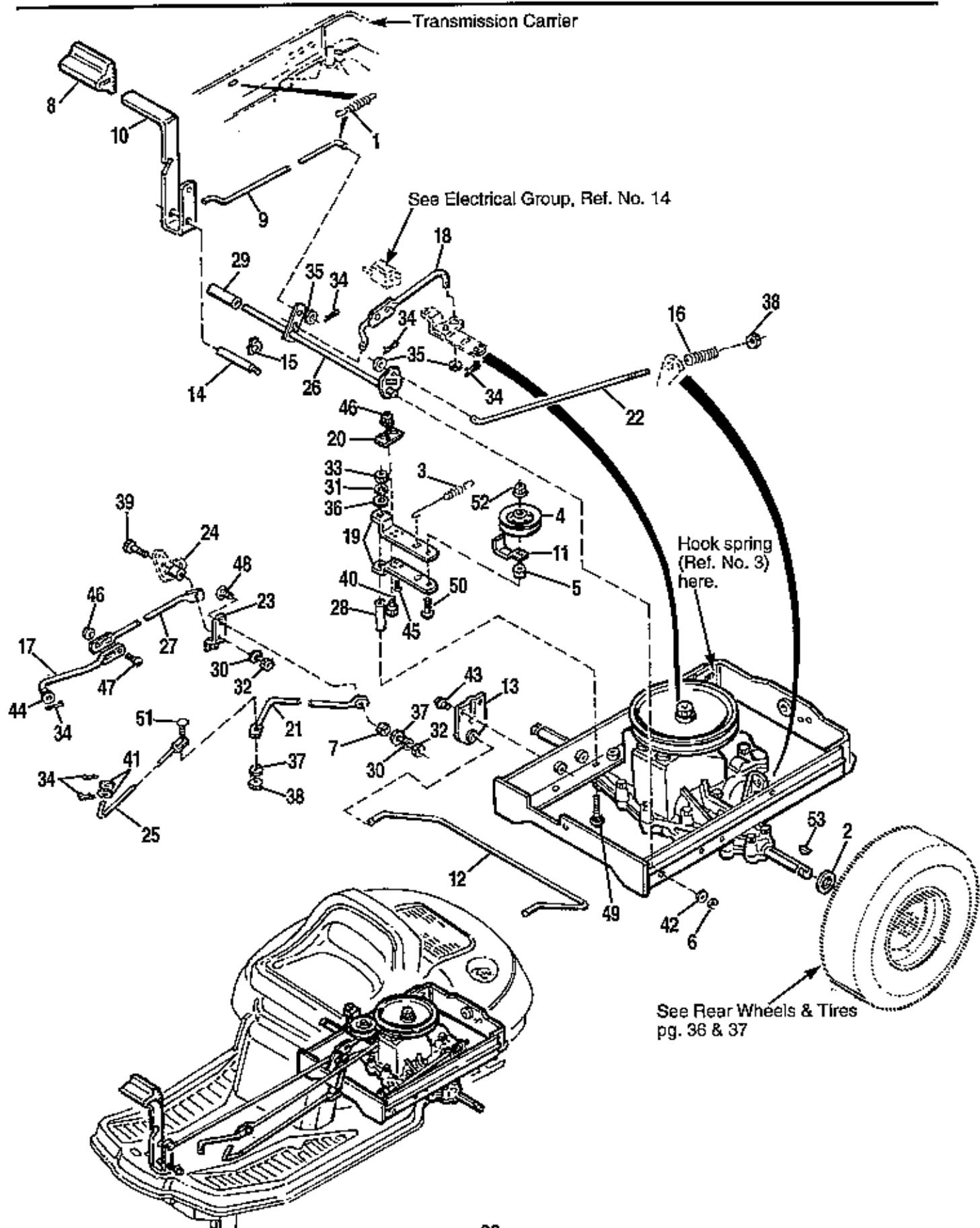
Ref. Nos. 1 - 42 are on the preceding page.

Obtain repair parts from your authorized Peerless/Tecumseh Distributor.



| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---------------------------------------|
| 1 | 157127 | 1 | SPRING |
| 2 | 159106 | 1 | SPRING, Return |
| 3 | 960478 | 4 | SCREW, Taptite, 5/16-18 x 2-1/4 |
| 4 | 1686615* | 1 | TRANSMISSION, Hydro |
| 5 | 1704419 | 2 | BELT STOP |
| 6 | 1707433 | 1 | BUSHING, Rear |
| 7 | 1709089 | 1 | BUSHING, Front |
| 8 | 1709213 | 1 | PULLEY, Transmission |
| 9 | 1709216 | 1 | STRAP, Torque |
| 10 | 1709218 | 1 | PULLEY, Engine |
| 11 | 1709232 | 1 | CARRIER ASSY. |
| 12 | 1709271 | 1 | LEVER, Release |
| 13 | 1709323 | 1 | V-BELT |
| 14 | 1709901 | 1 | SPACER |
| 15 | 1713441 | 1 | STRAP, Torque |
| 16 | 1916966 | 1 | LOCKWASHER, 1/2 |
| 17 | 1919262 | 1 | NUT, Hex, Jam, 1/2-20 |
| 18 | 1919381 | 2 | WASHER, 5/16 |
| 19 | 1921176 | 2 | CAPSCREW, Hex Hd., 1/2-13 x 1-1/4 |
| 20 | 1922611 | 1 | WASHER, Plain, 13/32 x 1-1/4 x 1/16 |
| 21 | 1923358 | 1 | NUT, Hex, Lock, 1/4-20 |
| 22 | 1924361 | 1 | WASHER, Plain, 17/32 x 1-1/4 x 5/64 |
| 23 | 1927557 | 2 | NUT, Hex, Flange Whiz, 5/16-18 |
| 24 | 1930591 | 1 | SCREW, Hex, Whizlock, 5/16-18 x 3/4 |
| 25 | 1930644 | 2 | NUT, Hex, Flange Lock, 1/2 x 13 |
| 26 | 1931332 | 1 | CARRIAGE BOLT, 5/16-18 x 5/8 |
| 27 | 1933689 | 1 | SCREW, Hex, Whizlock, 5/16-18 x 1-1/2 |
| 28 | 1935048 | 2 | NUT, Flange, 2-Way Lock, 5/16-18 |
| 29 | 1935159 | 1 | CAPSCREW, Hex, 5/16-18 x 2-1/4 |
| 30 | 1960151 | 1 | WASHER, Plain, 1/4 x 1-1/4 x 5/64 |
| 31 | 1960509 | 1 | SCREW, Taptite, #10-24 x 1-1/4 |

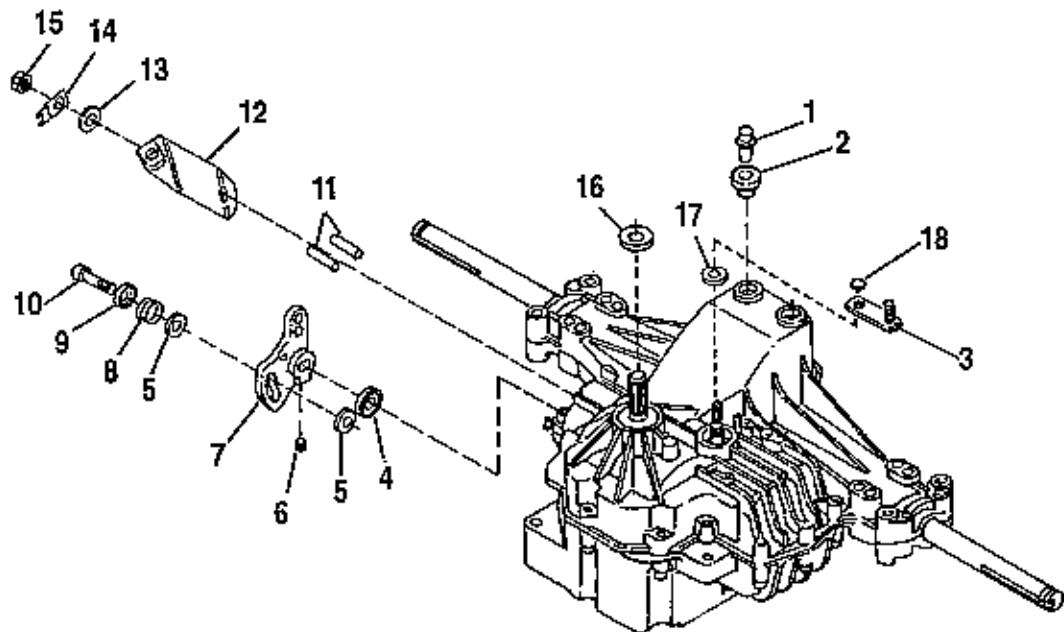
* Service parts are listed on pages 30 - 31.



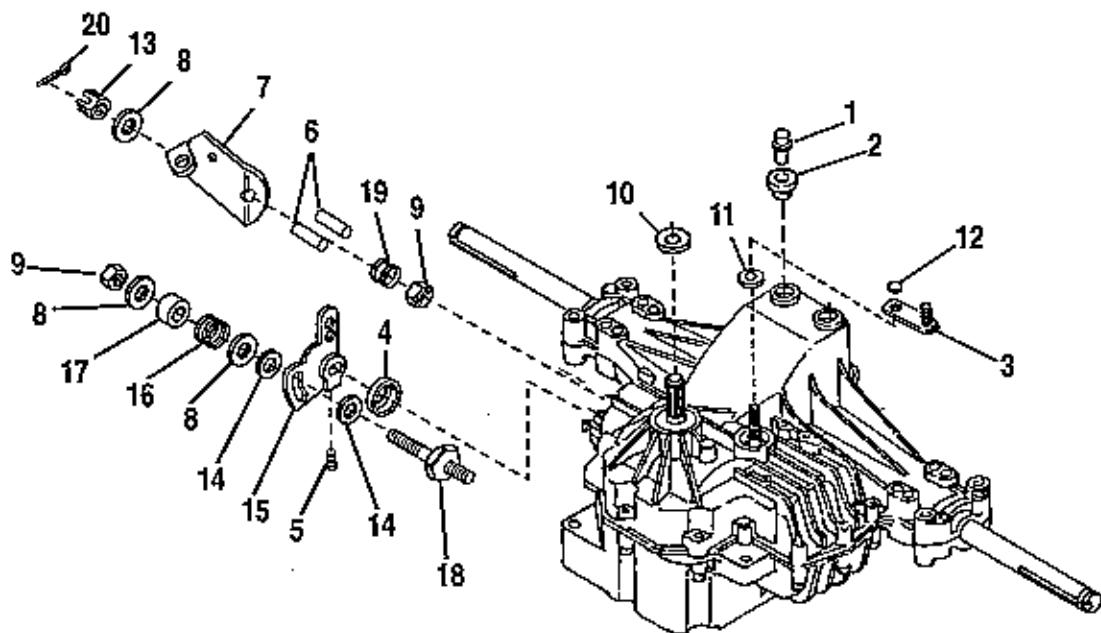
Hydro Gear Model 311-0500 - Controls

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|-----------------------------------|
| 1 | 159106 | 1 | SPRING, Return |
| 2 | 960202 | A/R | WASHER, 3/4 |
| 3 | 1666759 | 1 | SPRING |
| 4 | 1668827 | 1 | PULLEY, Idler |
| 5 | 1674440 | 1 | SPACER, 25/64 x 5/8 x 11/16 |
| 6 | 1703805 | 1 | KLIPRING, 1/2 |
| 7 | 1703900 | 1 | SPACER |
| 8 | 1704849 | 1 | PAD, Pedal |
| 9 | 1706260 | 1 | ROD, Clutch, Front |
| 10 | 1706264 | 1 | LEVER, Clutch |
| 11 | 1708352 | 1 | GUARD, Spring |
| 12 | 1708366 | 1 | TORSION BAR |
| 13 | 1708367 | 2 | BRACKET, Torsion Bar |
| 14 | 1708409 | 1 | PIVOT, Brake |
| 15 | 1708554 | 1 | KLIP RING, 3/4 |
| 16 | 1709097 | 1 | SPRING, Compression |
| 17 | 1709217 | 1 | ROD, Return, Front |
| 18 | 1709220 | 1 | ROD, Clutch, Rear |
| 19 | 1709221 | 2 | CLEVIS, Idler Bracket |
| 20 | 1709222 | 1 | PLATE |
| 21 | 1709223 | 1 | ROD, Control |
| 22 | 1709224 | 1 | ROD, Brake |
| 23 | 1709226 | 1 | LEVER, Control |
| 24 | 1709227 | 1 | SPACER |
| 25 | 1709228 | 1 | ROD, Shift, Front |
| 26 | 1709231 | 1 | PIVOT SHAFT ASSY. |
| 27 | 1709244 | 1 | ROD, Return, Rear |
| 28 | 1709345 | 1 | SPACER, Pivot |
| 29 | 1709850 | 1 | TUBE |
| 30 | 1917356 | 2 | LOCKWASHER, 5/16 |
| 31 | 1917356 | 1 | LOCKWASHER, 5/16 |
| 32 | 1917372 | 2 | NUT, Hex, 5/16-18 |
| 33 | 1917372 | 1 | NUT, Hex, 5/16-18 |
| 34 | 1918447 | 6 | COTTER PIN, 7/64 x 3/4 |
| 35 | 1919326 | 3 | WASHER, Plain |
| 36 | 1919326 | 1 | WASHER, Plain |
| 37 | 1919381 | 2 | WASHER, Plain, 5/16 |
| 38 | 1919438 | 2 | NUT, Hex, Lock, 5/16-18 |
| 39 | 1922127 | 1 | CAPSCREW, 5/16-18 x 1-3/4 |
| 40 | 1923341 | 1 | CAPSCREW, Hex, 1/4-20 x 3/4 |
| 41 | 1924359 | 2 | WASHER, Plain, 1/2 x 1 x 1/32 |
| 42 | 1924361 | 1 | WASHER, Plain |
| 43 | 1924856 | 4 | SCREW, Taptite, 5/16-18 x 1/2 |
| 44 | 1924940 | 1 | WASHER, Plain, 13/32 x 7/8 x 5/64 |
| 45 | 1927429 | 1 | SCREW, Taptite, 1/4-20 x 5/8 |
| 46 | 1930641 | 3 | NUT, Hex, Flange Whiz, 1/4-20 |
| 47 | 1931318 | 1 | CARRIAGE BOLT, 1/4-20 x 7/8 |
| 48 | 1931335 | 1 | CARRIAGE BOLT, 5/16-18 x 1 |
| 49 | 1931342 | 1 | CARRIAGE BOLT, 5/16-18 x 2-3/4 |
| 50 | 1931355 | 1 | CARRIAGE BOLT, 3/8-16 x 2-1/4 |
| 51 | 1960223 | 1 | CARRIAGE BOLT, 5/16-18 X 1-1/4 |
| 52 | 1960251 | 1 | NUT, Hex, Jam, Lock, 3/8-16 |
| 53 | 8221042 | 2 | KEY |

NOTE: These parts are used on transmissions with S/N's prior to 4000T0001.



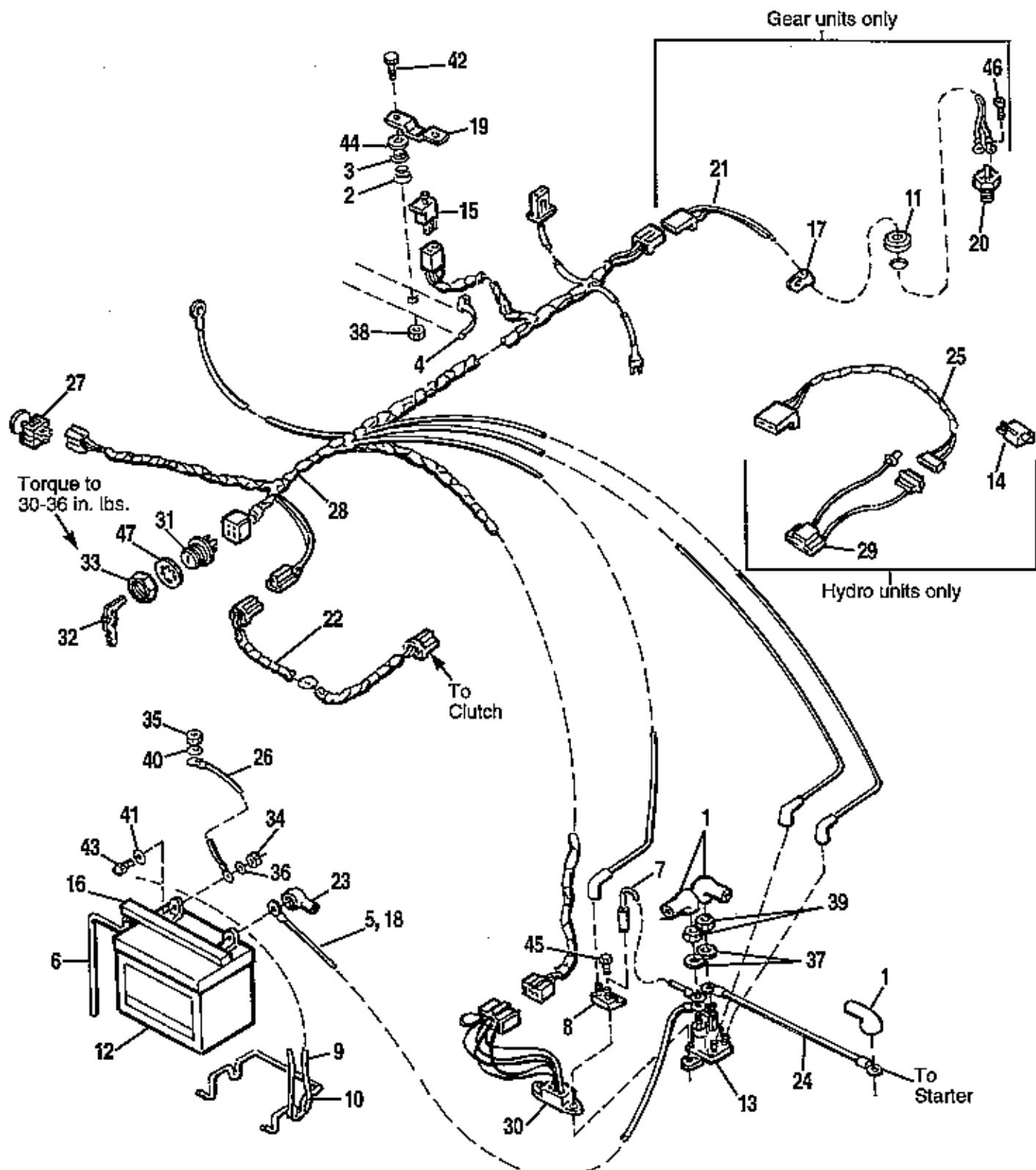
NOTE: These parts are used on transmissions with S/N's 4000T0001 and higher.



Hydro Gear Model 311-0500 - Service Parts

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|---|-------------|------|---------------------------|
| NOTE: These parts are used on transmissions with S/N's prior to 4000T0001. | | | |
| 1 | 1709905 | 1 | BREATHER ASSY. |
| 2 | 1709906 | 1 | BUSHING, Rubber |
| 3 | 1709907 | 1 | ARM, Bypass |
| 4 | 1709908 | 1 | SEAL |
| 5 | 1709909 | 2 | PUCK, Dampener |
| 6 | 1709910 | 1 | SET SCREW |
| 7 | 1709911 | 1 | ARM, Control |
| 8 | 1709912 | 1 | SPRING |
| 9 | 1709913 | 1 | CUP WASHER |
| 10 | 1709914 | 1 | SCREW, Socket Hd. |
| 11 | 1709915 | 2 | ACTUATOR PIN |
| 12 | 1709916 | 1 | ARM, Brake |
| 13 | 1709917 | 1 | WASHER, 7/16 x 7/8 x 1/16 |
| 14 | 1709918 | 1 | LOCKING STRAP |
| 15 | 1709919 | 1 | NUT, Hex, Lock, 5/16 x 24 |
| 16 | 1709920 | 1 | SEAL, Lip |
| 17 | 1709921 | 1 | SEAL, Lip |
| 18 | 1709922 | 1 | RING, Retaining |

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|---|-------------|------|-----------------------------|
| NOTE: These parts are used on transmissions with S/N's 4000T0001 and higher. | | | |
| 1 | 1709905 | 1 | BREATHER ASSY. |
| 2 | 1709906 | 1 | BUSHING, Rubber |
| 3 | 1709907 | 1 | ARM, Bypass |
| 4 | 1709908 | 1 | SEAL |
| 5 | 1709910 | 1 | SET SCREW |
| 6 | 1709915 | 2 | ACTUATOR PIN |
| 7 | 1709916 | 1 | ARM, Brake |
| 8 | 1709917 | 3 | WASHER, 7/16 x 7/8 x 1/16 |
| 9 | 1709919 | 2 | NUT, Hex, Lock, 5/16 x 24 |
| 10 | 1709920 | 1 | SEAL, Lip |
| 11 | 1709921 | 1 | SEAL, Lip |
| 12 | 1709922 | 1 | RING, Retaining |
| 13 | 1714431 | 1 | CASTLE NUT, 5/16-24 |
| 14 | 1714737 | 2 | PUCK, Dampener |
| 15 | 1714738 | 1 | ARM, Control |
| 16 | 1714739 | 1 | SPRING |
| 17 | 1714740 | 1 | SPACER |
| 18 | 1714741 | 1 | STUD, 5/16-24 |
| 19 | 1714808 | 1 | SPRING, Helical Compression |
| 20 | 1918447 | 1 | COTTER PIN |



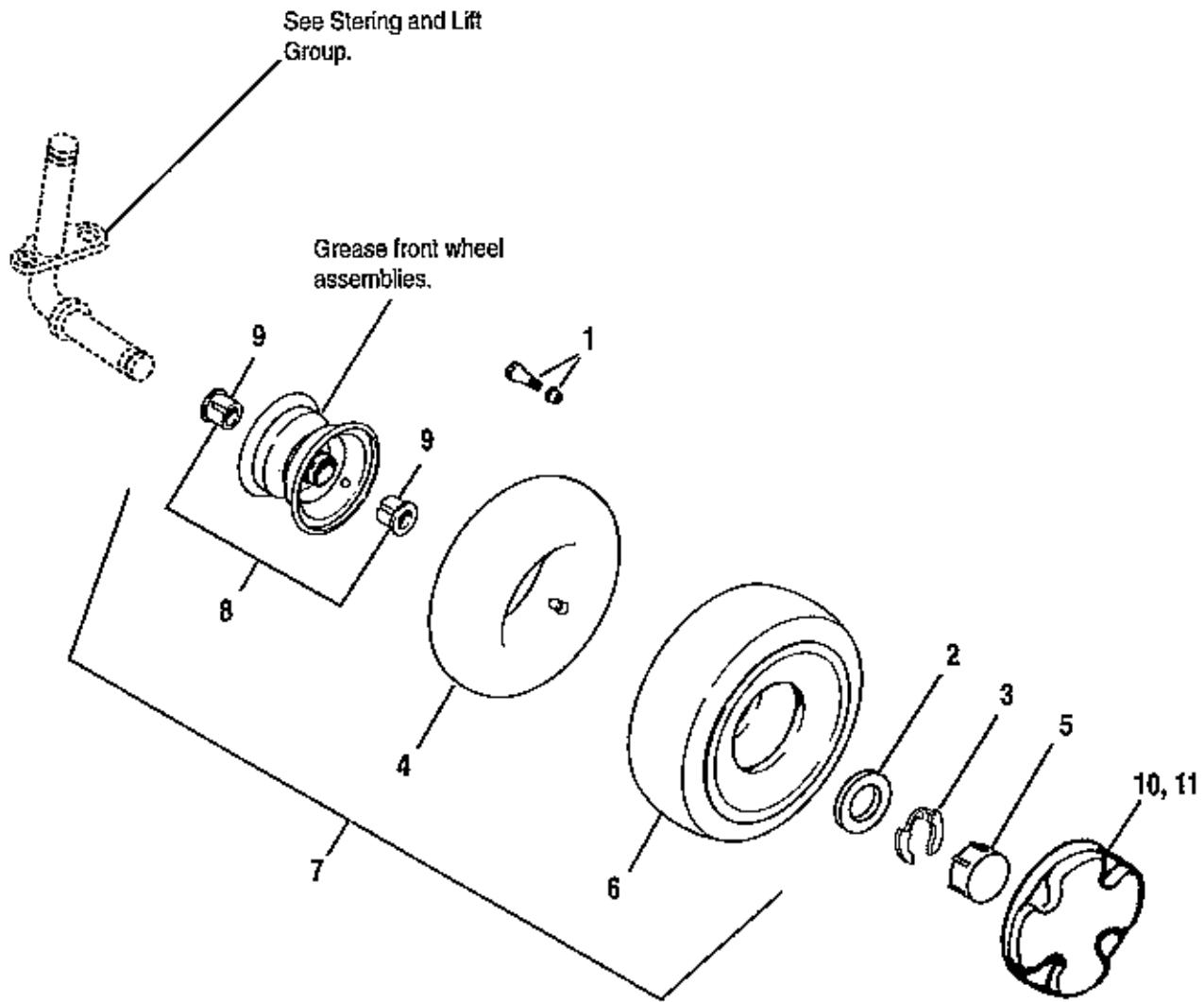
NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

All Models**Electrical**

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | 122023 | 3 | COVER, Terminal |
| 2 | 153010 | 2 | SPRING |
| 3 | 161176 | 2 | SPRING |
| 4 | 934683 | 1 | CLIP |
| 5 | 1603618* | 1 | CABLE, Battery to Solenoid |
| 6 | 1612103 | 1 | TUBE, Vent |
| 7 | 1665237 | 1 | WIRE ASSY. |
| 8 | 1665238 | 1 | CIRCUIT BREAKER |
| 9 | 1665872 | 1 | STRAP, Battery |
| 10 | 1667805 | 1 | BRACE, Battery |
| 11 | 1676648 | 1 | GROMMET |
| 12 | 1685215 | 1 | BATTERY |
| 13 | 1685290 | 1 | SOLENOID |
| 14 | 1701580 | 1 | SWITCH, Neutral Start (Hydro model) |
| 15 | 1704379 | 1 | SWITCH, Seat |
| 16 | 1704581 | 1 | BATTERY CAP |
| 17 | 1704873 | 2 | CLAMP, Wire |
| 18 | 1707056** | 2 | CABLE, Battery to Solenoid |
| 19 | 1708552 | 1 | PLATE, Seat Actuator |
| 20 | 1708558 | 1 | NEUTRAL SWITCH (Gear model) |
| 21 | 1708644 | 1 | WIRE ASSY., Neutral Switch (Gear model) |
| 22 | 1708882 | 1 | WIRE ASSY., PTO Clutch |
| 23 | 1709086 | 1 | BOOT, Insulator |
| 24 | 1709088 | 1 | CABLE, Solenoid to Starter |
| 25 | 1709250 | 1 | WIRE ASSY., Neutral Switch (Hydro model) |
| 26 | 1713163* | 1 | CABLE, Battery, Ground |
| 27 | 1713487 | 1 | SWITCH, PTO, Electric Clutch |
| 28 | 1713499 | 1 | WIRING HARNESS |
| 29 | 1713637** | 1 | ADAPTER PLUG, Engine |
| 30 | 1713642 | 1 | MODULE, Interlock |
| 31 | 1713845 | 1 | SWITCH, Ignition |
| 32 | 1714054 | 2 | KEY, Ignition |
| 33 | 1714055 | 1 | ADAPTER, Nut |
| 34 | 1916622 | 2 | NUT, Hex, 1/4-20 |
| 35 | 1916950 | 1 | NUT, Hex, 3/8-16 |
| 36 | 1916964 | 2 | LOCKWASHER, 1/4 |
| 37 | 1917356 | 2 | LOCKWASHER, 5/16 |
| 38 | 1919438 | 2 | NUT, Hex, Nylon Lock, 5/16-18 |
| 39 | 1920263 | 2 | NUT, Hex, 5/16-24 |
| 40 | 1920427 | 1 | LOCKWASHER, External Tooth, 3/8 |
| 41 | 1921319 | 2 | WASHER, Plain |
| 42 | 1922127 | 2 | CAPSCREW, Hex Hd., 5/16-18 x 1-3/4 |
| 43 | 1923341 | 2 | CAPSCREW, Hex Hd., 1/4-20 x 3/4 |
| 44 | 1924940 | 2 | WASHER, Flat, 13/32 x 7/8 x 5/64 |
| 45 | 1925003 | 2 | SCREW, Hex, Flange, Taptite, 1/4-20 x 1/2 |
| 46 | 1929477 | 2 | SCREW, Taptite, #10-20 x 5/8 (Gear model) |
| 47 | 1960547 | 1 | WASHER, Internal Tooth, 5/8 |
| Not shown | 1701011 | 2 | CABLE TIE |
| Not shown | 932747 | 3 | CABLE TIE |

* Not used on Mfg. Nos. 1692385, 1692399, 1692491.

** Used only on Mfg. Nos. 1692385, 1692399, 1692491.

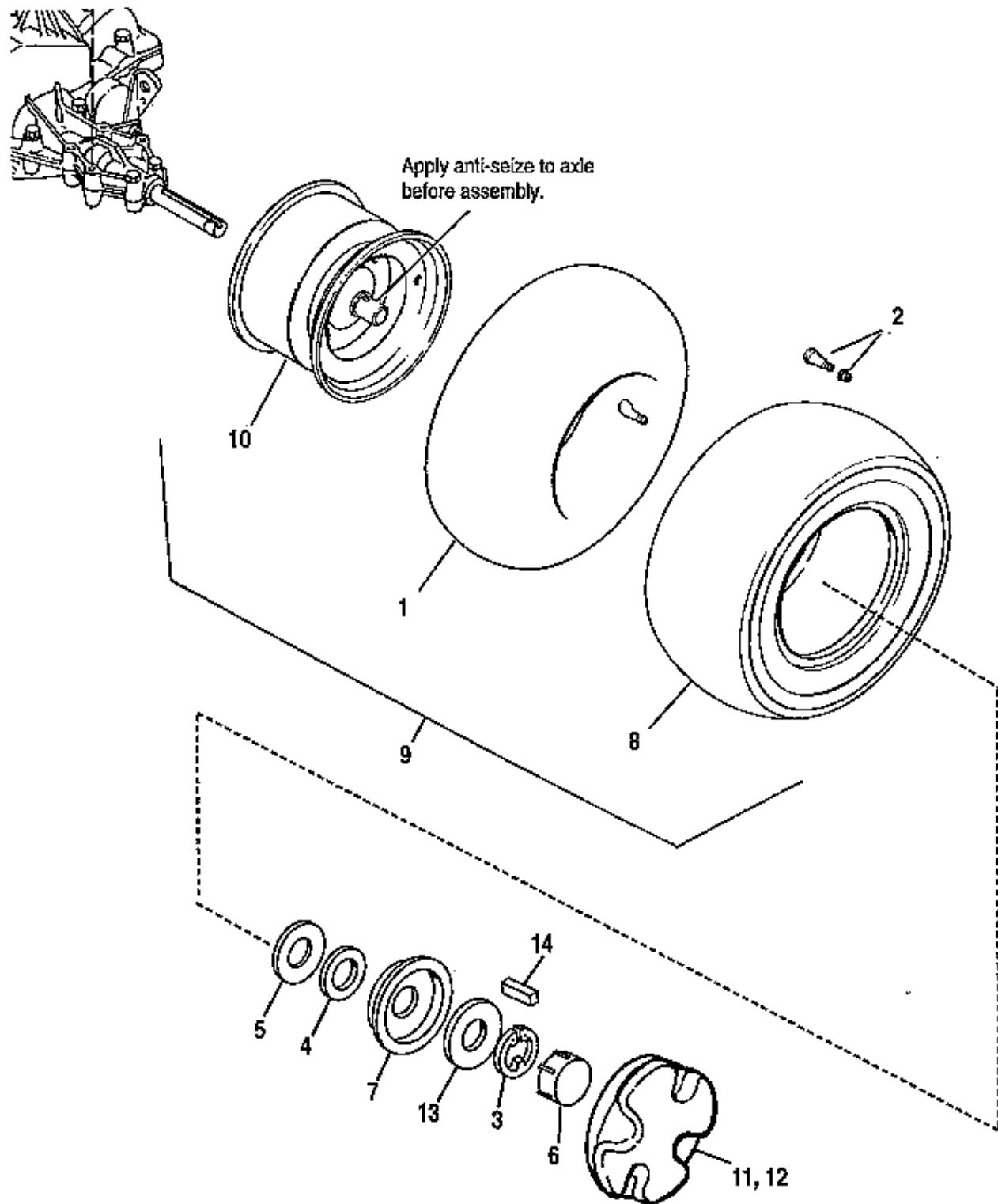


All Models***Front Wheels & Tires***

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 172353 | 2 | VALVE STEM & CAP |
| 2 | 960202 | 14 | WASHER, 3/4 (Qty. 10 used on hydro models) |
| 3 | 1611710 | 2 | KLIP RING |
| 4 | 1664090 | 2 | TUBE, Front Wheel, 4.10/3.50 x 6 |
| 5 | 1673333* | 2 | CAP, Threaded |
| 6 | 1709376 | 2 | TIRE, Front Wheel, 13 x 5.00-6 |
| 7 | 1709382 | 2 | FRONT WHEEL & TIRE ASSY.,13 x 5.00-6, Metallic Gray (Incl. Ref. Nos. 1, 4, 6 & 8) |
| 8 | 1709383 | 2 | FRONT WHEEL ASSY.,13 x 5.00-6, Metallic Gray (Incl. Ref. No. 9) |
| 9 | 1713167 | 4 | BUSHING, Metal, 7-21/32 I.D. |
| 10 | 1714428** | 2 | HUB CAP, 6", Smooth |
| 11 | 1714925** | 2 | HUB CAP, 6", Scalloped |

* AGCO, Massey Ferguson & Export models.

** Simplicity models

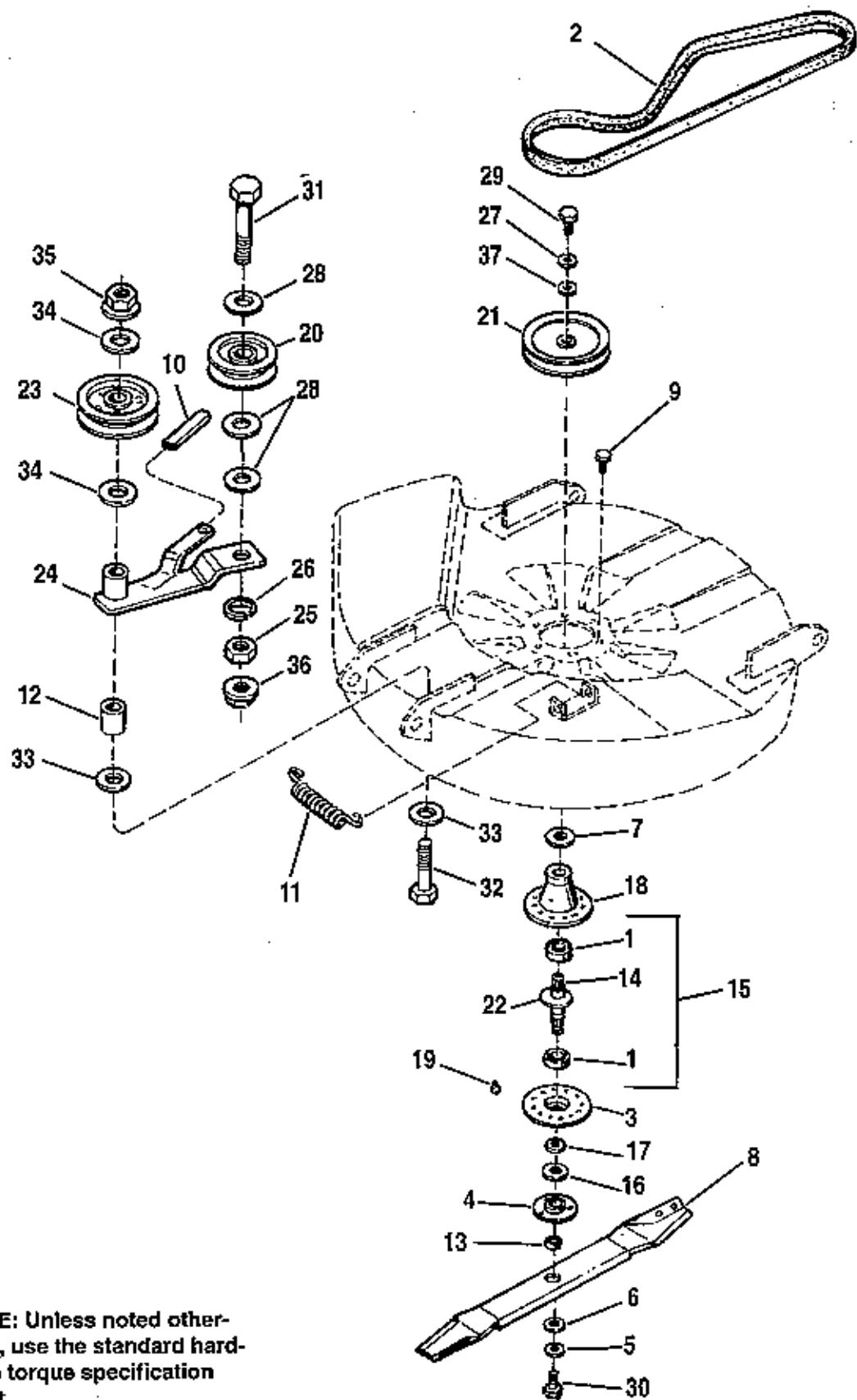


All Models***Rear Wheels & Tires***

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | 164247 | 2 | TUBE, Rear Wheel |
| 2 | 172353 | 4 | VALVE STEM & CAP |
| 3 | 927794 | 2 | "E" RING |
| 4 | 960202 | 14 | WASHER, 3/4 (Qty. 10 used on hydro models) |
| 5 | 1663180 | A/R | SPACER (Hydro models only) |
| 6 | 1676519* | 2 | CAP, Threaded |
| 7 | 1701435* | 2 | RETAINER, Cap |
| 8 | 1709381 | 2 | TIRE, Rear Wheel, 16 X 6.50-8 |
| 9 | 1709384 | 2 | REAR WHEEL & TIRE ASSY. (Incl. Ref. Nos. 1, 2, 8 & 10) |
| 10 | 1709385 | 2 | REAR WHEEL ASSY., Metallic Gray |
| 11 | 1714429** | 2 | HUB CAP, Smooth, 8" |
| 12 | 1714926** | 2 | HUB CAP, Scalloped, 8" |
| 13 | 1960114 | 2 | WASHER, 3/4 I.D. x 1-1/16 O.D. x 1/16 Thk. |
| 14 | 8221042 | 2 | KEY, Square, 3/16 x 3/16 x 1-1/2 long |

* AGCO, Massey Ferguson & Export models.

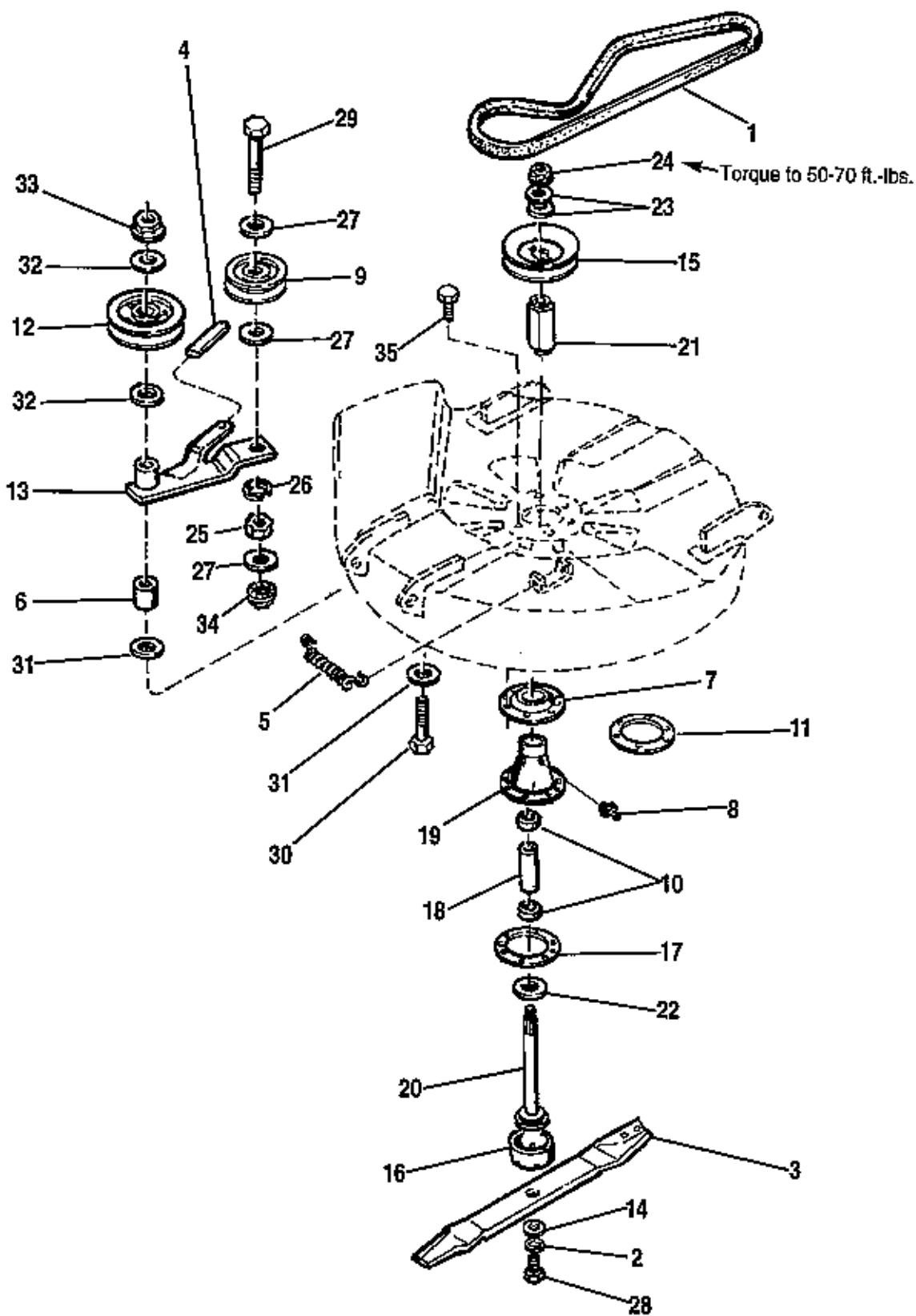
** Simplicity models.



NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

30" Mower Deck - Drive & Arbor

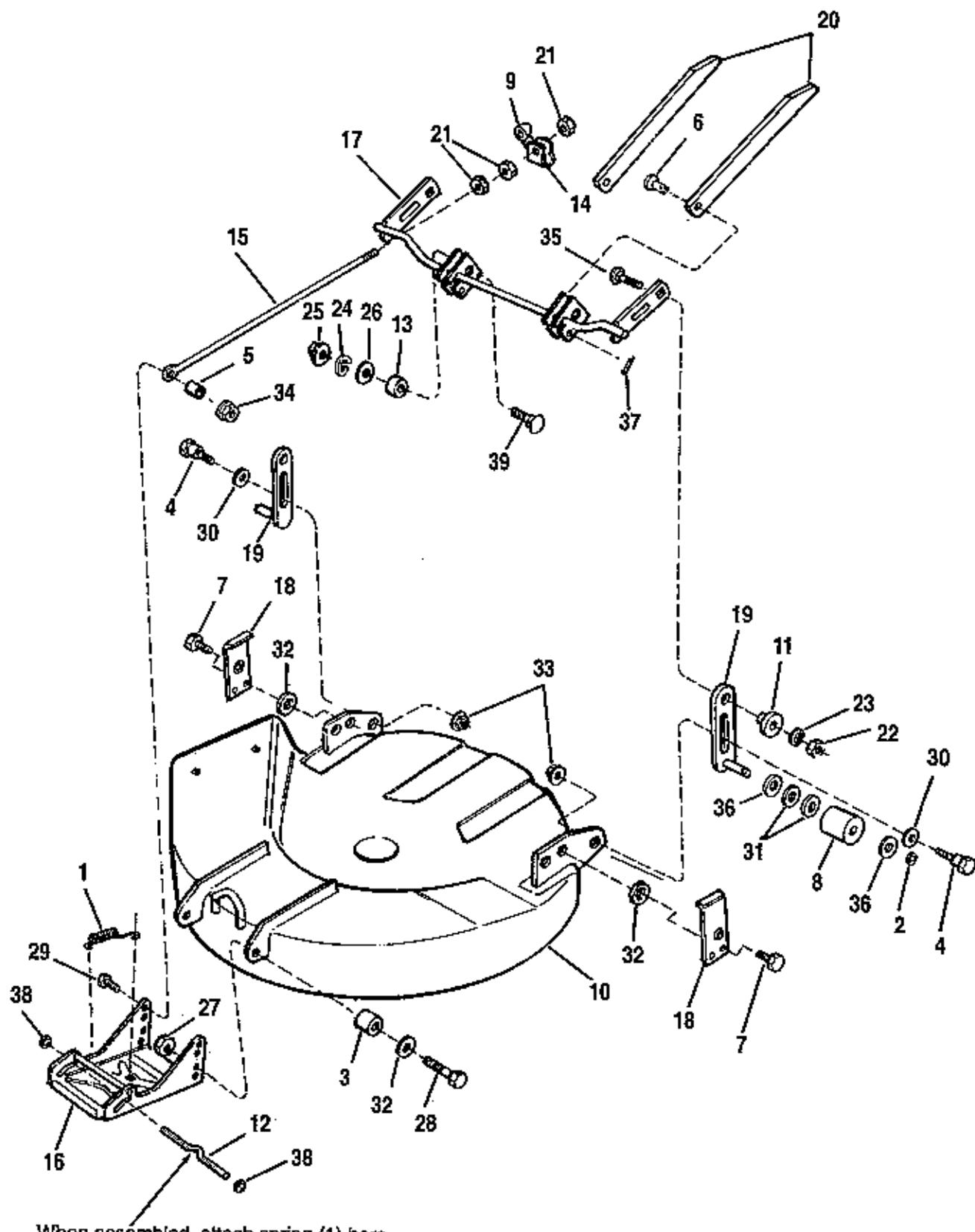
| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 108202 | 2 | BEARING |
| 2 | 1651201 | 1 | V-BELT, 73-7/64" |
| 3 | 1655729 | 1 | COVER, Arbor Housing |
| 4 | 1655777 | 1 | ADAPTOR, Blade |
| 5 | 1656916 | 1 | WASHER, Spring |
| 6 | 1656927 | 1 | WASHER, Spline |
| 7 | 1657969 | 1 | SHIELD, Grass, Upper |
| 8 | 1664019 | 1 | BLADE, Mower, 30" |
| 9 | 1664847 | 6 | SCREW, Taptite, 5/16-18 x 3/4 |
| 10 | 1665835 | 1 | GRIP, Lever |
| 11 | 1666786 | 1 | SPRING |
| 12 | 1669105 | 1 | SPACER |
| 13 | 1672132 | 1 | COLLAR, Mower Arbor |
| 14 | 1685245 | 1 | SHAFT, Arbor (Incl. Ref. No. 13) |
| 15 | 1685251 | 1 | SHAFT & BEARING ASSY. (Incl. Ref. Nos. 1 & 14) |
| 16 | 1700229 | 1 | SHIELD, Grass, Bottom |
| 17 | 1700230 | 1 | WASHER, Shim |
| 18 | 1703273 | 1 | ARBOR HOUSING ASSY. (Incl. Ref. No. 19) |
| 19 | 1704314 | 1 | FITTING, Grease |
| 20 | 1704926 | 1 | IDLER, Backside |
| 21 | 1707270 | 1 | PULLEY ASSY., 7-55/64" Dia. |
| 22 | 1707335 | 1 | GASKET, Foam |
| 23 | 1707435 | 1 | PULLEY ASSY., Idler, 6" Dia. |
| 24 | 1708562 | 1 | LEVER ASSY. |
| 25 | 1916950 | 1 | NUT, Hex, 3/8 |
| 26 | 1916965 | 1 | LOCKWASHER, 3/8 |
| 27 | 1918199 | 1 | LOCKWASHER, 7/16 |
| 28 | 1922755 | 3 | WASHER, Flat, 13/32 x 1 x 1/8 |
| 29 | 1923451 | 1 | CAPSCREW, Hex Hd., 7/16-14 x 1-1/2, Gr. 8 |
| 30 | 1923491 | 1 | CAPSCREW, Hex Hd., 7/16-14 x 1, Gr. 8 |
| 31 | 1923701 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 2 |
| 32 | 1923903 | 1 | CAPSCREW, Hex, 3/8-16 x 3 |
| 33 | 1924356 | 2 | WASHER, Flat, 3/8 x 1-1/2 x 1/8 |
| 34 | 1924940 | 2 | WASHER, Plain, 3/8 |
| 35 | 1928352 | 1 | NUT, Hex, Whizlock, 3/8-16 |
| 36 | 1928731 | 1 | NUT, Hex, Top Lock, 3/8-16 |
| 37 | 1933263 | 1 | WASHER |



NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

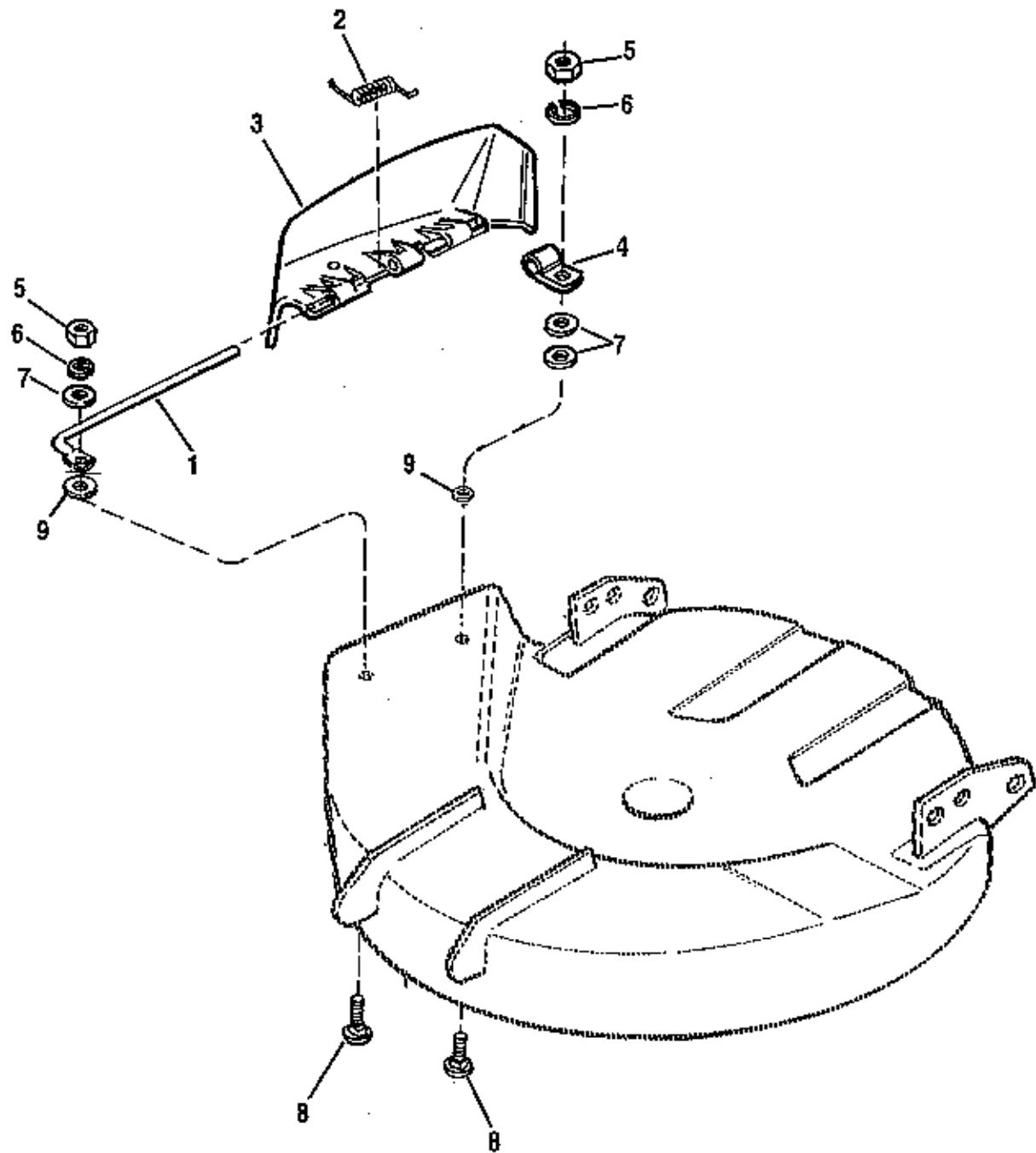
30" Mower Deck - Drive & Arbor

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 1651201 | 1 | V-BELT, 73-7/64" |
| 2 | 1656916 | 1 | WASHER, Spring |
| 3 | 1664019 | 1 | BLADE, Mower, 30" |
| 4 | 1665835 | 1 | GRIP, Lever |
| 5 | 1666786 | 1 | SPRING |
| 6 | 1669105 | 1 | SPACER |
| 7 | 1677274 | 1 | ADAPTER, Arbor |
| 8 | 1704314 | 1 | FITTING, Grease |
| 9 | 1704926 | 1 | IDLER PULLEY, Backside |
| 10 | 1705897 | 2 | BEARING |
| 11 | 1707335 | 1 | GASKET, Foam |
| 12 | 1707435 | 1 | PULLEY ASSY., Idler, Fixed, 6" Dia. |
| 13 | 1708562 | 1 | LEVER ASSY. |
| 14 | 1713089 | 1 | WASHER, Hex |
| 15 | 1713092 | 1 | PULLEY |
| 16 | 1713196 | 1 | SHIELD, Grass, Lower |
| 17 | 1713199 | 1 | COVER, Arbor Housing |
| 18 | 1713204 | 1 | SPACER |
| 19 | 1713338 | 1 | ARBOR HOUSING ASSY. (Incl. Ref. No. 8) |
| 20 | 1713609 | 1 | SHAFT, Arbor, 5-53/64" |
| 21 | 1713613 | 1 | HUB, Pulley, 1-3/16" |
| 22 | 1713619 | 1 | WASHER, Cupped |
| 23 | 1713675 | 2 | WASHER, Belleville |
| 24 | 1714419 | 1 | NUT, Hex, Flange, 9/16-18 |
| 25 | 1916950 | 1 | NUT, Hex, 3/8 |
| 26 | 1916965 | 1 | LOCKWASHER, 3/8 |
| 27 | 1922755 | 3 | WASHER, Flat, 13/32 x 1 x 1/8 |
| 28 | 1923491 | 1 | CAPSCREW, Hex, 7/16-14 x 1, Gr. 8 |
| 29 | 1923701 | 1 | CAPSCREW, Hex, 3/8-16 x 2 |
| 30 | 1923903 | 1 | CAPSCREW, Hex, 3/8-16 x 3 |
| 31 | 1924356 | 2 | WASHER, Flat, 3/8 x 1-1/2 x 1/8 |
| 32 | 1924940 | 2 | WASHER, Plain, 3/8 |
| 33 | 1928352 | 1 | NUT, Hex, Whizlock, 3/8-16 |
| 34 | 1928731 | 1 | NUT, Hex, Lock, 3/8-16 |
| 35 | 1960373 | 6 | SCREW, Hex, Taptite, 5/16-18 x 1 |



30" Mower Deck - Housing, Hitch & Height Adjustment

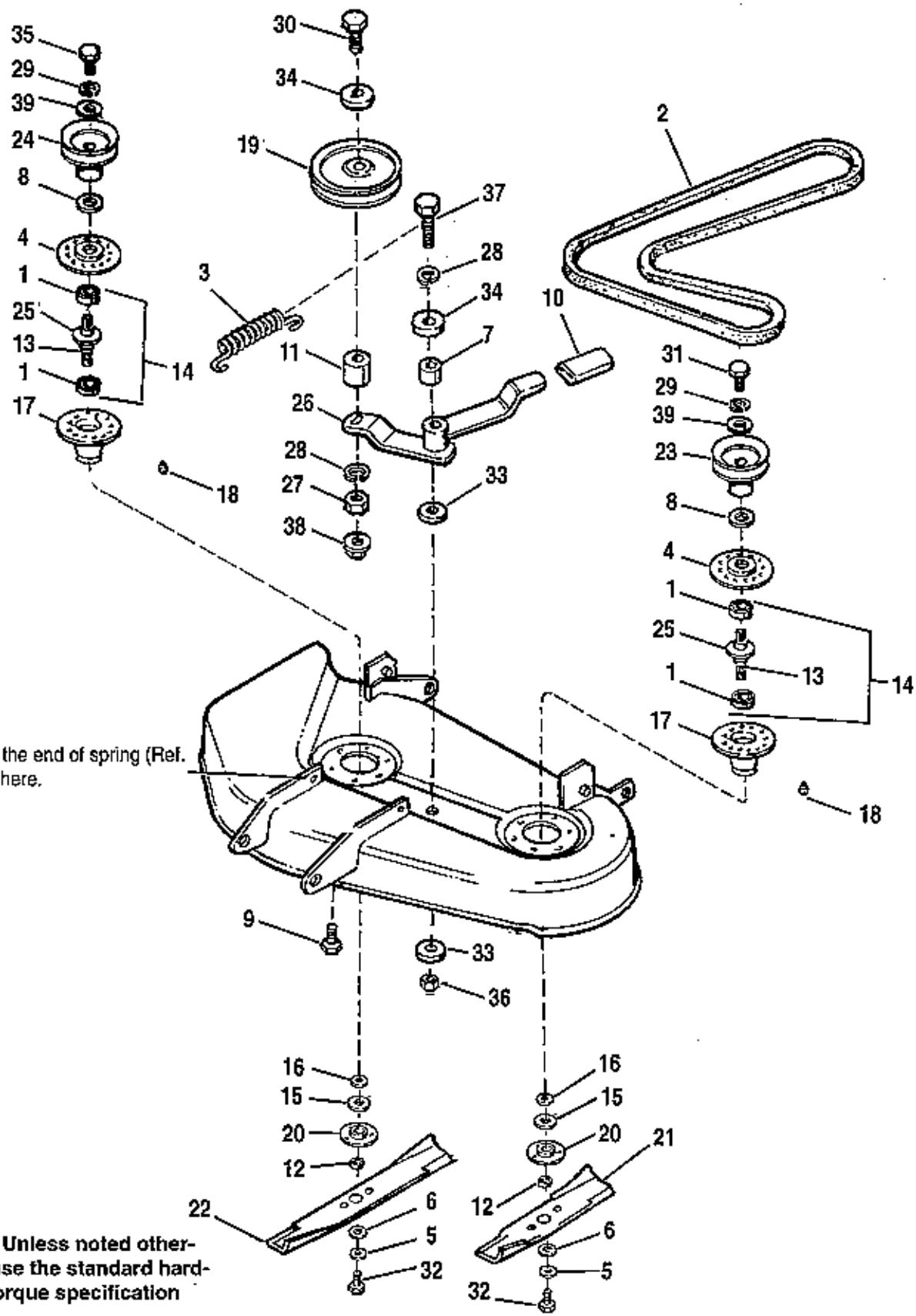
| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|-------------------------------------|
| 1 | 106681 | 1 | SPRING |
| 2 | 153124 | 2 | RING, Retaining |
| 3 | 157081 | 2 | SPACER |
| 4 | 172622 | 2 | BOLT, Shoulder |
| 5 | 1611705 | 1 | SPACER |
| 6 | 1655651 | 2 | PIN, Locking |
| 7 | 1664847 | 4 | SCREW, Taptite, 5/16-18 x 3/4 |
| 8 | 1668487 | 2 | ROLLER |
| 9 | 1671260 | 1 | SPACER |
| 10 | 1685670 | 1 | HOUSING ASSY., 30" (Orange) |
| | 61685670 | 1 | HOUSING ASSY., 30" (Black) |
| 11 | 1704082 | 2 | NUT, Adjustment |
| 12 | 1704129 | 1 | ROD, Latch, Hitch |
| 13 | 1705249 | 2 | SPACER |
| 14 | 1707280 | 1 | TRUNNION |
| 15 | 1707300 | 1 | ROD, Adjustment |
| 16 | 1707432 | 1 | HITCH ASSY. |
| 17 | 1707540 | 1 | ARM ASSY., Mower |
| 18 | 1708250 | 2 | PLATE, Pivot Support |
| 19 | 1708519 | 2 | SUPPORT ASSY., Roller |
| 20 | 1709209 | 2 | BAR, Mower Transport |
| 21 | 1913744 | 3 | JAMNUT, Hex, 1/2-13 |
| 22 | 1916950 | 2 | NUT, Hex, 3/8-16 |
| 23 | 1916965 | 2 | LOCKWASHER |
| 24 | 1917356 | 2 | LOCKWASHER, 5/16 |
| 25 | 1917372 | 2 | NUT, Hex, 5/16-18 |
| 26 | 1919326 | 2 | WASHER, Flat, 5/16 |
| 27 | 1919439 | 2 | LOCKNUT, Hex, 3/8-16 |
| 28 | 1920415 | 2 | CAPSCREW, Hex, 3/8-16 x 1-1/4 |
| 29 | 1921210 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 1 |
| 30 | 1924361 | 2 | WASHER, Flat |
| 31 | 1924366 | 4 | WASHER, Plain, 21/32 x 1-1/8 x 7/64 |
| 32 | 1924940 | 4 | WASHER, Flat, 3/8 |
| 33 | 1928352 | 2 | NUT, Hex, Flange, Whizlock, 3/8-16 |
| 34 | 1930645 | 1 | NUT, Hex, Flange Lock, 3/8 |
| 35 | 1931352 | 2 | CARRIAGE BOLT, 3/8-16 x 1-1/2 |
| 36 | 1960020 | 4 | WASHER, 21/32 x 1-1/8 x 1/16 |
| 37 | 1960074 | 2 | PIN, Retaining |
| 38 | 1960093 | 2 | PUSHNUT |
| 39 | 1960223 | 2 | CARRIAGE BOLT, 5/16-18 x 1-1/4 |



NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

30" Mower Deck - Deflector

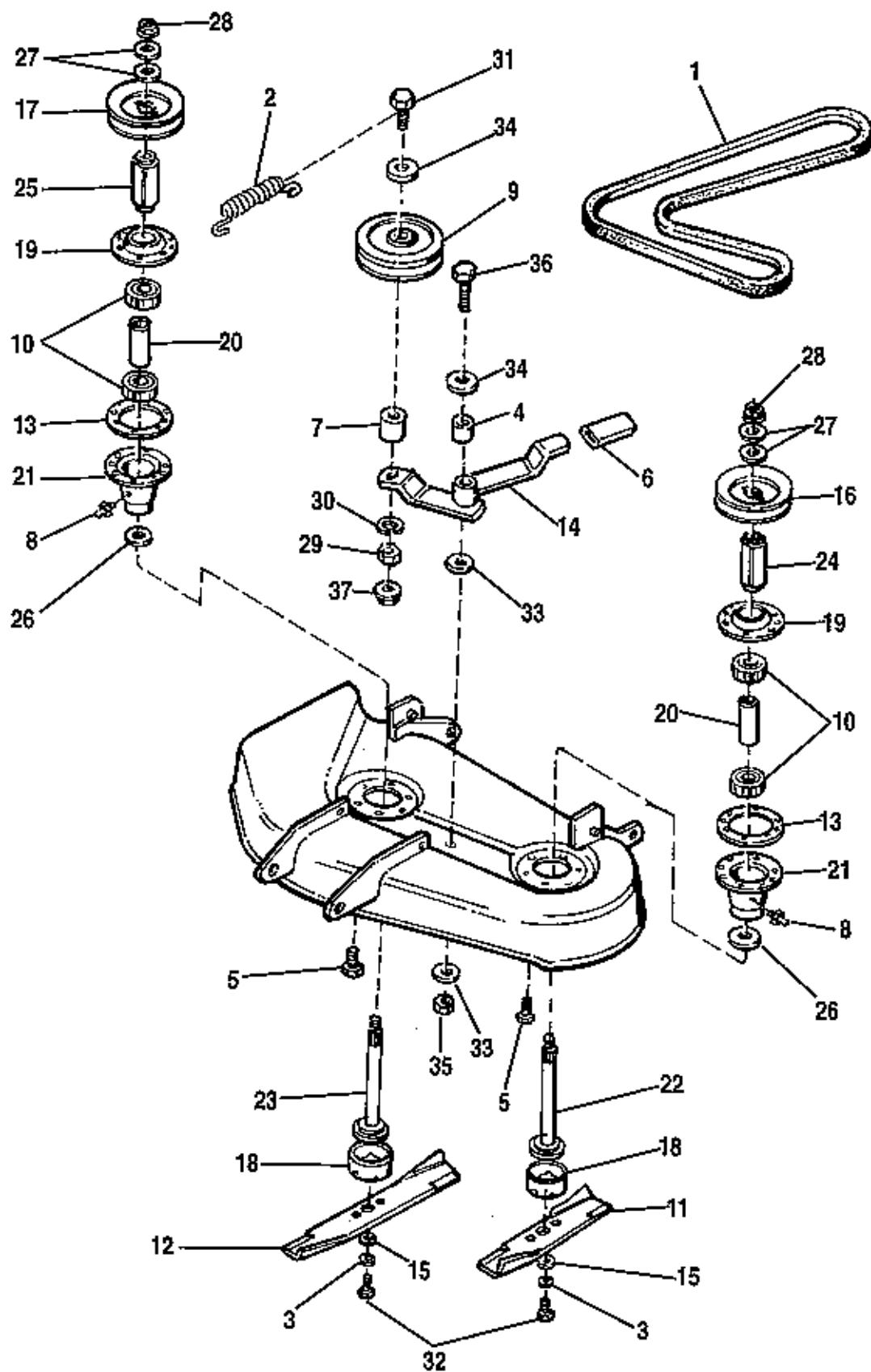
| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|-------------------------------|
| 1 | 1664947 | 1 | ROD, Deflector |
| 2 | 1664953 | 1 | SPRING |
| 3 | 1665036 | 1 | DEFECTOR, Plastic |
| 4 | 1704873 | 1 | CLAMP |
| 5 | 1916622 | 2 | NUT, Hex, 1/4-20 |
| 6 | 1916964 | 2 | LOCKWASHER, 1/4 |
| 7 | 1921319 | 3 | WASHER, Plain |
| 8 | 1931317 | 2 | CARRIAGE BOLT, 1/4-20 x 1-1/4 |
| 9 | 1960518 | 2 | PUSHNUT, 1/4 |



NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

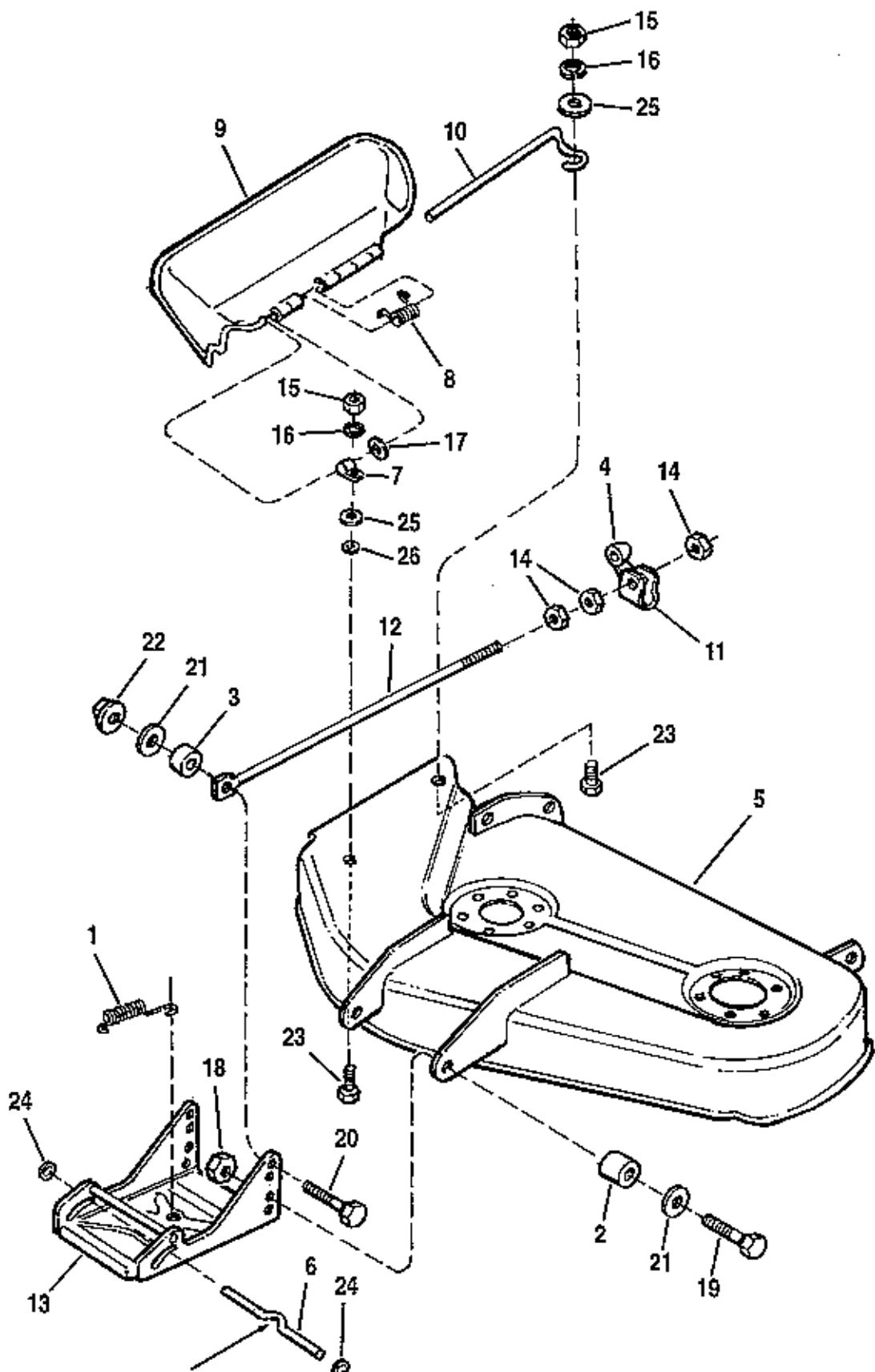
34" Mower Deck - Drive & Arbors

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | 108202 | 4 | BEARING |
| 2 | 108209 | 1 | V-BELT, 82-7/64" |
| 3 | 164213 | 1 | SPRING |
| 4 | 1655729 | 2 | COVER, Arbor Housing |
| 5 | 1656916 | 2 | WASHER, Spring |
| 6 | 1656927 | 2 | WASHER, Spline |
| 7 | 1657242 | 1 | SPACER |
| 8 | 1657969 | 2 | SHIELD, Grass, Upper |
| 9 | 1664847 | 12 | SCREW, Taptite, 5/16-18 x 3/4 |
| 10 | 1665835 | 1 | GRIP, Lever |
| 11 | 1667812 | 1 | SPACER |
| 12 | 1672132 | 2 | COLLAR, Mower Arbor |
| 13 | 1685245 | 2 | SHAFT, Arbor |
| 14 | 1685251 | 2 | SHAFT & BEARING ASSY., (Incl. Ref. Nos. 1 & 13) |
| 15 | 1700229 | 2 | SHIELD, Grass, Bottom |
| 16 | 1700230 | 12 | WASHER, Shim |
| 17 | 1703273 | 2 | ARBOR HOUSING ASSY. (Incl. Ref. No. 18) |
| 18 | 1704314 | 2 | FITTING, Grease |
| 19 | 1704926 | 1 | IDLER, Backsilde |
| 20 | 1705010 | 2 | ADAPTOR, Blade |
| 21 | 1706737 | 1 | BLADE, Mower, Small (14-27/64") |
| 22 | 1706738 | 1 | BLADE, Mower, Large (19-3/16") |
| 23 | 1707310 | 1 | PULLEY ASSY., Small Blade |
| 24 | 1707323 | 1 | PULLEY ASSY., Large Blade |
| 25 | 1707335 | 2 | GASKET, Foam |
| 26 | 1708561 | 1 | LEVER ASSY. |
| 27 | 1916950 | 1 | NUT, Hex, 3/8-16 |
| 28 | 1916965 | 2 | LOCKWASHER, 3/8 |
| 29 | 1918199 | 2 | LOCKWASHER, 7/16 |
| 30 | 1921972 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 2-1/2 |
| 31 | 1923471 | 1 | CAPSCREW, Hex Hd., 7/16-14 x 1-1/4, Gr. 8 |
| 32 | 1923491 | 2 | CAPSCREW, Hex Hd., 7/16-14 x 1, Gr. 8 |
| 33 | 1924356 | 2 | WASHER, Flat, 3/8 x 1/8 |
| 34 | 1924940 | 2 | WASHER, Flat, 3/8 |
| 35 | 1927531 | 1 | CAPSCREW, Hex Hd., 7/16-14 x 2, Gr. 8 |
| 36 | 1928352 | 1 | NUT, Hex, 3/8-16 |
| 37 | 1928957 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 2-3/4 |
| 38 | 1930645 | 1 | NUT, Hex, Flange Lock, 3/8-16 |
| 39 | 1933263 | 2 | WASHER |



34" Mower Deck - Drive & Arbors

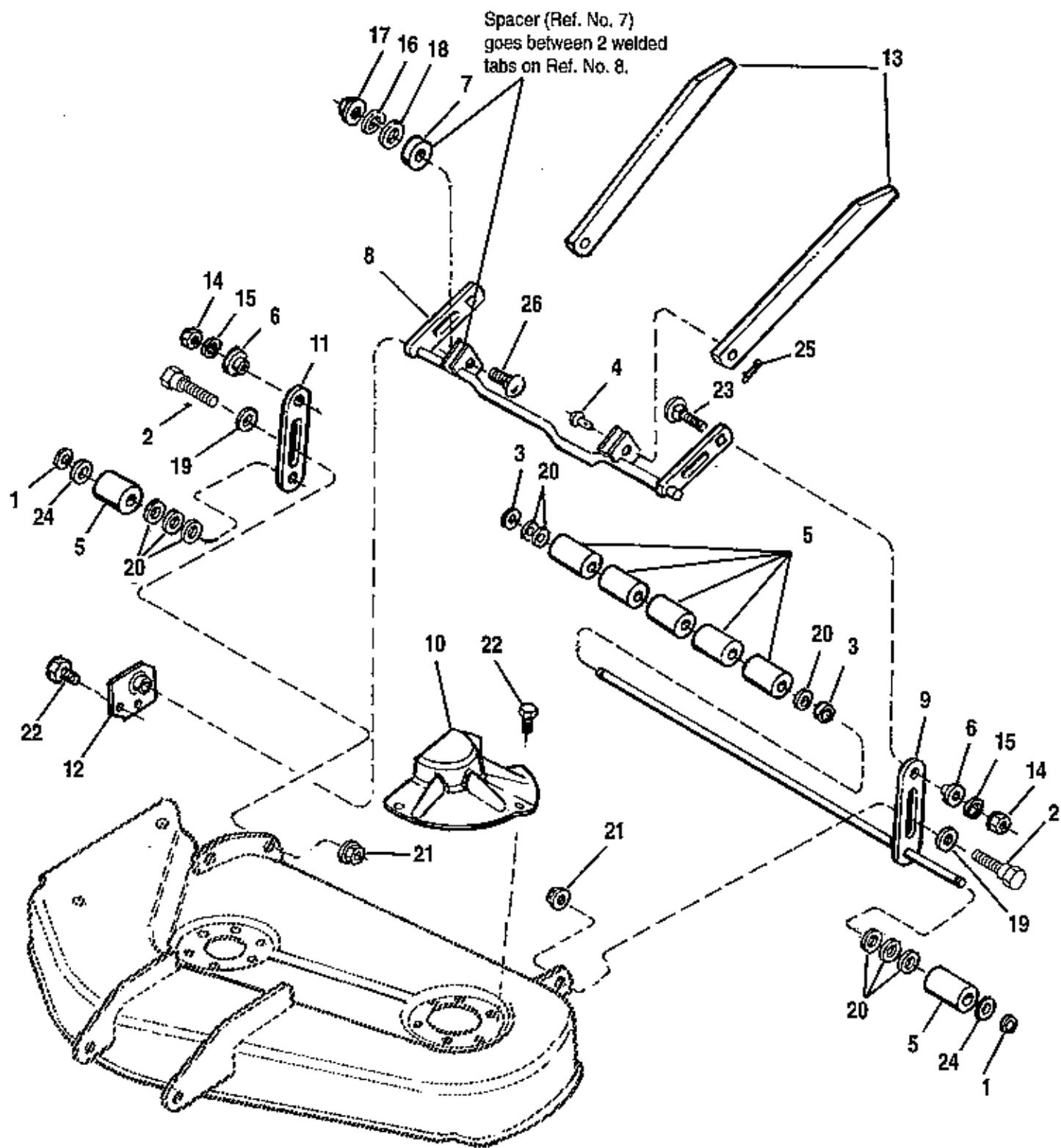
| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 108209 | 1 | V-BELT, 82-7/64" |
| 2 | 164213 | 1 | SPRING |
| 3 | 1656916 | 2 | WASHER, Spring |
| 4 | 1657242 | 1 | SPACER |
| 5 | 1664847 | 12 | SCREW, Taptite, 5/16-18 x 3/4 |
| 6 | 1665835 | 1 | GRIP, Lever |
| 7 | 1667812 | 1 | SPACER |
| 8 | 1704314 | 2 | FITTING, Grease |
| 9 | 1704926 | 1 | PULLEY, Idler, Backside |
| 10 | 1705897 | 4 | BEARING |
| 11 | 1706737 | 1 | BLADE, 14-27/64" |
| 12 | 1706738 | 1 | BLADE, 19-29/32" |
| 13 | 1707335 | 2 | GASKET, Foam |
| 14 | 1708561 | 1 | LEVER ASSY. |
| 15 | 1713089 | 2 | WASHER, Hex |
| 16 | 1713090 | 1 | PULLEY, 3-3/4" |
| 17 | 1713091 | 1 | PULLEY, 5" |
| 18 | 1713196 | 2 | SHIELD, Grass, Lower |
| 19 | 1713199 | 2 | COVER, Arbor Housing Assy. |
| 20 | 1713204 | 2 | SPACER |
| 21 | 1713338 | 2 | ARBOR HOUSING ASSY. (Incl. Ref. No. 8) |
| 22 | 1713609 | 1 | SHAFT, Arbor, 5-53/64" |
| 23 | 1713610 | 1 | SHAFT, Arbor, 6-33/64" |
| 24 | 1713613 | 1 | HUB, Pulley, 1-3/16" |
| 25 | 1713614 | 1 | HUB, Pulley, 1-35/64" |
| 26 | 1713619 | 2 | WASHER |
| 27 | 1713675 | 4 | WASHER, Belleville |
| 28 | 1714419 | 2 | NUT, Hex, Flange, 9/16-18 |
| 29 | 1916950 | 1 | NUT, Hex, 3/8-16 |
| 30 | 1916965 | 1 | LOCKWASHER, 3/8 |
| 31 | 1921972 | 1 | CAPSCREW, 3/8-16 x 2-1/2 |
| 32 | 1923491 | 2 | CAPSCREW, Hex, 7/16-14 x 1, Gr. 8 |
| 33 | 1924356 | 2 | WASHER, Flat, 3/8 |
| 34 | 1924940 | 2 | WASHER, Flat, 3/8 |
| 35 | 1928352 | 1 | NUT, Hex, 3/8-16 |
| 36 | 1928957 | 1 | CAPSCREW, Hex, 3/8-16 x 2-3/4 |
| 37 | 1930645 | 1 | NUT, Hex, Flange, 2-Way, 3/8-16 |



When assembled, attach spring (Ref. No. 1) here.

34" Mower Deck - Housing, Hitch & Deflector

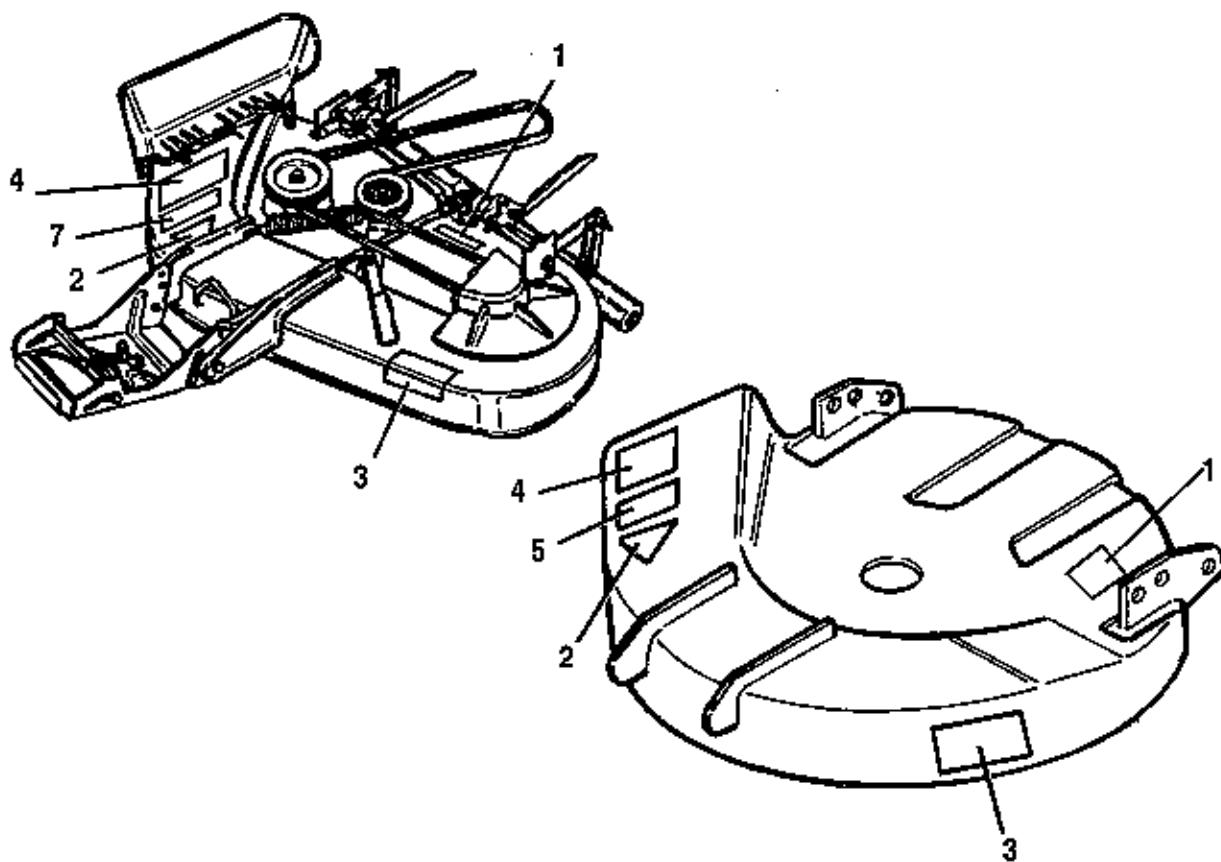
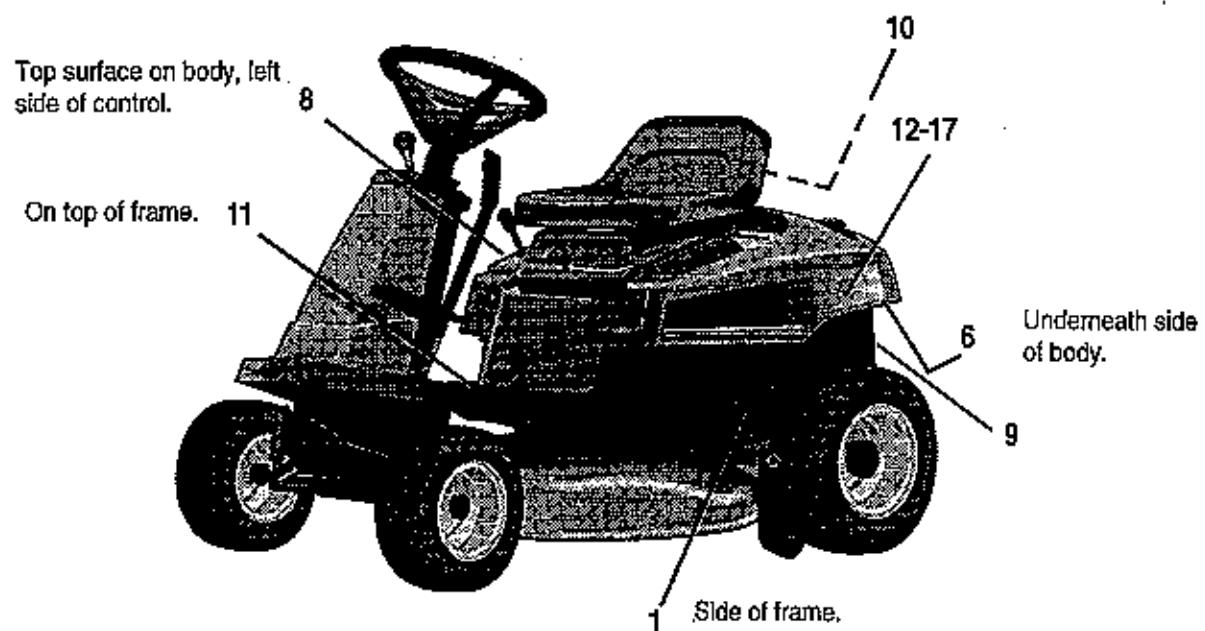
| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|-----------------------------------|
| 1 | 106681 | 1 | SPRING |
| 2 | 167081 | 2 | SPACER |
| 3 | 1611705 | 1 | SPACER |
| 4 | 1671260 | 1 | SPACER |
| 5 | 1685672 | 1 | HOUSING ASSY., 34" (Orange) |
| | 61685672 | 1 | HOUSING ASSY., 34" (Black) |
| 6 | 1704129 | 1 | ROD, Latch, Hitch |
| 7 | 1704873 | 1 | CLAMP |
| 8 | 1705080 | 1 | SPRING |
| 9 | 1705449 | 1 | DEFLECTOR, Plastic |
| 10 | 1706709 | 1 | ROD, Deflector |
| 11 | 1707280 | 1 | TRUNNION |
| 12 | 1707300 | 1 | ROD, Adjustment |
| 13 | 1707432 | 1 | HITCH ASSY. |
| 14 | 1913744 | 3 | JAMNUT, Hex, 1/2-13 |
| 15 | 1916622 | 2 | NUT, Hex, 1/4-20 |
| 16 | 1916964 | 2 | LOCKWASHER, 1/4 |
| 17 | 1919326 | 1 | WASHER, Flat, 5/16 |
| 18 | 1919439 | 2 | LOCKNUT, Hex, 3/8-16 |
| 19 | 1920415 | 2 | CAPSCREW, Hex Hd., 3/8-16 x 1-1/4 |
| 20 | 1921210 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 1 |
| 21 | 1924940 | 3 | WASHER, Flat, 3/8 |
| 22 | 1930645 | 1 | NUT, Hex, Flange Lock, 3/8-16 |
| 23 | 1931318 | 2 | CARRIAGE BOLT, 1/4-20 x 7/8 |
| 24 | 1960093 | 2 | PUSHNUT |
| 25 | 1960353 | 2 | WASHER, Flat, 17/64 x 27/32 x 1/8 |
| 26 | 1960518 | 1 | PUSHNUT |



NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

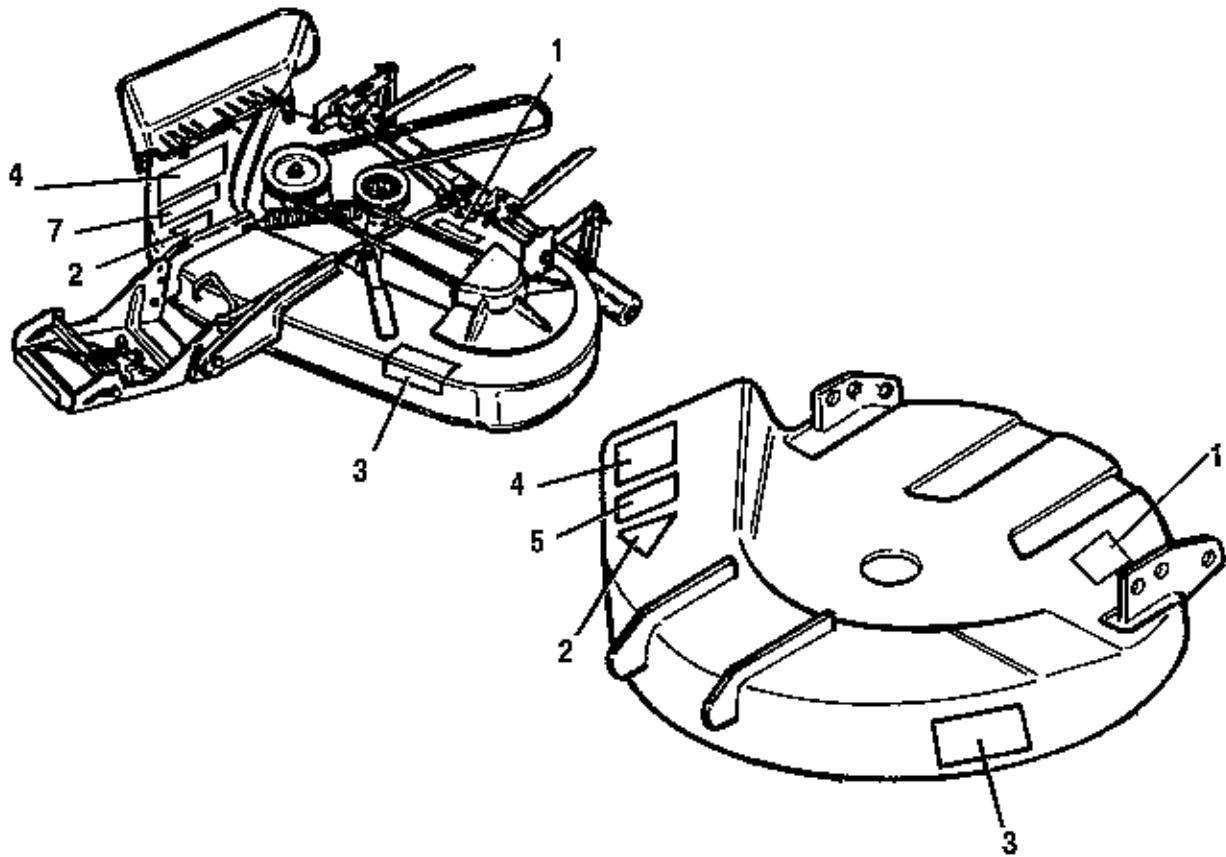
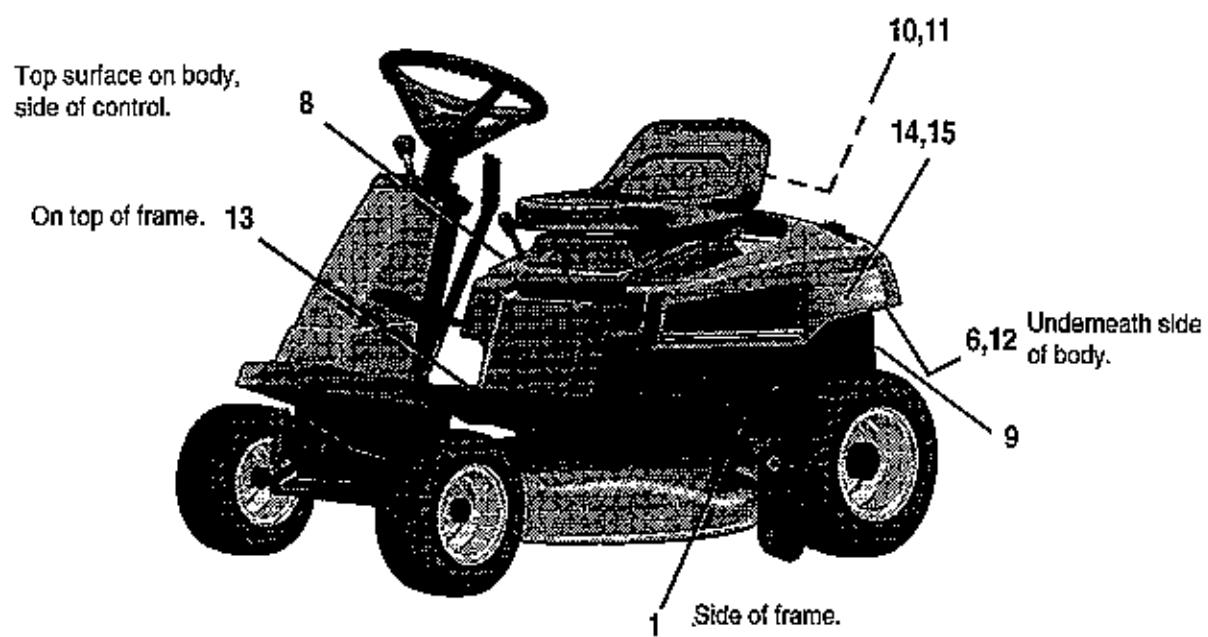
34" Mower Deck - Height Adjustment

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|-------------------------------------|
| 1 | 153124 | 2 | RING, Retaining |
| 2 | 172622 | 2 | BOLT, Shoulder, 3/8-16 |
| 3 | 1602946 | 2 | SPACER, Roller |
| 4 | 1655651 | 2 | PIN, Locking |
| 5 | 1668513 | 7 | ROLLER |
| 6 | 1704082 | 2 | NUT, Adjustment |
| 7 | 1705249 | 2 | SPACER |
| 8 | 1707286 | 1 | ARM ASSY. |
| 9 | 1707292 | 1 | SHAFT ASSY., Roller |
| 10 | 1707567 | 1 | COVER, Arbor |
| 11 | 1708520 | 1 | BRACKET, Roller Bar, 34" |
| 12 | 1708564 | 1 | PLATE, Support, RH |
| 13 | 1709209 | 2 | BAR, Mower Transport |
| 14 | 1916950 | 2 | NUT, Hex, 3/8 |
| 15 | 1916965 | 2 | LOCKWASHER, 3/8 |
| 16 | 1917356 | 2 | LOCKWASHER, 5/16 |
| 17 | 1917372 | 1 | NUT, Hex, 5/16-18 |
| 18 | 1919326 | 2 | WASHER, Plain, 5/16 |
| 19 | 1924361 | 2 | WASHER, Flat, 1/2 |
| 20 | 1924366 | 10 | WASHER, Flat, 5/8 |
| 21 | 1928352 | 2 | NUT, Flange Lock, 3/8 |
| 22 | 1930601 | 5 | SCREW, Taptite, 5/16-18-5/8 |
| 23 | 1931352 | 2 | CARRIAGE BOLT, 3/8-16 x 1-1/2 |
| 24 | 1960020 | 2 | WASHER, Plain, 21/32 x 1-1/4 x 1/16 |
| 25 | 1960074 | 2 | PIN, Retaining |
| 26 | 1960223 | 2 | CARRIAGE BOLT, 5/16-18 x 1-1/4 |



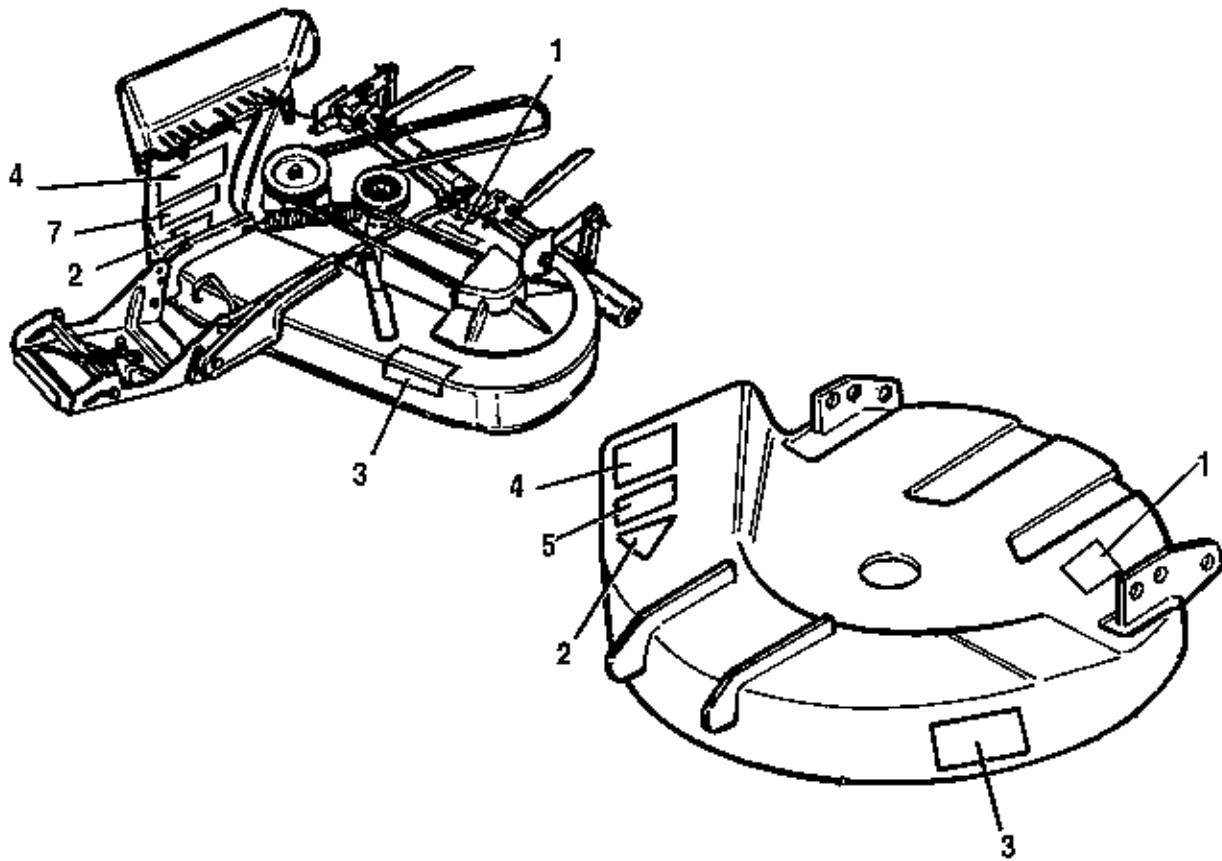
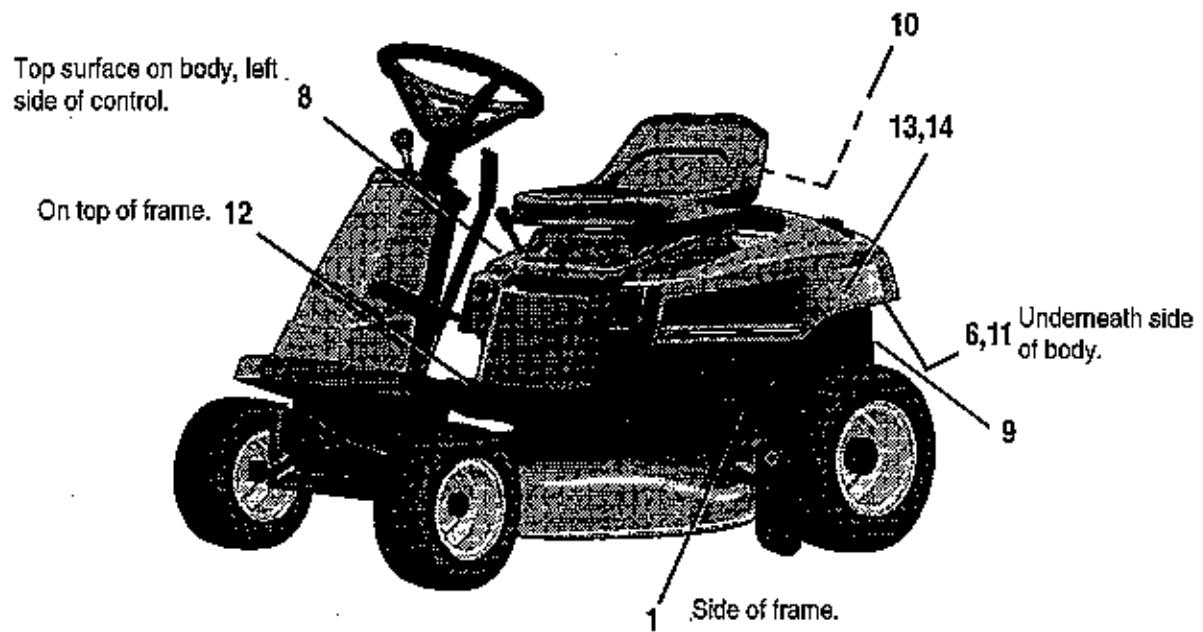
Decals - Simplicity

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | | 1 | I.D. PLATE (Not Serviced) |
| 2 | | 1 | DECAL, OPEI (Not Serviced) |
| 3 | 1704276 | 1 | DECAL, Danger (Hand Under Deck) |
| 4 | 1704277 | 1 | DECAL, Danger (Chute In Place) |
| 5 | 1706037 | 1 | DECAL, Cutting Width - 30" |
| 6 | 1708639 | 1 | DECAL, Belt & Blade Replacement |
| 7 | 1708877 | 1 | DECAL, Cutting Width - 34" |
| 8 | 1708880 | 1 | DECAL, Throttle/Choke |
| 9 | 1708918 | 1 | DECAL, Transmission Release Valve (Hydro models only) |
| 10 | 1708927 | 1 | DECAL, USA (Seat back) |
| 11 | 1713490 | 1 | DECAL, Operating Instructions |
| 12 | 1713961 | 2 | DECAL, Model, Coronet 9 - 5 Speed |
| 13 | 1713963 | 2 | DECAL, Model, Coronet 12 - Hydro |
| 14 | 1713962 | 2 | DECAL, Model, Coronet, 12 - 5 Speed |
| 15 | 1713964 | 1 | DECAL, Seat Deck Stripe, RH |
| 16 | 1713965 | 1 | DECAL, Seat Deck Stripe, LH |
| 17 | 1714448 | 2 | DECAL, Model, Coronet, 13 - Hydro |



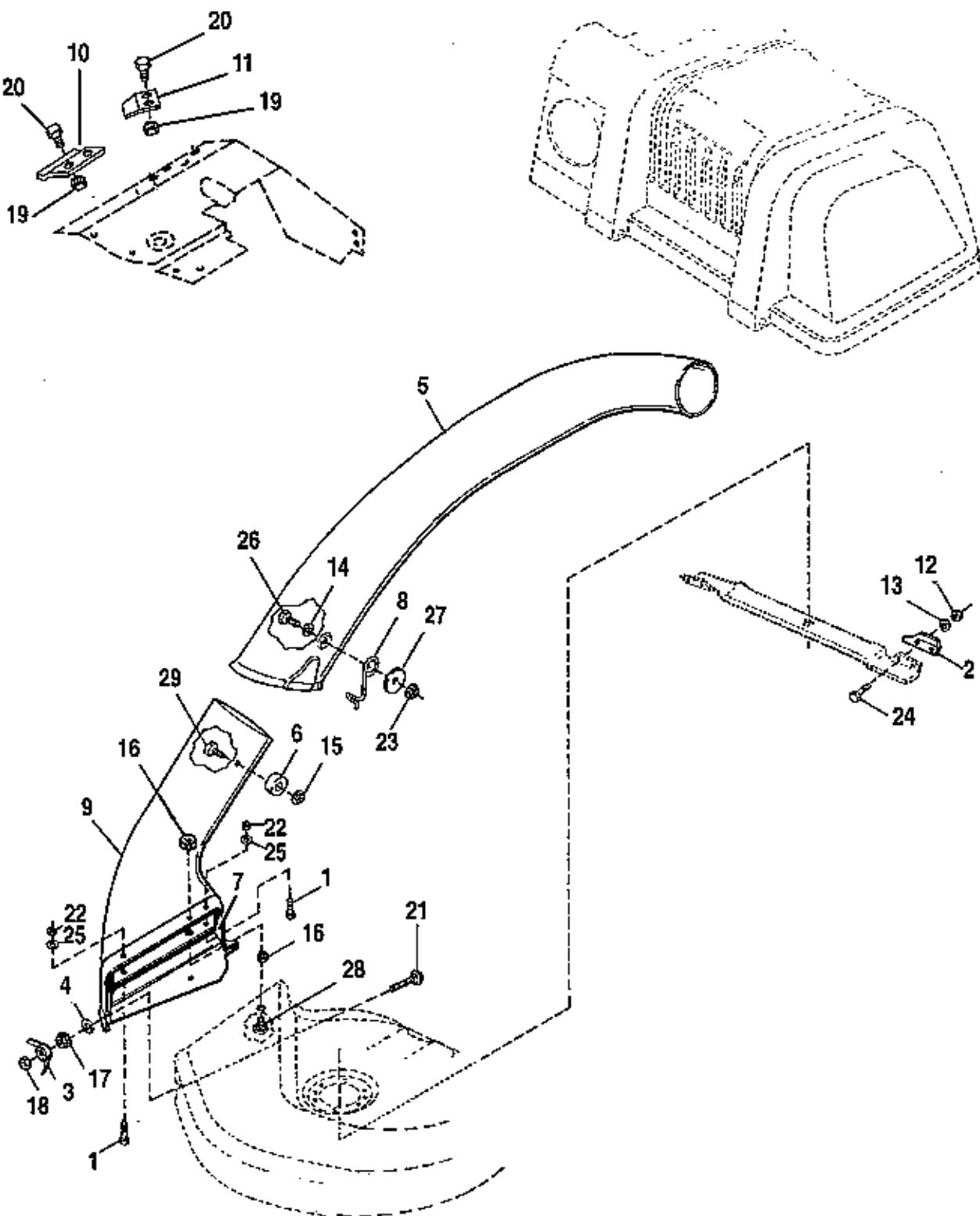
Decals - AGCO Allis

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | | 1 | I.D. PLATE (Not Serviced) |
| 2 | | 1 | DECAL, OPEI (Not Serviced) |
| 3 | 1704276 | 1 | DECAL, Danger (Hand Under Deck) |
| 4 | 1704277 | 1 | DECAL, Danger (Chute In Place) |
| 5 | 1706037 | 1 | DECAL, Cutting Width - 30" |
| 6 | 1708639 | 1 | DECAL, Belt & Blade Replacement |
| 7 | 1708877 | 1 | DECAL, Cutting Width - 34" |
| 8 | 1708880 | 1 | DECAL, Throttle/Choke |
| 9 | 1708918 | 1 | DECAL, Transmission Release Valve (Hydro models only) |
| 10 | 1708926 | 2 | DECAL, Logo, AGCO Allis |
| 11 | 1708927 | 1 | DECAL, USA (Seat back) |
| 12 | 1709061 | 1 | DECAL, Touch-up Paint |
| 13 | 1713490 | 1 | DECAL, Operating Instructions |
| 14 | 1708899 | 1 | DECAL, Seat Deck, LH (409G) |
| | 1708901 | 1 | DECAL, Seat Deck, LH (412G) |
| | 1708903 | 1 | DECAL, Seat Deck, LH (412H) |
| | 1714455 | 1 | DECAL, Seat Deck, LH (413H) |
| 15 | 1708900 | 1 | DECAL, Seat Deck, RH (409G) |
| | 1708902 | 1 | DECAL, Seat Deck, RH (412G) |
| | 1708904 | 1 | DECAL, Seat Deck, RH (412H) |
| | 1714456 | 1 | DECAL, Seat Deck, RH (413H) |



Decals - Massey Ferguson

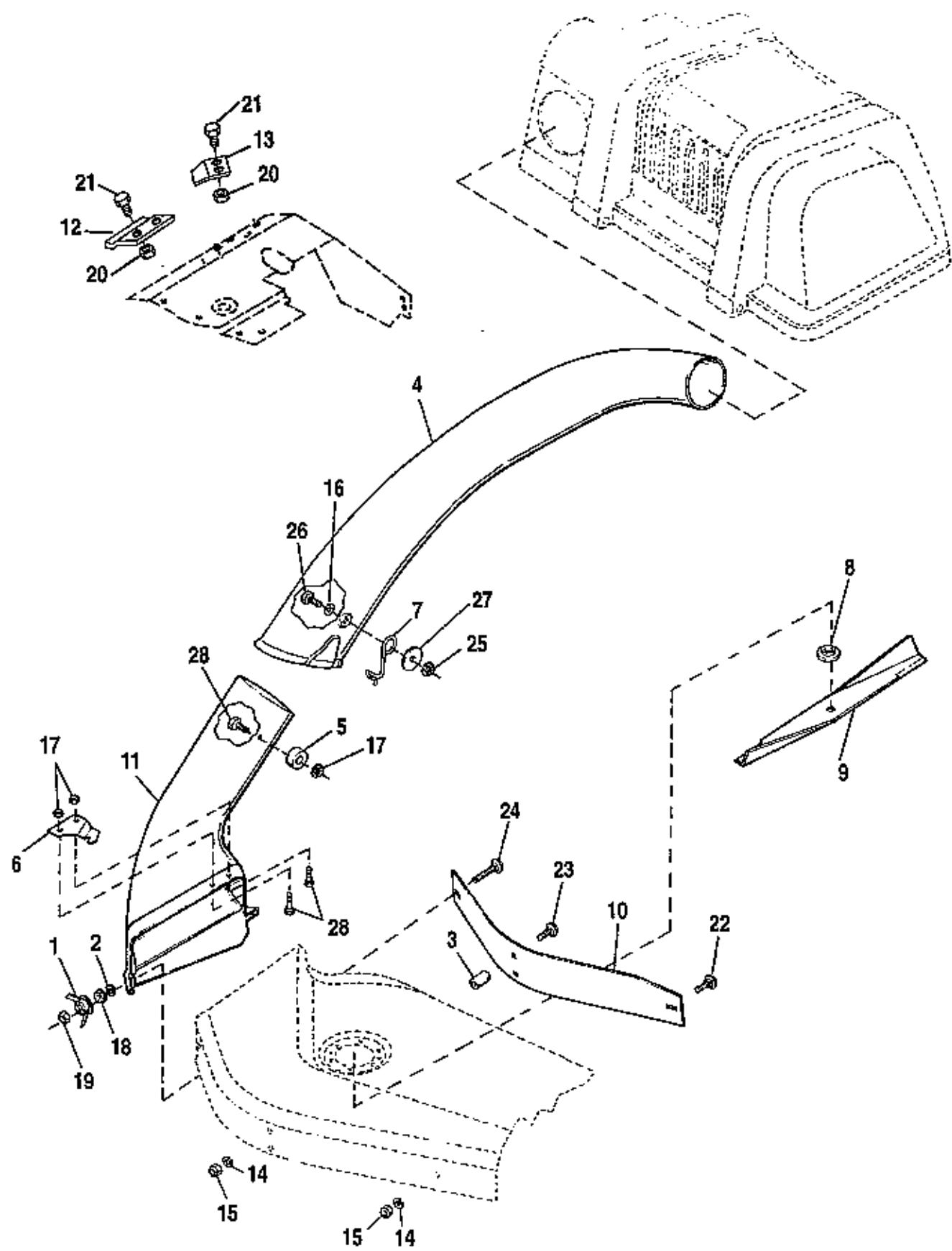
| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | | 1 | I.D. PLATE (Not Serviced) |
| 2 | | 1 | DECAL, OPEI (Not Serviced) |
| 3 | 1704276 | 1 | DECAL, Danger (Hand Under Deck) |
| 4 | 1704277 | 1 | DECAL, Danger (Chute In Place) |
| 5 | 1706037 | 1 | DECAL, Cutting Width - 30" |
| 6 | 1708639 | 1 | DECAL, Belt & Blade Replacement |
| 7 | 1708877 | 1 | DECAL, Cutting Width - 34" |
| 8 | 1708880 | 1 | DECAL, Throttle/Choke |
| 9 | 1708918 | 1 | DECAL, Transmission Release Valve (Hydro models only) |
| 10 | 1708927 | 1 | DECAL, USA (Seat back) |
| 11 | 1709061 | 1 | DECAL, Touch-up Paint |
| 12 | 1713490 | 1 | DECAL, Operating Instructions |
| 13 | 1714364 | 1 | DECAL, Seat Deck, LH (2409G) |
| | 1714366 | 1 | DECAL, Seat Deck, LH (2412H) |
| 14 | 1714365 | 1 | DECAL, Seat Deck, RH (2409G) |
| | 1714367 | 1 | DECAL, Seat Deck, RH (2412H) |



30" Twin Bag Catcher - Adapter & Tube

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--------------------------------------|
| 1 | 926267 | 2 | SCREW, Flat Hd., #10-24 x 5/8 |
| 2 | 1665419 | 2 | LIFT PLATE |
| 3 | 1679163 | 1 | WING NUT ASSY., 5/16 |
| 4 | 1679164 | 1 | CUP |
| 5 | 1703769 | 1 | TRANSFER TUBE |
| 6 | 1704341 | 1 | WASHER, Special, 11/32 x 7/8 x 1-3/4 |
| 7 | 1704356 | 1 | STRAP, Reinforcement |
| 8 | 1704603 | 1 | LATCH, Tube |
| 9 | 1709134 | 1 | ADAPTER, 30" Mower |
| 10 | 1713286* | 1 | EXHAUST SHIELD, Front |
| 11 | 1713287* | 1 | EXHAUST SHIELD, Rear |
| 12 | 1916622 | 4 | NUT, Hex, 1/4-20 |
| 13 | 1916964 | 4 | LOCKWASHER, Spring, 1/4 |
| 14 | 1919326 | 1 | WASHER, Flat, 5/16 |
| 15 | 1919438 | 1 | NUT, Hex, Esna Lock, 5/16-18 |
| 16 | 1920161 | 2 | NUT, Hex, Jam, 5/16-18 |
| 17 | 1927557 | 1 | NUT, Hex, Flange, 5/16-18 |
| 18 | 1928698 | 1 | NUT, Hex, Centerlock, 5/16-18 |
| 19 | 1928919* | 4 | NUT & WASHER ASSY., Hex, 10-32 |
| 20 | 1930531* | 4 | SCREW, Truss Hd., 10-32 x 1/2 |
| 21 | 1931339 | 1 | CARRIAGE BOLT, 5/16-18 x 2 |
| 22 | 1933896 | 2 | NUT, Hex Hd., #10-24 |
| 23 | 1935048 | 1 | NUT, Flange Lock, 5/16-18 |
| 24 | 1935105 | 4 | CAPSCREW, 1/4-20 x 5/8, Gr.8 |
| 25 | 1960096 | 2 | WASHER, Flat, 3/16 |
| 26 | 1960122 | 1 | CAPSCREW, Hex Hd., 5/16-18 x 3/4 |
| 27 | 1960185 | 1 | WASHER, Flat, 5/16 |
| 28 | 1960223 | 1 | BOLT, 5/16-18 X 1-1/4 |
| 29 | 1960371 | 1 | CAPSCREW, Hex Hd., 5/16-18 x 3/4 |

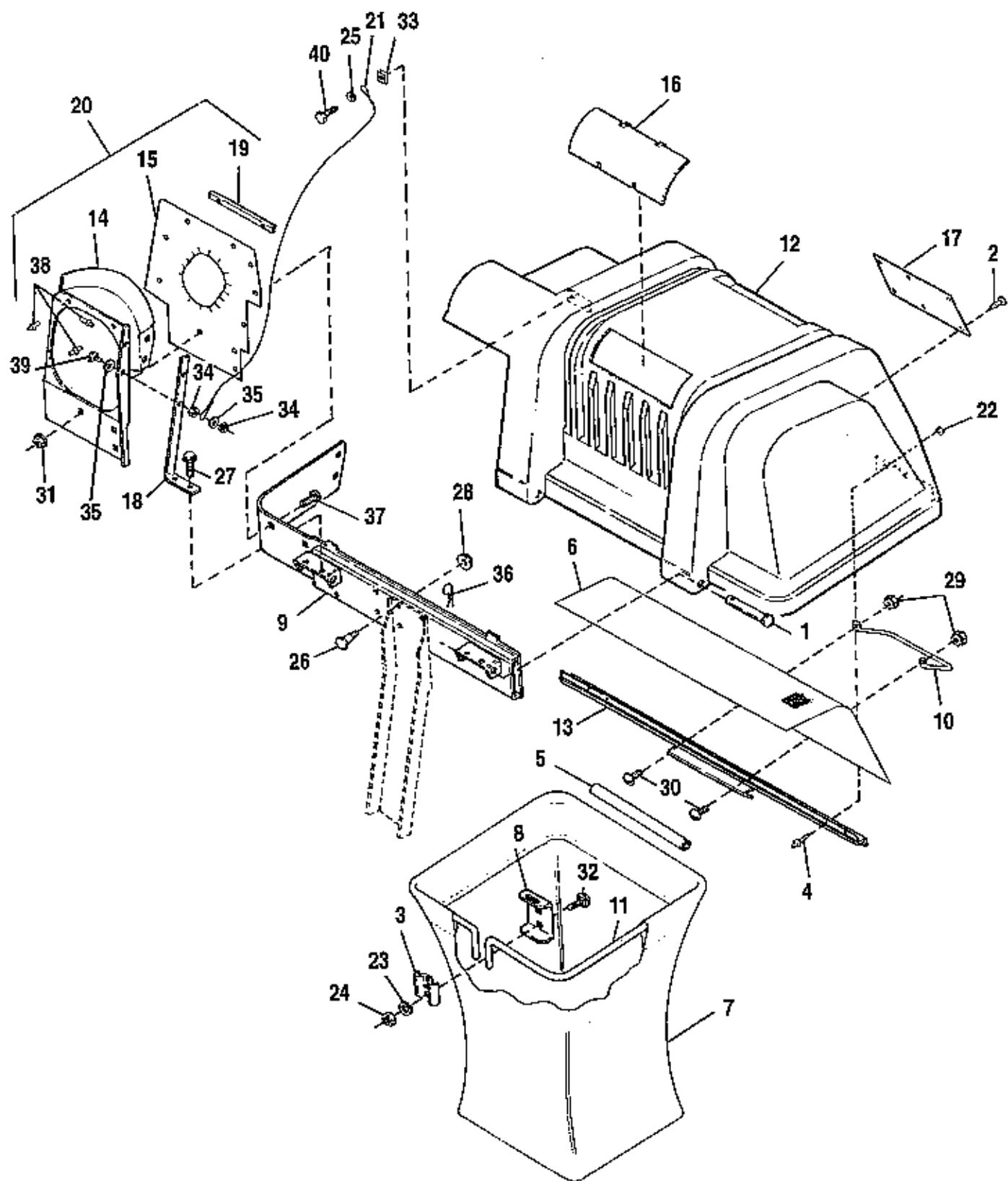
* Not required on models equipped with 12 HP Tecumseh engine,
Mfg. Nos. 1692515, 1692517 & 1692519.



34" Twin Bag Catcher - Adapter, Blade & Tube

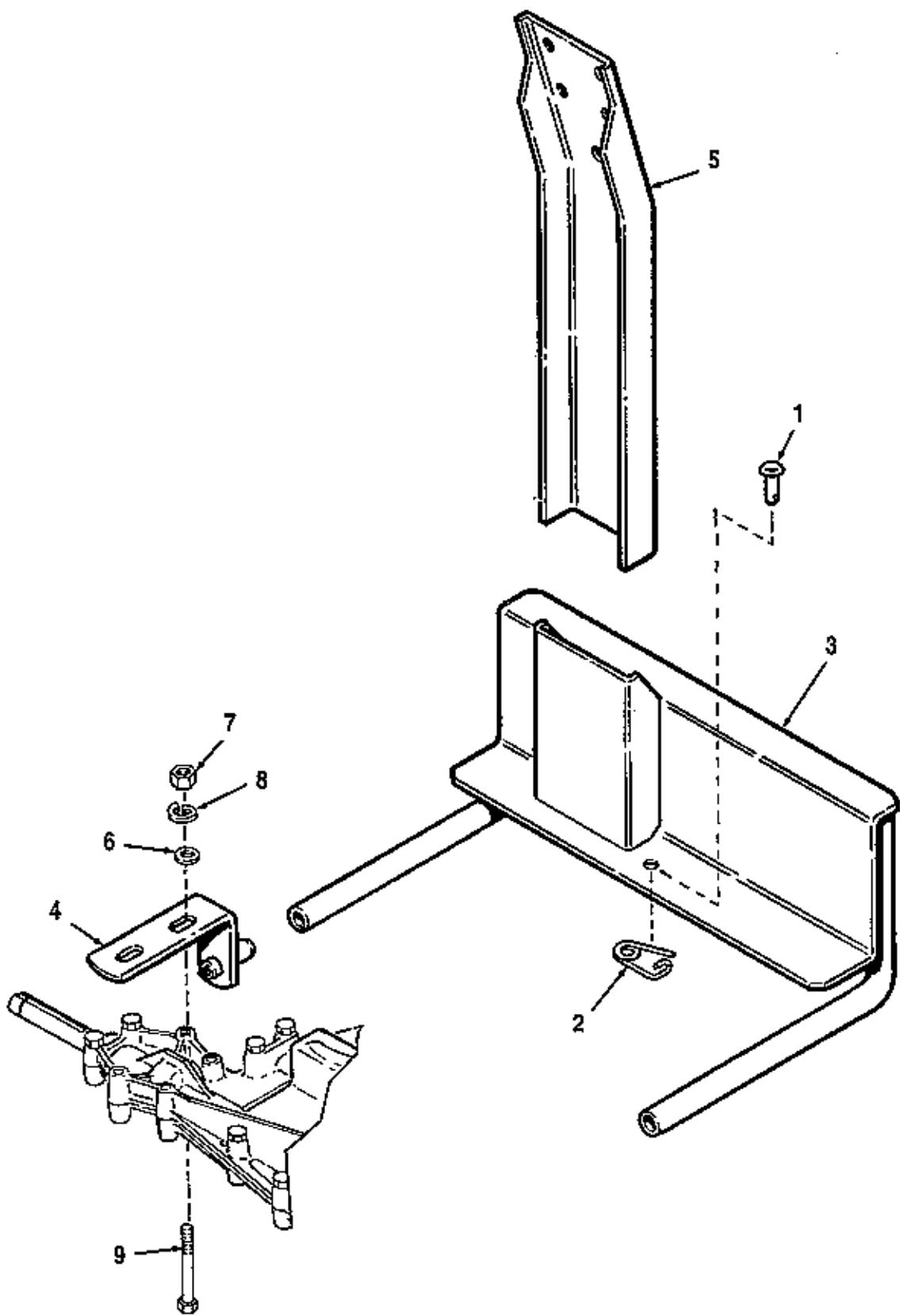
| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--------------------------------------|
| 1 | 1679163 | 1 | WING NUT ASSEMBLY, 5/16 |
| 2 | 1679164 | 1 | CUP |
| 3 | 1702665 | 2 | SPACER |
| 4 | 1703769 | 1 | TUBE, Transfer |
| 5 | 1704341 | 1 | WASHER, Special, 11/32 x 7/8 x 1-3/4 |
| 6 | 1704355 | 1 | BRACKET, Attachment |
| 7 | 1704603 | 1 | LATCH, Tube |
| 8 | 1705010 | 1 | ADAPTER, Blade, High Lift |
| 9 | 1706739 | 1 | BLADE, High Lift, 34" Mower |
| 10 | 1709112 | 1 | BAFFLE, 34" Mower |
| 11 | 1709135 | 1 | ADAPTER, 34" Mower |
| 12 | 1713286* | 1 | EXHAUST SHIELD, Front |
| 13 | 1713287* | 1 | EXHAUST SHIELD, Rear |
| 14 | 1917356 | 3 | LOCKWASHER, 5/16 |
| 15 | 1917372 | 3 | NUT, Hex, 5/16-18 |
| 16 | 1919326 | 1 | WASHER, Flat, 5/16 |
| 17 | 1919438 | 3 | NUT, Esna Hex Lock, 5/16-18 |
| 18 | 1927557 | 1 | NUT, Hex Flange, 5/16-18 |
| 19 | 1928698 | 1 | NUT, Centerlock, 5/16-18 |
| 20 | 1928919* | 4 | NUT & WASHER ASSY., Hex 10-32 |
| 21 | 1930531* | 4 | SCREW, Truss Hd., 10-32 x 1/2 |
| 22 | 1931332 | 1 | CARRIAGE BOLT, 5/16-18 x 5/8 |
| 23 | 1931338 | 2 | CARRIAGE BOLT, 5/16-18 x 1-3/4 |
| 24 | 1931339 | 1 | CARRIAGE BOLT, 5/16-18 x 2 |
| 25 | 1935048 | 1 | NUT, Flange Lock, 5/16-18 |
| 26 | 1960122 | 1 | CAPSCREW, Hex Hd., 5/16-18 x 3/4 |
| 27 | 1960185 | 1 | WASHER, Flat, 5/16 |
| 28 | 1960371 | 3 | CAPSCREW, Hex Hd., 5/16-18 x 3/4 |

*Not required on models equipped with 12 HP Tecumseh engine,
Mfg. Nos. 1692515, 1692517 & 1692519.



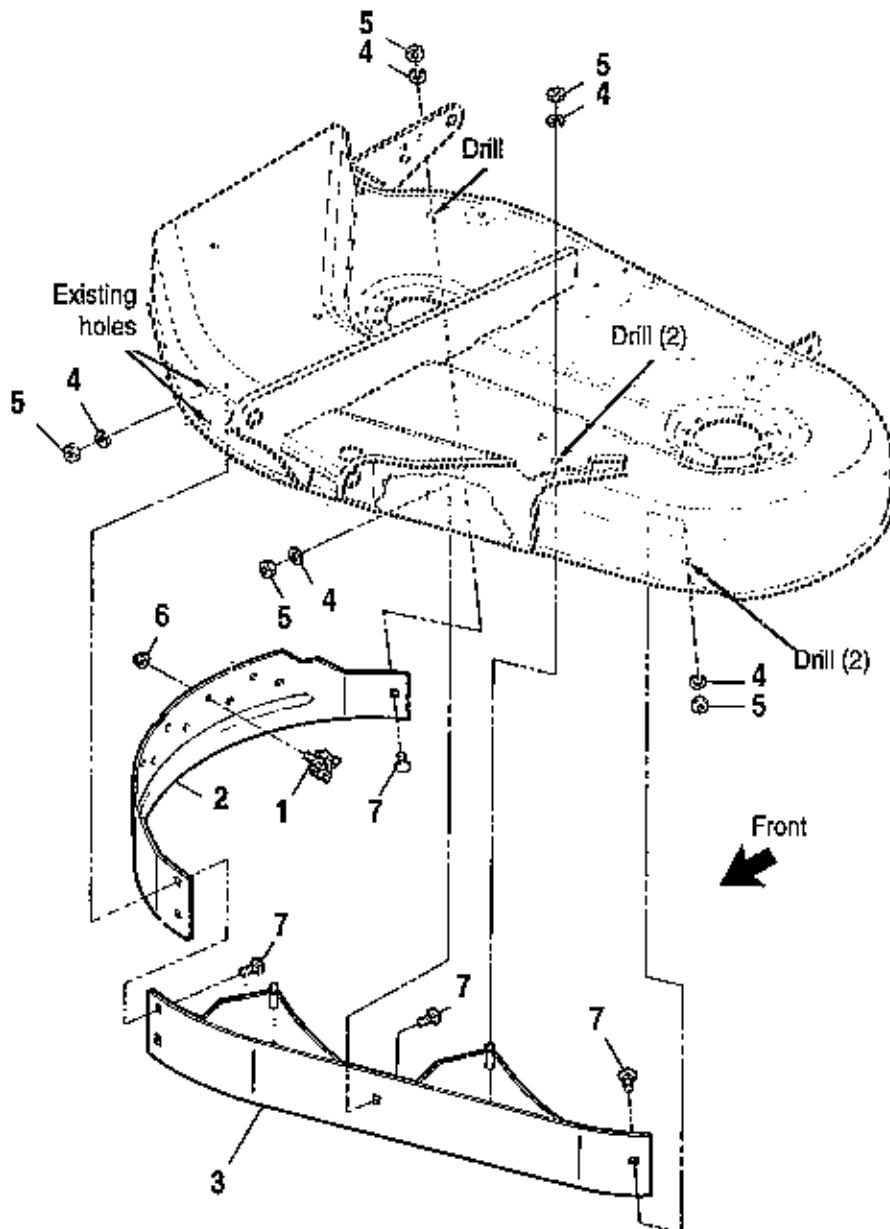
30" & 34" Twin Bag Catchers - Cover & Bag

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 960367 | 2 | PIN, Round Head |
| 2 | 1667248 | 6 | CLIP, Canoe |
| 3 | 1672023 | 2 | CLAMP |
| 4 | 1675043 | 4 | RIVET, Pop |
| 5 | 1675707 | 2 | TUBE CLIP, Grass Bag |
| 6 | 1703700 | 1 | SCREEN |
| 7 | 1703764 | 2 | BAG, Grass |
| 8 | 1703807 | 2 | HANGER |
| 9 | 1703822 | 1 | CROSS ASSY. |
| 10 | 1703853 | 1 | HANDLE, Latch |
| 11 | 1703855 | 2 | HOOP, Bag |
| 12 | 1704056 | 1 | COVER ASSY. (Incl. Ref. Nos. 4, 6, 13, 21, 22, 25, 33 & 40) |
| 13 | 1704057 | 1 | SEAL, Clip |
| 14 | 1704075 | 1 | SUPPORT, Tube |
| 15 | 1704135 | 1 | SEAL, Cover |
| 16 | 1704180 | 2 | WINDOW |
| 17 | 1704405 | 1 | DECAL, Safety |
| 18 | 1704507 | 1 | STRAP, Tube Support |
| 19 | 1704508 | 3 | BRACKET, Seal |
| 20 | 1704615 | 1 | TUBE ASSY., Support (Incl. Ref. Nos. 14, 15, 18, 19, 34, 35, 38 & 39) |
| 21 | 1705876 | 1 | CABLE, Double Loop |
| 22 | 1910531 | 4 | WASHER |
| 23 | 1917356 | 4 | LOCKWASHER, 5/16 |
| 24 | 1917372 | 4 | NUT, Hex, 5/16-18 |
| 25 | 1921319 | 1 | WASHER, Plain, 1/4 |
| 26 | 1921966 | 4 | CAPSCREW, Hex Hd., 3/8-16 x 7/8 |
| 27 | 1927428 | 2 | SCREW, Taptite, 1/4-20 x 3/8 |
| 28 | 1928352 | 4 | NUT, Hex, Whizlock, 3/8-16 |
| 29 | 1928919 | 2 | NUT, Hex, #10-32 |
| 30 | 1930531 | 2 | SCREW, Truss Hd., #10-32 x 1/2 |
| 31 | 1930642 | 5 | LOCKNUT, Flange, 1/4-20 End Lock |
| 32 | 1931333 | 4 | CARRIAGE BOLT, 5/16-18 x 3/4 |
| 33 | 1933886 | 1 | NUT, Speed |
| 34 | 1960077 | 2 | NUT, Hex, Lock, #8-32 |
| 35 | 1960098 | 2 | WASHER |
| 36 | 1960221 | 2 | CLIP, Hairpin |
| 37 | 1960252 | 5 | CARRIAGE BOLT, 1/4-20 x 5/8 |
| 38 | 1960381 | 7 | RIVET, Pop |
| 39 | 1960399 | 1 | SCREW, Round Hd., #8-32 x 7/8 |
| 40 | 1960400 | 1 | SCREW, Self-tapping, #10-12 x 5/8 |



30" & 34" Twin Bag Grass Catchers - Hitch

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|------------------------------------|
| 1 | 102004 | 1 | PIN, Round |
| 2 | 176012 | 1 | CLIP PIN, Safety |
| 3 | 1709022 | 1 | SUPPORT ASSY. |
| 4 | 1709026 | 2 | ANCHOR ASSY. |
| 5 | 1709111 | 1 | SUPPORT, Catcher |
| 6 | 1917356 | 4 | LOCKWASHER, 5/16 |
| 7 | 1917372 | 4 | NUT, Hex, 5/16-18 |
| 8 | 1919326 | 4 | WASHER, Plain 5/16 |
| 9 | 1921719 | 4 | CAPSCREW, Hex Hd., 5/16-18 x 2-1/2 |



| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 1707684* | 8 | SHREDDERS, Leaf (Optional) |
| 2 | 1708866 | 1 | BAFFLE, Discharge |
| 3 | 1708867 | 1 | BAFFLE, Mulching |
| 4 | 1917356 | 7 | LOCKWASHER, 5/16 |
| 5 | 1917372 | 7 | NUT, Hex, 5/16-18 |
| 6 | 1919438* | 8 | NUT, Hex, Plastite, 5/16-18 (Optional) |
| 7 | 1931333 | 5 | CARRIAGE BOLT, 5/16-18 x 3/4 |

* Also available optional Leaf Shredder Kit, part no. 1686609;
which contains 8 ea. of Ref. Nos. 6 & 1.

**TORQUE SPECIFICATIONS FOR
STANDARD MACHINE HARDWARE
(Tolerance $\pm 20\%$)**

| SIZE | SAE GRADE #2 | | SAE GRADE #5 | | SAE GRADE #8 | |
|---------|---|------------------|--------------|--|------------------|---------|
| |  | in/lbs ft/lbs | Nm. |  | in/lbs ft/lbs | Nm. |
| 8-32 | 19 | 2.1 | 30 | 3.4 | 41 | 4.6 |
| 8-36 | 20 | 2.3 | 31 | 3.5 | 43 | 4.9 |
| 10-24 | 27 | 3.1 | 43 | 4.9 | 60 | 6.8 |
| 10-32 | 31 | 3.5 | 49 | 5.5 | 68 | 7.7 |
| 1/4-20 | 66 | 7.6 | 8 | 10.9 | 12 | 16.3 |
| 1/4-28 | 76 | 8.6 | 10 | 13.6 | 14 | 19.0 |
| 5/16-18 | 11 | 15.0 | 17 | 23.1 | 25 | 34.0 |
| 5/16-24 | 12 | 16.3 | 19 | 25.8 | 27 | 34.0 |
| 3/8-16 | 20 | 27.2 | 30 | 40.8 | 45 | 61.2 |
| 3/8-24 | 23 | 31.3 | 35 | 47.6 | 50 | 68.0 |
| 7/16-14 | 30 | 40.8 | 50 | 68.0 | 70 | 95.2 |
| 7/16-20 | 35 | 47.6 | 55 | 74.8 | 80 | 108.8 |
| 1/2-13 | 50 | 68.0 | 75 | 102.0 | 110 | 149.6 |
| 1/2-20 | 55 | 74.8 | 90 | 122.4 | 120 | 163.2 |
| 9/16-12 | 65 | 88.4 | 110 | 149.6 | 150 | 204.0 |
| 9/16-18 | 75 | 102.0 | 120 | 163.2 | 170 | 231.2 |
| 5/8-11 | 90 | 122.4 | 150 | 204.0 | 220 | 299.2 |
| 5/8-18 | 100 | 136 | 180 | 244.8 | 240 | 326.4 |
| 3/4-10 | 160 | 217.6 | 260 | 353.6 | 386 | 525 |
| 3/4-16 | 180 | 244.8 | 300 | 408.0 | 420 | 571.2 |
| 7/8-9 | 140 | 190.4 | 400 | 544.0 | 600 | 816.0 |
| 7/8-14 | 155 | 210.8 | 440 | 598.4 | 660 | 897.6 |
| 1-8 | 220 | 299.2 | 580 | 788.8 | 900 | 1,244.0 |
| 1-12 | 240 | 326.4 | 640 | 870.4 | 1,000 | 1,360.0 |

NOTES

1. These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
2. Recommended seating torque values for locknuts:
 - a. for prevailing torque locknuts - use 65% of grade 5 torques.
 - b. for flange whizlock nuts and screws - use 135% of grade 5 torques.
3. Unless otherwise noted on assembly drawings, all torque values must meet this specification.

INDEX

| Part No. | Ref. No. & Page No. |
|----------|------------------------|----------|------------------------|----------|------------------------|----------|------------------------|
| 102004 | 1-67 | 778249 | 57-25 | 792160 | 8-23 | 1664847 | 5-49 |
| 106681 | 1-43 | 778250 | 50-25 | 799021 | 38-23 | 1664947 | 1-45 |
| 106681 | 1-51 | 778260 | 15-23 | 905123 | 5-19 | 1664953 | 2-45 |
| 108202 | 1-39 | 778262 | 12-23 | 916001 | 3-9 | 1665036 | 3-45 |
| 108202 | 1-47 | 778263 | 54-25 | 926267 | 1-61 | 1665419 | 2-61 |
| 108209 | 2-47 | 778265 | 61-25 | 927103 | 6-19 | 1665835 | 10-39 |
| 108209 | 1-49 | 778278 | 7-23 | 927794 | 3-37 | 1665835 | 4-41 |
| 108512 | 1-7 | 778281 | 6-23 | 934683 | 3-3 | 1665835 | 10-47 |
| 122023 | 2-19 | 778290A | 11-23 | 934683 | 3-5 | 1665835 | 6-49 |
| 153124 | 2-43 | 778321 | 52-25 | 960202 | 2-21 | 1666332 | 4-9 |
| 153124 | 1-53 | 780001 | 31-23 | 960202 | 2-29 | 1666759 | 3-29 |
| 157081 | 3-43 | 780072 | 29-23 | 960202 | 2-35 | 1666786 | 11-39 |
| 157081 | 2-51 | 780085 | 174-25 | 960202 | 4-37 | 1666786 | 5-41 |
| 157127 | 1-27 | 780086 | 2-23 | 960361 | 3-13 | 1667248 | 2-65 |
| 158499 | 2-13 | 780090 | 76-25 | 960361 | 3-15 | 1667286 | 1-11 |
| 158499 | 2-15 | 780108 | 30-23 | 960367 | 1-65 | 1667812 | 11-47 |
| 158499 | 2-17 | 780159 | 34-23 | 960478 | 7-19 | 1667812 | 7-49 |
| 158499 | 3-19 | 780160 | 65A-25 | 960478 | 3-27 | 1668487 | 8-43 |
| 159106 | 4-19 | 780161 | 69-25 | 960479 | 3-17 | 1668513 | 5-53 |
| 159106 | 1-21 | 780162 | 65-25 | 1602946 | 3-53 | 1668827 | 3-21 |
| 159106 | 2-27 | 780178 | 30B-23 | 1611705 | 5-43 | 1668827 | 4-29 |
| 159106 | 1-29 | 784365 | 10-23 | 1611705 | 3-51 | 1669105 | 12-39 |
| 164213 | 3-47 | 784373 | 9-23 | 1611710 | 3-35 | 1669105 | 6-41 |
| 164213 | 2-49 | 786026 | 39-23 | 1650670 | 4-13 | 1669837 | 4-21 |
| 164247 | 1-37 | 786066 | 45-25 | 1651201 | 2-39 | 1671260 | 9-43 |
| 172353 | 1-35 | 786086 | 46-25 | 1651201 | 1-41 | 1671260 | 4-51 |
| 172353 | 2-37 | 786139 | 17-23 | 1654930 | 4-3 | 1672023 | 3-65 |
| 172622 | 4-43 | 786150 | 16-23 | 1654930 | 4-5 | 1672132 | 13-39 |
| 172622 | 2-53 | 786155A | 63-25 | 1655651 | 6-43 | 1672132 | 12-47 |
| 173206 | 1-3 | 786157 | 18-23 | 1655651 | 4-53 | 1673320 | 2-11 |
| 173206 | 1-5 | 788040 | 28-23 | 1655729 | 3-39 | 1673333 | 5-35 |
| 173668 | 1-9 | 788061 | 23-23 | 1655729 | 4-47 | 1673796 | 6-5 |
| 176012 | 2-67 | 788067B | 90-25 | 1655777 | 4-39 | 1674231 | 6-3 |
| 176440 | 2-3 | 788069 | 71-25 | 1656916 | 5-39 | 1674231 | 7-5 |
| 176440 | 2-5 | 788076 | 33-23 | 1656916 | 2-41 | 1674440 | 5-29 |
| 176440 | 2-9 | 788078A | 77-25 | 1656916 | 5-47 | 1675043 | 4-65 |
| 510334 | 150-25 | 790007 | 37-23 | 1656916 | 3-49 | 1675707 | 5-65 |
| 770114 | 3-23 | 790025 | 44-25 | 1656927 | 6-39 | 1676183 | 5-13 |
| 772117 | 1-23 | 790047 | 41-23 | 1656927 | 6-47 | 1676183 | 4-17 |
| 774688 | 48-25 | 790071 | 36-23 | 1657242 | 7-47 | 1676460 | 8-19 |
| 774869 | 47-25 | 792001 | 32-23 | 1657242 | 4-49 | 1676519 | 6-37 |
| 776299 | 66-25 | 792035 | 27-23 | 1657969 | 7-39 | 1676861 | 7-3 |
| 776300 | 4-23 | 792073 | 25-23 | 1657969 | 8-47 | 1676861 | 8-5 |
| 776302 | 161-25 | 792073 | 42-23 | 1660007 | 5-3 | 1677274 | 7-41 |
| 776352 | 67-25 | 792075 | 43-25 | 1660007 | 5-5 | 1678381 | 5-9 |
| 778068 | 14-23 | 792076A | 40-23 | 1663180 | 5-37 | 1678392 | 6-9 |
| 778122A | 51-25 | 792085 | 42A-25 | 1664019 | 8-39 | 1679163 | 3-61 |
| 778125 | 49-25 | 792125 | 26-23 | 1664019 | 3-41 | 1679163 | 1-63 |
| 778128A | 58-25 | 792137 | 85-25 | 1664090 | 4-35 | 1679164 | 4-61 |
| 778129A | 59-25 | 792139 | 20-23 | 1664847 | 9-39 | 1679164 | 2-63 |
| 778151 | 56-25 | 792142 | 22-23 | 1664847 | 7-43 | 1685245 | 14-39 |
| 778221 | 13-23 | 792144 | 79-25 | 1664847 | 9-47 | 1685245 | 13-47 |

INDEX

| Part No. | Ref. No. & Page No. |
|----------|------------------------|----------|------------------------|----------|------------------------|----------|------------------------|
| 1685251 | 15-39 | 1704351 | 10-5 | 1706454 | 11-19 | 1708409 | 14-29 |
| 1685251 | 14-47 | 1704355 | 6-63 | 1706709 | 10-51 | 1708410 | 14-19 |
| 1685483 | 8-3 | 1704356 | 7-61 | 1706737 | 21-47 | 1708416 | 8-13 |
| 1685483 | 9-5 | 1704405 | 17-65 | 1706737 | 11-49 | 1708416 | 7-17 |
| 1685670 | 10-43 | 1704419 | 6-13 | 1706738 | 22-47 | 1708420 | 9-13 |
| 1685672 | 5-51 | 1704419 | 4-15 | 1706738 | 12-49 | 1708421 | 10-13 |
| 1686615* | 4-27 | 1704419 | 5-17 | 1706739 | 9-63 | 1708426 | 15-9 |
| 1686638 | 3-11 | 1704419 | 9-19 | 1707057 | 11-9 | 1708470 | 13-3 |
| 1686651 | 7-9 | 1704419 | 5-27 | 1707209 | 13-21 | 1708470 | 14-5 |
| 1700229 | 16-39 | 1704420 | 2-7 | 1707210 | 14-21 | 1708500 | 5-7 |
| 1700229 | 15-47 | 1704428 | 9-9 | 1707270 | 21-39 | 1708501 | 6-7 |
| 1700230 | 17-39 | 1704507 | 18-65 | 1707280 | 14-43 | 1708504 | 9-11 |
| 1700230 | 16-47 | 1704508 | 19-65 | 1707280 | 11-51 | 1708509 | 10-11 |
| 1701435 | 7-37 | 1704603 | 8-61 | 1707286 | 8-53 | 1708511 | 11-11 |
| 1702665 | 3-63 | 1704603 | 7-63 | 1707292 | 9-53 | 1708514 | 7-7 |
| 1703273 | 18-39 | 1704615 | 20-65 | 1707300 | 15-43 | 1708516 | 8-7 |
| 1703273 | 17-47 | 1704626 | 5-11 | 1707300 | 12-51 | 1708519 | 19-43 |
| 1703508 | 8-9 | 1704628 | 6-11 | 1707310 | 23-47 | 1708520 | 11-53 |
| 1703700 | 6-65 | 1704849 | 6-21 | 1707323 | 24-47 | 1708521 | 9-7 |
| 1703764 | 7-65 | 1704849 | 8-29 | 1707335 | 22-39 | 1708524 | 14-3 |
| 1703769 | 5-61 | 1704873 | 4-45 | 1707335 | 11-41 | 1708524 | 15-5 |
| 1703769 | 4-63 | 1704873 | 7-51 | 1707335 | 25-47 | 1708525 | 15-3 |
| 1703805 | 5-21 | 1704926 | 20-39 | 1707335 | 13-49 | 1708525 | 16-5 |
| 1703805 | 6-29 | 1704926 | 9-41 | 1707375 | 12-9 | 1708536 | 11-13 |
| 1703807 | 8-65 | 1704926 | 19-47 | 1707424 | 13-9 | 1708536 | 6-15 |
| 1703822 | 9-65 | 1704926 | 9-49 | 1707432 | 16-43 | 1708536 | 8-17 |
| 1703853 | 10-65 | 1705010 | 20-47 | 1707432 | 13-51 | 1708537 | 12-13 |
| 1703855 | 11-65 | 1705010 | 8-63 | 1707433 | 12-19 | 1708537 | 7-15 |
| 1703900 | 4-11 | 1705080 | 8-51 | 1707433 | 6-27 | 1708537 | 9-17 |
| 1703900 | 7-29 | 1705248 | 7-11 | 1707435 | 23-39 | 1708554 | 18-21 |
| 1704056 | 12-65 | 1705249 | 8-11 | 1707435 | 12-41 | 1708554 | 15-29 |
| 1704057 | 13-65 | 1705249 | 13-43 | 1707540 | 17-43 | 1708556 | 10-7 |
| 1704075 | 14-65 | 1705249 | 7-53 | 1707587 | 10-53 | 1708557 | 11-7 |
| 1704082 | 11-43 | 1705449 | 9-51 | 1707589 | 13-19 | 1708558 | 15-19 |
| 1704082 | 6-53 | 1705876 | 21-65 | 1707684 | 1-68 | 1708559 | 12-7 |
| 1704129 | 12-43 | 1705897 | 10-41 | 1708250 | 18-43 | 1708561 | 26-47 |
| 1704129 | 6-51 | 1705897 | 10-49 | 1708253 | 10-3 | 1708561 | 14-49 |
| 1704135 | 15-65 | 1706011 | 3-7 | 1708253 | 11-5 | 1708562 | 24-39 |
| 1704180 | 16-65 | 1706014 | 10-9 | 1708267 | 14-9 | 1708562 | 13-41 |
| 1704276 | 3-55 | 1706019 | 4-7 | 1708352 | 11-29 | 1708564 | 12-53 |
| 1704276 | 3-57 | 1706037 | 5-55 | 1708362 | 11-3 | 1708581 | 13-13 |
| 1704276 | 3-59 | 1706037 | 5-57 | 1708362 | 12-5 | 1708639 | 6-55 |
| 1704277 | 4-55 | 1706037 | 5-59 | 1708363 | 12-3 | 1708639 | 6-57 |
| 1704277 | 4-57 | 1706252 | 7-21 | 1708363 | 13-5 | 1708639 | 6-59 |
| 1704277 | 4-59 | 1706255 | 8-21 | 1708366 | 15-21 | 1708645 | 14-13 |
| 1704314 | 19-39 | 1706256 | 9-21 | 1708366 | 12-29 | 1708645 | 8-15 |
| 1704314 | 8-41 | 1706260 | 10-21 | 1708367 | 16-21 | 1708645 | 11-17 |
| 1704314 | 18-47 | 1706260 | 9-29 | 1708367 | 13-29 | 1708715 | 15-13 |
| 1704314 | 8-49 | 1706264 | 11-21 | 1708405 | 7-13 | 1708716 | 16-13 |
| 1704341 | 6-61 | 1706264 | 10-29 | 1708405 | 5-15 | 1708725 | 16-3 |
| 1704341 | 5-63 | 1706388 | 12-21 | 1708405 | 6-17 | 1708866 | 2-68 |
| 1704351 | 9-3 | 1706450 | 10-19 | 1708409 | 17-21 | 1708867 | 3-68 |

INDEX

| Part No. | Ref. No. & Page No. |
|----------|------------------------|----------|------------------------|----------|------------------------|----------|------------------------|
| 1708877 | 7-55 | 1709221 | 20-21 | 1709919 | 15-33 | 1713846 | 10-15 |
| 1708877 | 7-57 | 1709221 | 19-29 | 1709920 | 10-31 | 1713846 | 16-17 |
| 1708877 | 7-59 | 1709222 | 20-29 | 1709920 | 16-33 | 1713855 | 22-9 |
| 1708880 | 8-55 | 1709223 | 21-29 | 1709921 | 11-31 | 1713857 | 23-9 |
| 1708880 | 8-57 | 1709224 | 22-29 | 1709921 | 17-33 | 1713961 | 12-55 |
| 1708880 | 8-59 | 1709226 | 23-29 | 1709922 | 12-31 | 1713962 | 14-55 |
| 1708881 | 12-11 | 1709227 | 24-29 | 1709922 | 18-33 | 1713963 | 13-55 |
| 1708884 | 13-7 | 1709228 | 25-29 | 1710437 | 18-3 | 1713964 | 15-55 |
| 1708899 | 14-57 | 1709229 | 20-9 | 1710437 | 17-5 | 1713965 | 16-55 |
| 1708900 | 15-57 | 1709231 | 21-21 | 1710437 | 23-21 | 1714020 | 19-3 |
| 1708901 | 14-57 | 1709231 | 26-29 | 1710703 | 19-7 | 1714020 | 18-5 |
| 1708902 | 15-57 | 1709232 | 18-19 | 1713089 | 14-41 | 1714040 | 20-13 |
| 1708903 | 14-57 | 1709232 | 11-27 | 1713089 | 15-49 | 1714040 | 11-15 |
| 1708904 | 15-57 | 1709235 | 17-7 | 1713090 | 16-49 | 1714040 | 17-17 |
| 1708918 | 9-55 | 1709237 | 18-7 | 1713091 | 17-49 | 1714064 | 19-5 |
| 1708918 | 9-57 | 1709244 | 27-29 | 1713092 | 15-41 | 1714077 | 20-5 |
| 1708918 | 9-59 | 1709269 | 17-3 | 1713167 | 9-35 | 1714078 | 21-5 |
| 1708926 | 10-57 | 1709271 | 12-27 | 1713196 | 16-41 | 1714081 | 24-9 |
| 1708927 | 10-55 | 1709323 | 13-27 | 1713196 | 18-49 | 1714082 | 25-9 |
| 1708927 | 11-57 | 1709345 | 22-21 | 1713199 | 17-41 | 1714097 | 26-9 |
| 1708927 | 10-59 | 1709345 | 28-29 | 1713199 | 19-49 | 1714103 | 22-5 |
| 1708955 | 14-7 | 1709376 | 6-35 | 1713204 | 18-41 | 1714103 | 12-15 |
| 1708965 | 16-9 | 1709381 | 8-37 | 1713204 | 20-49 | 1714364 | 13-59 |
| 1708966 | 15-7 | 1709382 | 7-35 | 1713286* | 10-61 | 1714365 | 14-59 |
| 1708971 | 17-9 | 1709383 | 8-35 | 1713286* | 12-63 | 1714366 | 13-59 |
| 1708973 | 16-7 | 1709384 | 9-37 | 1713287* | 11-61 | 1714367 | 14-59 |
| 1708990 | 18-9 | 1709385 | 10-37 | 1713287* | 13-63 | 1714419 | 24-41 |
| 1709022 | 3-67 | 1709850 | 29-29 | 1713338 | 19-41 | 1714419 | 28-49 |
| 1709026 | 4-67 | 1709901 | 14-27 | 1713338 | 21-49 | 1714428 | 10-35 |
| 1709055 | 17-13 | 1709905 | 1-31 | 1713441 | 15-27 | 1714429 | 11-37 |
| 1709055 | 9-15 | 1709905 | 1-33 | 1713490 | 11-55 | 1714431 | 13-31 |
| 1709055 | 10-17 | 1709906 | 2-31 | 1713490 | 13-57 | 1714442 | 13-15 |
| 1709056 | 18-13 | 1709906 | 2-33 | 1713490 | 12-59 | 1714443 | 14-15 |
| 1709061 | 12-57 | 1709907 | 3-31 | 1713502 | 12-17 | 1714447 | 20-3 |
| 1709061 | 11-59 | 1709907 | 3-33 | 1713554 | 13-17 | 1714448 | 17-55 |
| 1709075 | 19-9 | 1709908 | 4-31 | 1713555 | 14-17 | 1714455 | 14-57 |
| 1709089 | 16-19 | 1709908 | 4-33 | 1713556 | 13-11 | 1714458 | 15-57 |
| 1709089 | 7-27 | 1709909 | 5-33 | 1713557 | 15-17 | 1714482 | 15-11 |
| 1709097 | 19-21 | 1709910 | 5-31 | 1713609 | 20-41 | 1714625 | 16-11 |
| 1709097 | 16-29 | 1709910 | 6-33 | 1713609 | 22-49 | 1714737 | 14-31 |
| 1709111 | 5-67 | 1709911 | 7-33 | 1713610 | 23-49 | 1714738 | 15-31 |
| 1709112 | 10-63 | 1709912 | 8-33 | 1713613 | 21-41 | 1714739 | 16-31 |
| 1709134 | 9-61 | 1709913 | 9-33 | 1713613 | 24-49 | 1714740 | 17-31 |
| 1709135 | 11-63 | 1709914 | 10-33 | 1713614 | 25-49 | 1714741 | 18-31 |
| 1709209 | 20-43 | 1709915 | 6-31 | 1713619 | 22-41 | 1714808 | 19-31 |
| 1709209 | 13-53 | 1709915 | 11-33 | 1713619 | 26-49 | 1714925 | 11-35 |
| 1709213 | 8-27 | 1709916 | 7-31 | 1713675 | 23-41 | 1714926 | 12-37 |
| 1709216 | 17-19 | 1709916 | 12-33 | 1713675 | 27-49 | 1910531 | 22-65 |
| 1709218 | 9-27 | 1709917 | 8-31 | 1713742 | 19-19 | 1913744 | 21-43 |
| 1709217 | 17-29 | 1709917 | 13-33 | 1713839 | 14-11 | 1913744 | 14-51 |
| 1709218 | 10-27 | 1709918 | 14-33 | 1713843 | 21-9 | 1916622 | 5-45 |
| 1709220 | 18-29 | 1709919 | 9-31 | 1713846 | 19-13 | 1916622 | 15-51 |

INDEX

| Part No. | Ref. No. & Page No. |
|----------|------------------------|----------|------------------------|----------|------------------------|----------|------------------------|
| 1916622 | 12-61 | 1918447 | 27-21 | 1921971 | 23-19 | 1924856 | 28-13 |
| 1916950 | 25-39 | 1918447 | 34-29 | 1921972 | 30-47 | 1924856 | 25-17 |
| 1916950 | 25-41 | 1918447 | 20-31 | 1921972 | 31-49 | 1924856 | 35-21 |
| 1916950 | 22-43 | 1919262 | 17-27 | 1921977 | 23-5 | 1924856 | 43-29 |
| 1916950 | 27-47 | 1919326 | 24-13 | 1921977 | 19-11 | 1924940 | 23-3 |
| 1916950 | 29-49 | 1919326 | 21-17 | 1922127 | 24-5 | 1924940 | 26-5 |
| 1916950 | 14-53 | 1919326 | 28-21 | 1922127 | 39-29 | 1924940 | 28-7 |
| 1916964 | 15-15 | 1919326 | 35-29 | 1922234 | 32-21 | 1924940 | 27-19 |
| 1916964 | 24-21 | 1919326 | 36-29 | 1922611 | 20-27 | 1924940 | 44-29 |
| 1916964 | 6-45 | 1919326 | 26-43 | 1922755 | 26-7 | 1924940 | 34-39 |
| 1916964 | 16-51 | 1919326 | 17-51 | 1922755 | 26-13 | 1924940 | 32-41 |
| 1916964 | 13-61 | 1919326 | 18-53 | 1922755 | 20-15 | 1924940 | 32-43 |
| 1916965 | 26-39 | 1919326 | 14-61 | 1922755 | 24-19 | 1924940 | 34-47 |
| 1916965 | 26-41 | 1919326 | 16-63 | 1922755 | 28-39 | 1924940 | 34-49 |
| 1916965 | 23-43 | 1919326 | 8-67 | 1922755 | 27-41 | 1924940 | 21-51 |
| 1916965 | 28-47 | 1919381 | 21-7 | 1923341 | 25-5 | 1925003 | 24-3 |
| 1916965 | 30-49 | 1919381 | 18-11 | 1923341 | 40-29 | 1925003 | 27-5 |
| 1916965 | 15-53 | 1919381 | 22-17 | 1923358 | 21-27 | 1925003 | 36-9 |
| 1916966 | 16-27 | 1919381 | 20-19 | 1923451 | 29-39 | 1925592 | 37-9 |
| 1917356 | 17-11 | 1919381 | 29-21 | 1923471 | 31-47 | 1927428 | 27-65 |
| 1917356 | 21-13 | 1919381 | 18-27 | 1923491 | 30-39 | 1927429 | 36-21 |
| 1917356 | 16-15 | 1919381 | 37-29 | 1923491 | 28-41 | 1927429 | 45-29 |
| 1917356 | 18-17 | 1919384 | 21-19 | 1923491 | 32-47 | 1927531 | 35-47 |
| 1917356 | 25-21 | 1919438 | 30-21 | 1923491 | 32-49 | 1927557 | 20-11 |
| 1917356 | 30-29 | 1919438 | 38-29 | 1923683 | 25-19 | 1927557 | 28-19 |
| 1917356 | 31-29 | 1919438 | 15-61 | 1923701 | 31-9 | 1927557 | 23-27 |
| 1917356 | 24-43 | 1919438 | 17-63 | 1923701 | 31-39 | 1927557 | 17-61 |
| 1917356 | 16-53 | 1919438 | 6-68 | 1923701 | 29-41 | 1927557 | 18-63 |
| 1917356 | 14-63 | 1919439 | 22-7 | 1923735 | 27-13 | 1928352 | 38-9 |
| 1917356 | 23-65 | 1919439 | 27-43 | 1923735 | 24-17 | 1928352 | 35-39 |
| 1917356 | 6-67 | 1919439 | 18-51 | 1923903 | 32-39 | 1928352 | 33-41 |
| 1917356 | 4-68 | 1920161 | 16-61 | 1923903 | 30-41 | 1928352 | 33-43 |
| 1917372 | 22-13 | 1920328 | 23-7 | 1924009 | 32-9 | 1928352 | 36-47 |
| 1917372 | 17-15 | 1920415 | 28-43 | 1924356 | 27-7 | 1928352 | 35-49 |
| 1917372 | 19-17 | 1920415 | 19-51 | 1924356 | 33-9 | 1928352 | 21-53 |
| 1917372 | 26-21 | 1921176 | 22-19 | 1924356 | 34-9 | 1928352 | 28-65 |
| 1917372 | 32-29 | 1921176 | 19-27 | 1924356 | 33-39 | 1928698 | 18-61 |
| 1917372 | 33-29 | 1921210 | 29-43 | 1924356 | 31-41 | 1928698 | 19-63 |
| 1917372 | 25-43 | 1921210 | 20-51 | 1924356 | 33-47 | 1928731 | 36-39 |
| 1917372 | 17-53 | 1921221 | 29-9 | 1924356 | 33-49 | 1928731 | 34-41 |
| 1917372 | 15-63 | 1921319 | 30-9 | 1924359 | 33-21 | 1928919 | 29-65 |
| 1917372 | 24-65 | 1921319 | 31-21 | 1924359 | 41-29 | 1928919* | 19-61 |
| 1917372 | 7-67 | 1921319 | 7-45 | 1924361 | 35-9 | 1928919* | 20-63 |
| 1917372 | 5-68 | 1921319 | 25-65 | 1924361 | 26-19 | 1928957 | 37-47 |
| 1917421 | 27-9 | 1921332 | 25-13 | 1924361 | 34-21 | 1928957 | 36-49 |
| 1918199 | 23-13 | 1921332 | 19-15 | 1924361 | 22-27 | 1930531 | 30-65 |
| 1918199 | 18-15 | 1921333 | 21-3 | 1924361 | 42-29 | 1930531* | 20-61 |
| 1918199 | 20-17 | 1921333 | 23-17 | 1924361 | 30-43 | 1930531* | 21-63 |
| 1918199 | 27-39 | 1921719 | 9-67 | 1924361 | 19-53 | 1930591 | 25-3 |
| 1918199 | 29-47 | 1921966 | 26-65 | 1924366 | 31-43 | 1930591 | 28-5 |
| 1918447 | 20-7 | 1921969 | 24-7 | 1924366 | 20-53 | 1930591 | 39-9 |
| 1918447 | 28-9 | 1921971 | 25-7 | 1924856 | 22-3 | 1930591 | 21-11 |

INDEX

| Part No. | Ref. No. & Page No. |
|----------|------------------------|----------|------------------------|----------|------------------------|----------|------------------------|
| 1930591 | 29-19 | 1933263 | 39-47 | 1960236 | 35-7 | | |
| 1930591 | 24-27 | 1933689 | 32-13 | 1960251 | 52-29 | | |
| 1930598 | 29-13 | 1933689 | 24-15 | 1960252 | 37-65 | | |
| 1930598 | 21-15 | 1933689 | 27-27 | 1960262 | 26-15 | | |
| 1930601 | 22-53 | 1933886 | 33-65 | 1960295 | 23-11 | | |
| 1930641 | 40-9 | 1933896 | 22-81 | 1960339 | 49-9 | | |
| 1930641 | 46-29 | 1933988 | 28-3 | 1960353 | 25-51 | | |
| 1930642 | 41-9 | 1933988 | 32-5 | 1960370 | 36-13 | | |
| 1930642 | 22-11 | 1933988 | 44-9 | 1960370 | 27-15 | | |
| 1930642 | 31-65 | 1933988 | 33-13 | 1960371 | 29-61 | | |
| 1930644 | 29-7 | 1933988 | 25-15 | 1960371 | 28-63 | | |
| 1930644 | 30-19 | 1935048 | 33-7 | 1960373 | 31-3 | | |
| 1930644 | 25-27 | 1935048 | 28-27 | 1960373 | 24-11 | | |
| 1930645 | 30-7 | 1935048 | 23-61 | 1960373 | 35-41 | | |
| 1930645 | 37-21 | 1935048 | 25-63 | 1960381 | 38-65 | | |
| 1930645 | 34-43 | 1935105 | 24-61 | 1960399 | 39-65 | | |
| 1930645 | 38-47 | 1935159 | 29-27 | 1960400 | 40-65 | | |
| 1930645 | 37-49 | 1935255 | 29-3 | 1960405 | 29-17 | | |
| 1930645 | 22-51 | 1935255 | 33-5 | 1960483 | 37-13 | | |
| 1930651 | 31-7 | 1935255 | 45-9 | 1960483 | 30-17 | | |
| 1931202 | 29-5 | 1935255 | 34-13 | 1960509 | 31-27 | | |
| 1931277 | 26-3 | 1935255 | 27-17 | 1960518 | 9-45 | | |
| 1931277 | 30-5 | 1936228 | 35-13 | 1960518 | 26-51 | | |
| 1931277 | 42-9 | 1950021 | 28-17 | 1960536 | 38-13 | | |
| 1931277 | 30-13 | 1960020 | 32-19 | 1960536 | 28-15 | | |
| 1931277 | 22-15 | 1960020 | 36-43 | 1960536 | 31-17 | | |
| 1931317 | 8-45 | 1960020 | 24-53 | 1960540 | 50-9 | | |
| 1931318 | 47-29 | 1960074 | 37-43 | 8221042 | 41-21 | | |
| 1931318 | 23-51 | 1960074 | 25-53 | 8221042 | 53-29 | | |
| 1931332 | 31-19 | 1960077 | 34-65 | 8221042 | 14-37 | | |
| 1931332 | 26-27 | 1960093 | 38-43 | 41708267 | 14-9 | | |
| 1931332 | 22-63 | 1960093 | 24-51 | 61685670 | 10-43 | | |
| 1931333 | 27-3 | 1960096 | 25-61 | 61685672 | 5-51 | | |
| 1931333 | 31-5 | 1960096 | 35-65 | | | | |
| 1931333 | 32-65 | 1960112 | 30-3 | | | | |
| 1931333 | 7-68 | 1960112 | 34-5 | | | | |
| 1931335 | 32-7 | 1960114 | 46-9 | | | | |
| 1931335 | 38-21 | 1960114 | 13-37 | | | | |
| 1931335 | 48-29 | 1960122 | 26-61 | | | | |
| 1931338 | 23-63 | 1960122 | 26-63 | | | | |
| 1931339 | 21-61 | 1960151 | 30-27 | | | | |
| 1931339 | 24-63 | 1960160 | 47-9 | | | | |
| 1931342 | 39-21 | 1960170 | 34-7 | | | | |
| 1931342 | 49-29 | 1960170 | 48-9 | | | | |
| 1931350 | 43-9 | 1960185 | 27-61 | | | | |
| 1931352 | 35-43 | 1960185 | 27-63 | | | | |
| 1931352 | 23-53 | 1960221 | 36-65 | | | | |
| 1931355 | 50-29 | 1960223 | 40-21 | | | | |
| 1933263 | 31-13 | 1960223 | 51-29 | | | | |
| 1933263 | 23-15 | 1960223 | 39-43 | | | | |
| 1933263 | 26-17 | 1960223 | 26-53 | | | | |
| 1933263 | 37-39 | 1960223 | 28-61 | | | | |

NOTES

ATTACHMENTS & ACCESSORIES



Simplicity

| DESCRIPTION | | GARDEN TRACTORS | | LAWN TRACTORS | | RIDING MOWERS | |
|--------------------|---|-----------------|-----------|---------------|-----------|---------------|---------|
| | | SUNSTAR | SOVEREIGN | LANDLORD | BROADMOOR | REGENT | CORONET |
| Collection Systems | 6.5 Bu. CleanSweep™ Twin Catcher | | | | ■ | ■ | ■ |
| | 6.5 Bu. Turbo CleanSweep™ Twin Catcher | | | ■ | ■ | ■ | ■ |
| | 13.0 Bu. Turbo Quad Bagger Collector | | ■ | ■ | ■ | ■ | ■ |
| | 17.0 Bu. Turbo Quad Bagger Collector | ■ | ■ | | | | |
| | 17.0 Bu. Turbo Wide-Body Cart Collector | ■ | ■ | ■ | | | |
| | 50.0 Bu. Turbo Cart Collector | ■ | | | | | |
| Hauling Carts | Utility Cart | ■ | ■ | ■ | ■ | ■ | ■ |
| | 6.5 Cu. Ft. Dump Cart | ■ | ■ | ■ | ■ | ■ | ■ |
| | 10.0 Cu. Ft. Dump Cart | ■ | ■ | ■ | ■ | ■ | ■ |
| | 17.0 Cu. Ft. Dump Cart | ■ | | | | | |
| | Woodside Transport | | | | | | ■ |
| Snowblowers & Cab | 36-Inch Single-Stage | | ■ | ■ | ■ | ■ | ■ |
| | 42-Inch Single-Stage | ■ | ■ | ■ | ■ | ■ | ■ |
| | 40-Inch Two-Stage | | ■ | ■ | ■ | ■ | ■ |
| | 47-Inch Two-Stage | ■ | | ■ | ■ | ■ | ■ |
| | Snow Cab | ■ | ■ | ■ | ■ | ■ | ■ |
| Snow/Dozer Blades | 47" Blade | | ■ | ■ | ■ | ■ | ■ |
| | 46" Blade | ■ | | | | | |
| Tillers & Loaders | 36" Tiller | ■ | ■ | ■ | | | |
| | 38" Tiller | ■ | | | | | |
| | Front-End Loader | ■ | | | | | |

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